

STRUCTURAL/ACRYLIC ADHESIVES

Henkel Loctite® Structural Adhesives combine epoxy-like strength with instant adhesive speed to provide tough, solvent-resistant bonds. Unlike epoxies, there is no measuring or mixing required, no mess and no curing time delays. Loctite Structural Adhesives cure rapidly at room temperature and at elevated temperatures as well.

DEPEND 330

General purpose acrylic adhesive. Works on dirty or oily surfaces and poorly fitted parts. Bonds a wide variety of substrates with gaps up to 0.030", at temperatures between -60°F and +250°F. Used with Activator 7075.

SPEEDBONDER 324

High impact strength adhesive designed for mild shock loading. Tough, flexible bonds are formed in gaps up to 0.04". Bonds metal, ceramic, glass, leather, wood, and most thermoplastics. Operates best between -65°F and +275°F. Use with Activator 7075.

SPEEDBONDER 325

Severe environment adhesive for higher temperature bonding applications. Forms durable, solvent-resistant bonds of metal, ceramic, glass, leather, wood, and most thermoplastics. Fill gaps up to 0.040" and maintains its properties between -65°F and +350°F. Used with Activator 7075.

SPEEDBONDER 326

Rapid curing versatile adhesive for general purpose use. Bonds metal, glass, ceramic, leather, wood, and most thermoplastics. Fills gaps up to 0.020" and operates between -65°F and +225°F. Used with primer N.

332

Tough, versatile adhesive formulation for severe environment applications. Resists temperatures between -40°F and +400°F with good solvent resistance. Bonds a wide variety of substrates through gaps of up to 0.020". Used with Activator 7387.

334

High tensile strength adhesive with high impact and peel resistance. Forms tough, durable bonds on a wide variety of substrates through gaps of up to 0.020". Used with Activator 7387.

392

Tough, durable adhesive with outstanding impact and peel resistance. Rapid fixtures can be obtained through small gaps on a variety of substrates. Ideal for productivity applications when used with Activator 7380.

312

Minute Bond 312. Rapid curing adhesive made for small gaps (0.005" and below). Bonds metal, glass, bond accelerator. Temperatures between -65°F and +200°F.



Cat. No.	Description	Net Price
312		
31231	1.69 fl. oz. (50 ml) bottle	\$54.83
324		
32430	1.69 fl. oz. (50 ml) bottle	32.56
325		
32530	1.69 fl. oz. (50 ml) bottle	32.56
326		
32629	1.69 fl. oz. (50 ml) bottle	32.56
330		
20251	Depend adhesive kit—50 ml	38.08
20252	Depend adhesive kit—250 ml	99.94
18861	1.75 oz. (52 ml) bottle	19.29
332		
33201	25 ml syringe	61.09
33275	300 ml cartridge	211.80
334		
33403	25 ml cartridge	59.27
33470	300 ml cartridge	190.60
392		
39205	25 ml syringe	51.80
39250	50 ml syringe	62.78
39275	300 ml syringe	163.14
3412		
32515	50 ml cartridge	23.41
3414		
32512	50 ml cartridge	27.77

EPOXY AND URETHANE ADHESIVES

Henkel Loctite® offers a complete line of one-part and two-part epoxy and urethane adhesives for structural bonding, potting, and encapsulating. The Loctite® Hysol® line contains a wide range of application-specific products designed to outperform the competition in all aspects: better adhesion; better flow; improved clarity; higher strength; greater durability; less odour. From fast setting to high temperature properties, Hysol® Epoxy and Urethane adhesives offer a variety of performance benefits to meet your assembly requirements.

E-05CL HYSOL®

A toughened epoxy with a 5-minute worklife. Ultra-clear, high peel, low odour.

E-20HP HYSOL®

A high strength epoxy with a 20-minute worklife. Off-white, toughened. High peel, high shear.

E-30CL HYSOL®

A glass bonding epoxy with a 30-minute worklife. Ultra-clear, low viscosity, impact resistant.

E-60NC HYSOL®

A potting compound with a 60-minute worklife. Black opaque, low viscosity. Electrically non-corrosive.

U-05FL HYSOL®

A two-part, high-performance urethane adhesive for metal bonding with a five-minute work-life. Off-white, highly flexible, impact resistant, high peel, high shear.

Cat. No.	Description	Net Price
E-05CL HYSOL®		
29294	50 ml dual cartridge	\$15.86
29300	200 ml dual cartridge	53.86
E-20HP HYSOL®		
29314	50 ml dual cartridge	15.86
29315	200 ml dual cartridge	62.84
E-30CL HYSOL®		
29329	50 ml dual cartridge	15.86
29330	200 ml dual cartridge	62.84
E-60NC HYSOL®		
29324	50 ml dual cartridge	14.22
29325	200 ml dual cartridge	42.94
U-05FL HYSOL®		
29348	50 ml dual cartridge	17.14
29349	200 ml dual cartridge	64.87