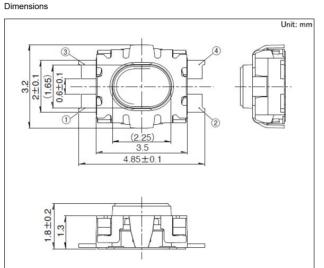
Surface Mount Type TACT Switch(TM) > SKTH Series > SKTHAHE010 3.5×3.2mm Compact Dust Proof (Surface Mount Type) SKTH

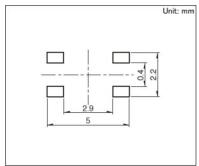
# | Dimensions | Land Dimensions | Circuit Diagram | Packing Specifications | | Soldering Conditions | 3D CAD |



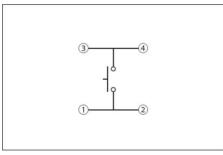
Туре		Surface mount
Operating force		3N
Operating direction		Top push
Travel		0.12mm
Operating life (5mA 5V DC)		200,000 cycles
Initial contact resistance		500mΩ max.
Height		1.8mm
Series type		Sharp feeling type
Operating temperature range		-30°C to +85°C
Rating (max.)		25mA 16V DC
Rating (min.)		10μA 1V DC
Electrical performance	Insulation resistance	100MΩ min. 100V DC for 1min.
	Voltage proof	100V AC 1min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-40°C 96h
	Dry heat	90°C 96h
	Damp heat	60°C, 90 to 95%RH 96h
Minimum order unit (pcs.)	Japan	5,000
	Export	5,000
3D CAD (STEP)		•
Certificate of Complia regulations	ance to RoHS	0



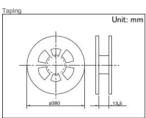
### Land Dimensions



## Circuit Diagram



# Packing Specifications



Number of packages (pcs.)	1 reel	5,000
	1 case / Japan	5,000
	1 case / export packing	50,000
Tape width (mm)		12
Export package measurements (mm)		395×395×205

# Soldering Conditions

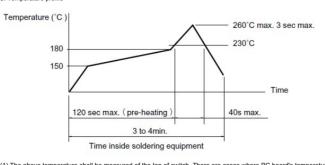
Condition for Reflow

1. Heating method

Double heating method with infrared heater.

2. Temperature measurement
Thermocouple 0.1 to 0.2 Φ CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement.

3. Temperature profile



(1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.
(2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Manual Soldering			
Items	Condition		
Soldering temperature	350°C max.		
Duration of soldering	3s max.		
Capacity of soldering iron	20W max.		

- Do not washing the TACT Switch™.
   Prevent flux penetration from the top side of the TACT switch™.
   Switch terminals and a PC board should not be coated with flux prior to soldering.
   The second soldering should be done after the switch returns to normal temperature.
- Notes are common to this series/models.

- This site catalog shows only outline specifications. When using the products, please obtain formal specifications for supply.
   Please place purchase orders for taping products per minimum order unit (1 reel or a case).
   For \$930mm diameter reel requirements, please contact us.
   This products can be used in vehicles.
   Although these products are designed to perform over a wide operating temperature range, please ensure that you receive and read the formal delivery specifications before use.

Inquiries about Products