



SERIES 42 WEDGE LOK

DSCC 84103 & CID 59590

RECOMMENDED GAP WIDTH

PCB + 6.35 (.250)

RECOMMENDED TORQUE

80 N-cm (7 in-lbs)

WEIGHT

.89 g/cm (.080 oz/in)

MATERIALS AND FINISH

WEDGES

Material: Aluminum Alloy 6061-T6 per QQ-A-200/8

Finish: See finish table on opposite page

SCREW

.09-in. or 2.5-mm hex. socket head cap screw, depending on mounting configuration

Material: 300 series stainless steel per QQ-S-763 ASTM A-582

Finish: Passivated per AMS2700

OPTIONAL LOCK AND FLAT WASHER

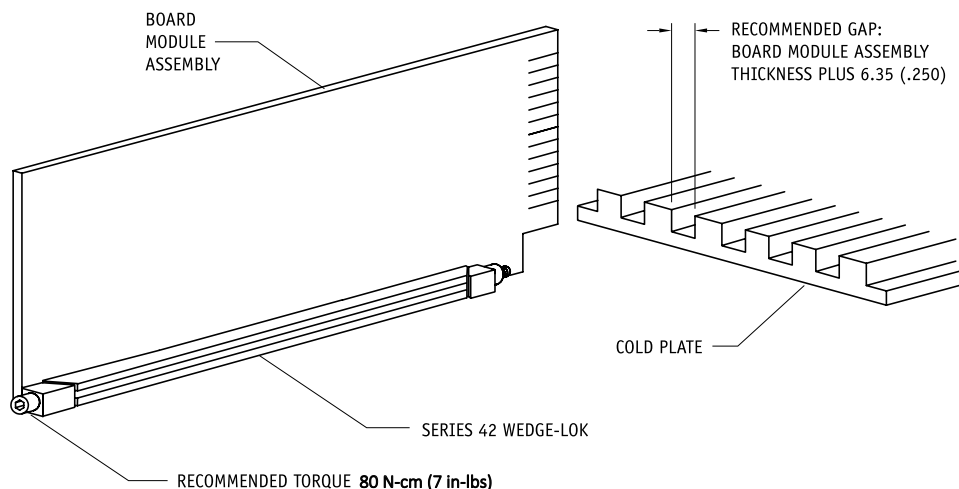
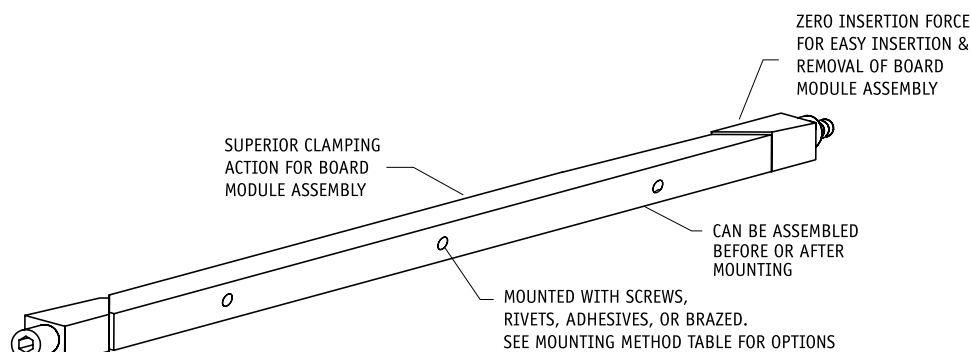
Material: 300 series stainless steel per QQ-S-763 and ASTM A-582

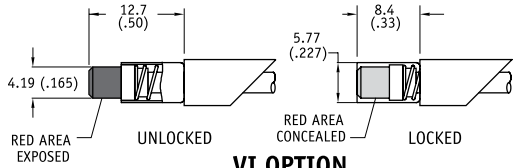
Finish: Passivated per AMS2700

OPTIONAL LOCKNUT

Material: Type A286 stainless steel per ASTM AMS 5525

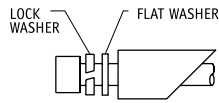
Finish: Silver plate per AMS 2410





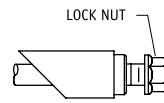
VI OPTION

Indicates assembly is unlocked
(adds 5.1 (.20) to screw length)



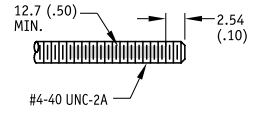
LF OPTION

Provides additional resistance to shock and vibration (adds 2.5 (.10) to screw length)



LN OPTION

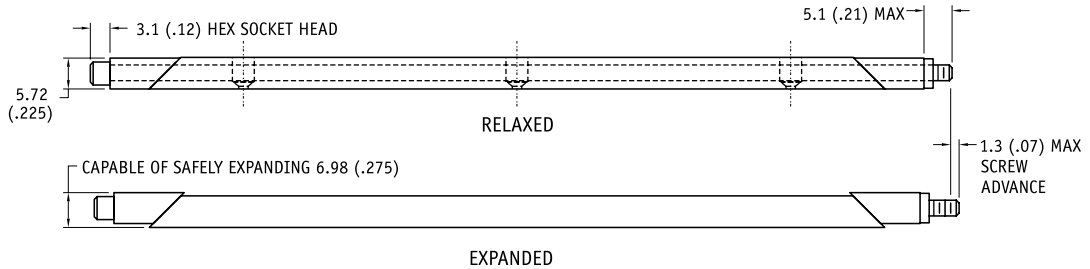
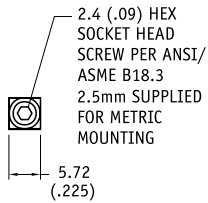
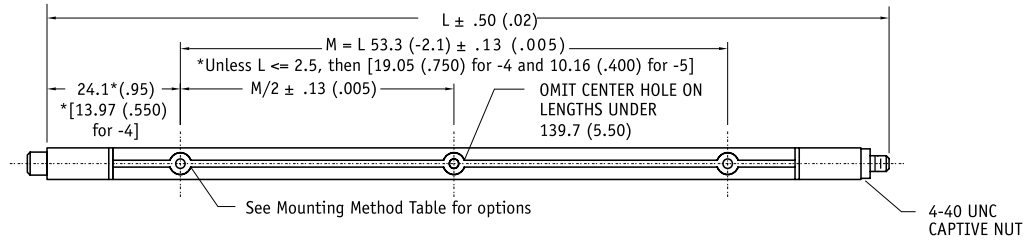
Captivates rear wedge
when untorqued
(adds 2.5 (.10) to
screw length)



L OPTION

Provides additional resistance to shock and vibration

Units: mm(in)
unless specified otherwise,
.xx = $\pm .25$, .x = $\pm .5$
(.xxx = $\pm .010$, .xx = $\pm .02$)



Part Number Code

Series 41 WEDGE-LOK Three-piece

42 VI - 10 - B - LF - LN - S - L

Optional Visual Indicator

Visual Indicator _____ VI
None _____ [Blank]

Length

Length in 12.7 (.50) increments _____ 4 [50.8 (2.00)]
 _____ to 24 [304.8 (12.00)]

Finish

Black Anodized _____
or select code letter from Finish Table

Lock/Flat Washers and Locknut

Lock Washer and Flat Washer _____ LF
None _____ [Blank]

Lock Nut _____ **LN**
None _____ **[Blank]**

Mounting

2-56 UNC-2B Tapped Holes_____

Or select code letter from Mounting Method Table

Lock Patch

Lock Patch _____ **L**
None _____ **[Blank]**

Part Number Code example: 42VI-12-LF

Series 42 WEDGE-LOK Three-piece, 152.4 (6.00) long, with Visual Indicator option, Chem Film finish, standard rivet hole mounting, and Lock and Flat Washer option.

FINISH TABLE

CODE LETTER	SURFACE FINISH
[blank]	CHEMICAL FILM PER MIL-DTL-5541, TYPE I, CLASS 1A, GOLD, NON ROHS COMPLIANT
CC	CHEMICAL FILM PER MIL-DTL-5541, TYPE II, CLASS 1A, CLEAR
EN	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B, BRIGHT
N	NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT
B	BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
B3	HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2 HARD
B3D	BLACK ANODIZE WITH DRY FILM LUBE PER MIL-L-46010

MOUNTING METHOD TABLE

CODE	
LETTER	METHOD
[blank]	RIVET MOUNT (Ø 1.70 + .10/- .03 (.067 + .004/.001) THRU □ Ø 3.96 (.156) ∩ 5.08 (.200) ∨ Ø 3.56 (.140) x 100°)
A	NO MOUNTING HOLES
S	2-56 UNC-2B TAPPED HOLE
T	0-80 UNF-2B TAPPED HOLE
M2	M2 X .40 TAPPED HOLE
M	M2.5 X .45 TAPPED HOLE
NOTE:	RIVET (BLANK) PARTS ARE SHIPPED UNASSEMBLED