# Intelligent Power Module (IPM) 600 V, 8 A

## NFAQ0860L36T

The NFAQ0860L36T is a fully-integrated inverter power stage consisting of a high-voltage driver, six IGBT's and a thermistor, suitable for driving permanent magnet synchronous motors (PMSM), brushless-DC (BLDC) motors and AC asynchronous motors. The IGBT's are configured in a 3-phase bridge with separate emitter connections for the lower legs for maximum flexibility in the choice of control algorithm. The power stage has a full range of protection functions including cross-conduction protection, external shutdown and under-voltage lockout functions. An internal comparator and reference connected to the over-current protection circuit allows the designer to set the over-current protection level.

#### **Features**

- Three-phase 8 A / 600 V IGBT Module with Integrated Drivers
- Compact 29.6 mm x 18.2 mm Dual In-Line Package
- Built-in Under Voltage Protection
- Cross-conduction Protection
- ITRIP Input to Shut Down All IGBT's
- Integrated Bootstrap Diodes and Resistors
- Thermistor for Substrate Temperature Measurement
- Shut Down Pin
- UL1557 Certification (File Number: E339285)

#### **Typical Applications**

- Industrial Pumps
- Industrial Fans
- Industrial Automation
- Home Appliances

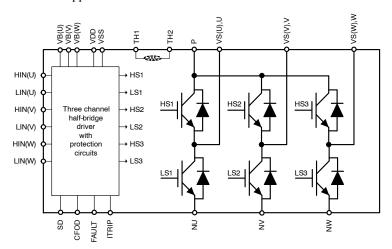


Figure 1. Function Diagram



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DIP38 29.6x18.2 CASE 125BS

#### MARKING DIAGRAM



NFAQ0860L36T = Specific Device Code

ZZZ = Assembly Lot Code

A = Assembly Location

T = Test Location

Y = Year

WW = Work Week

Device marking is on package top side

#### **ORDERING INFORMATION**

Device	Package	Shipping (Qty / Packing)
NFAQ0860L36T	DIP38 (Pb-Free)	400 / Box

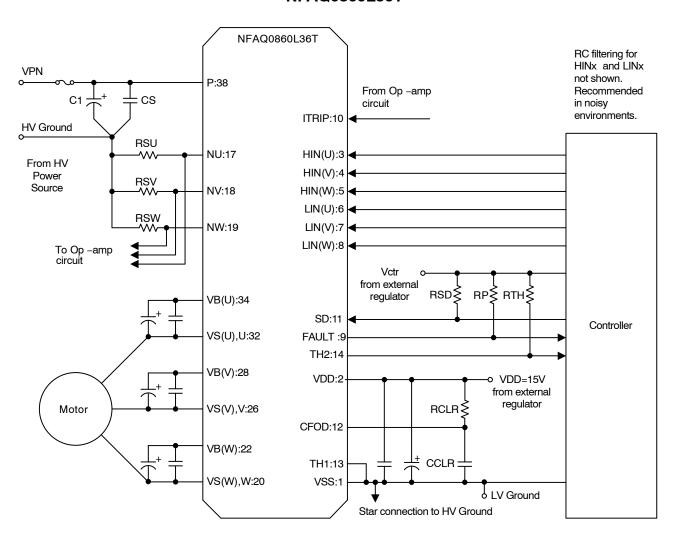


Figure 2. Application Schematic

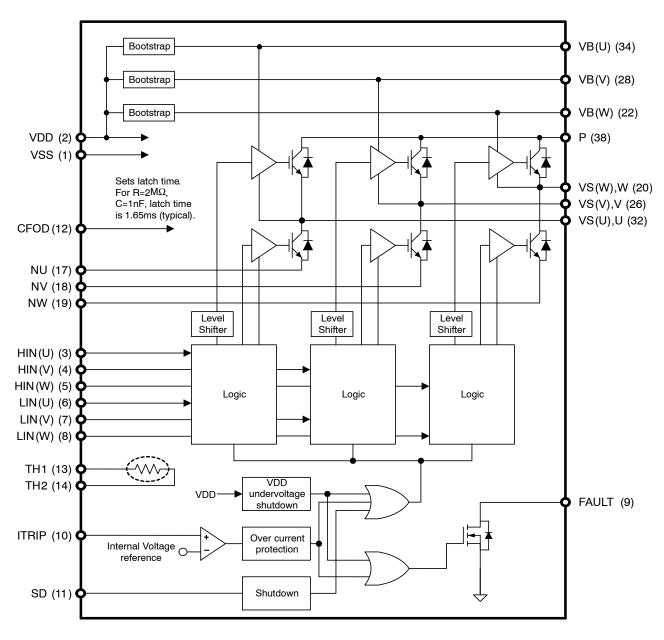


Figure 3. Simplified Block Diagram

**Table 1. PIN FUNCTION DESCRIPTION** 

Pin	Name	Description			
1	VSS	Low-Side Common Supply Ground			
2	VDD	Low-Side Bias Voltage for IC and IGBTs Driving			
3	HIN(U)	Signal Input for High-Side U Phase			
4	HIN(V)	Signal Input for High-Side V Phase			
5	HIN(W)	Signal Input for High-Side W Phase			
6	LIN(U)	Signal Input for Low-Side U Phase			
7	LIN(V)	Signal Input for Low-Side V Phase			
8	LIN(W)	Signal Input for Low-Side W Phase			
9	FAULT	Fault output			
10	ITRIP	Input for Over Current Protection			
11	SD	Shut Down Input			
12	CFOD	Capacitor and Resistor for Fault Output Duration Selection			
13	TH1	Thermistor Bias Voltage			
14	TH2	Series Resistor for Thermistor			
17	NU	Negative DC-Link Input for U Phase			
18	NV	Negative DC-Link Input for V Phase			
19	NW	Negative DC-Link Input for W Phase			
20	VS(W), W	High-Side Bias Voltage GND for W phase IGBT Driving, Output for W Phase			
22	VB(W)	High-Side Bias Voltage for W phase IGBT Driving			
26	VS(V), V	High-Side Bias Voltage GND for V phase IGBT Driving, Output for V Phase			
28	VB(V)	High-Side Bias Voltage for V phase IGBT Driving			
32	VS(U), U	High-Side Bias Voltage GND for U phase IGBT Driving, Output for U Phase			
34	VB(U)	High-Side Bias Voltage for U phase IGBT Driving			
38	Р	Positive DC-Link Input			

NOTE: Pins 15, 16, 21, 23, 24, 25, 27, 29, 30, 31, 33, 35, 36 and 37 are not present

Table 2. ABSOLUTE MAXIMUM RATINGS at  $T_C = 25^{\circ}C$  (Note 1)

Parameter	Symbol	Conditions	Rating	Unit
Supply Voltage	VPN	P-NU,NV,NW, VPN (surge) < 500 V (Note 2)	450	V
Collector - Emitter Voltage	VCES	P-U,V,W; U-NU; V-NV; W-NW	600	٧
Each IGBT Collector Current	IC	P,U,V,W,NU,NV,NW terminal current	±8	Α
		P,U,V,W,NU,NV,NW terminal current, Tc = 100°C	±4	Α
Each IGBT Collector Current (Peak)	ICp	Tc = 25°C, Under 1 ms Pulse Width	±16	Α
Corrector Dissipation	Pc	Tc = 25°C, Per One Chip	32	W
High-Side Control Bias voltage	VBS	VB(U)-VS(U), VB(V)-VS(V), (Note 3) VB(W)-VS(W)	-0.3 to +20.0	V
Control Supply Voltage	VDD	VDD-VSS	-0.3 to +20.0	V
Input Signal Voltage	VIN	HIN(U), HIN(V), HIN(W), LIN(U), LIN(V), LIN(W) – VSS	−0.3 to V <sub>DD</sub>	V
FAULT Terminal Voltage	VFAULT	FAULT-VSS	–0.3 to V <sub>DD</sub>	V
CFOD Terminal Voltage	VCFOD	CFOD-VSS	–0.3 to V <sub>DD</sub>	V
SD Terminal Voltage	VSD	SD-VSS	–0.3 to V <sub>DD</sub>	V
Current Sensing Input Voltage	VITRIP	ITRIP-VSS	-0.3 to +10.0	V
Operating Junction Temperature	Tj		150	°C
Storage Temperature	Tstg		-40 to +125	°C
Module Case Operation Temperature	Tc		-40 to +125	°C
Tightening Torque	MT	Case mounting screws	0.6	Nm
Isolation Voltage	Viso	50 Hz sine wave AC 1 minute (Note 4)	2000	Vrms

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. Refer to ELECTRICAL CHARACTERISTICS, RECOMMENDED OPERATING RANGES and/or APPLICATION INFORMATION for Safe

**Table 3. RECOMMENDED OPERATING RANGES** 

Rating	Symbol	Conditions	Min	Тур	Max	Unit
Supply Voltage	VPN	P – NU, NV, NW	0	280	450	V
High-Side Control Bias Voltage	VBS	VB(U) - VS(U), VB(V) - VS(V), VB(W) - VS(W)	13.0	15	17.5	V
Control Supply Voltage	VDD	VDD - VSS	14.0	15	16.5	V
ON-state Input Voltage	VIN(ON)	HIN(U), HIN(V), HIN(W), LIN(U), LIN(V),	3.0	-	5.0	V
OFF-state Input Voltage	VIN(OFF)	LIN(W) - VSS	0	-	0.3	V
PWM Frequency	fPWM		1	-	20	kHz
Dead Time	DT	Turn-off to Turn-on (external)	1	-	-	μs
Allowable Input Pulse Width	PWIN	ON and OFF	1	-	-	μS
Tightening Torque		'M3' Type Screw	0.4	ı	0.6	Nm

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability.

Operating parameters

<sup>2.</sup> This surge voltage developed by the switching operation due to the wiring inductance between P and NU, NV, NW terminal.

3. VBS=VB(U)-VS(U), VB(V)-VS(V), VB(W)-VS(W)

<sup>4.</sup> Test conditions : AC2500V, 1 s

**Table 4. ELECTRICAL CHARACTERISTICS** at  $T_C$  = 25  $^{\circ}$ C,  $V_{BIAS}$  (VBS, VDD) = 15 V unless otherwise noted.

FAULT Terminal Sink Current   FAULT: ON / VFAULT = 0.1 V   IoSD   -   2   -   mA	Parameter	Test Conditions	Symbol	Min	Тур	Max	Unit
N = 5 V, IC = 8 A, T] = 25 °C	Power Output Section		I	I			I
N = 5 V, IC = 4 A, T] = 100 °C	Collector-Emitter Leakage Current	V <sub>CE</sub> = 600 V	ICES	_	_	100	μА
FWDi Forward Voitage	Collector-Emitter Saturation Voltage	IN = 5 V, IC = 8 A, Tj = 25 °C	VCE(sat)	_	2.4	3.0	V
IN = 0 V, IC = -4 A, Tj = 100 °C   Triverter (BST Part (per 1/6 Module)   Rth(-c)Q   −	-	IN = 5 V, IC = 4 A, Tj = 100 °C	` ′	_	1.9	_	V
Junction to Case Thermal Resistance   Inverter (GBT Part (per 1/6 Module)   Rith(j-c)Q	FWDi Forward Voltage	IN = 0 V, IC = −8 A, Tj = 25 °C	VF	_	2.1	2.7	V
Triventer FRD Part (per 1/6 Module)		IN = 0 V, IC = -4 A, Tj = 100 °C	-	_	1.6	-	V
Switching Character   Switching Time   IC = 8 A, VPN = 300 V, Tj = 25°C, Inductive Switching   IC = 8 A, VPN = 300 V, Tj = 25°C   Inductive Switching   IC = 8 A, VPN = 300 V, Tj = 25°C   Eo <sub>N</sub>   -0   0.4   1.1   μs   IC = 8 A, VPN = 300 V, Tj = 25°C   Eo <sub>N</sub>   -0   190   -0   μJ   IC = 10   IC	Junction to Case Thermal Resistance	Inverter IGBT Part (per 1/6 Module)	Rth(j-c)Q	_	-	3.9	°C/W
Switching Time		Inverter FRD Part (per 1/6 Module)	Rth(j-c)F	-	-	7.3	°C/W
Inductive Switching   Lope	Switching Character			II.	I.		I.
Turn-on Switching Loss	Switching Time	IC = 8 A, VPN = 300 V, Tj = 25°C,	t <sub>ON</sub>	-	0.4	1.1	μs
Turn-off Switching Loss   Turn-on Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   90   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   25   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   25   -   μJ   μJ   Turn-off Switching Loss   IC = 16 A, V <sub>CE</sub> = 450 V   RBSOA   Full Square   Id R   Turn-off Switching Loss   Id R   Id R   Turn-off Switching Loss   Id R   Turn-off Switchin		Inductive Switching	t <sub>OFF</sub>	-	0.4	1.1	μs
Turn-off Switching Loss   Turn-on Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   90   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   50   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   25   -   μJ   μJ   Turn-off Switching Loss   IC = 4 A, VPN = 300 V, Tj = 100°C   E <sub>OFF</sub>   -   25   -   μJ   μJ   Turn-off Switching Loss   IC = 16 A, V <sub>CE</sub> = 450 V   RBSOA   Full Square   Id R   Turn-off Switching Loss   Id R   Id R   Turn-off Switching Loss   Id R   Turn-off Switchin	Turn-on Switching Loss	IC = 8 A, VPN = 300 V, Tj = 25°C	E <sub>ON</sub>	-	190	_	μJ
Total Switching Loss   Turn-on Switching Loss   C = 4 A, VPN = 300 V, Tj = 100°C   EoN   −   100   −   μJ	Turn-off Switching Loss			-	90	-	μJ
Turn-off Switching Loss   Eopf   -   50   -	Total Switching Loss			-	280	_	μJ
Total Switching Loss   Eroor   -   150   -   μ    μ    Diode Reverse Recovery Energy   IC = 4 A, VPN = 300 V, Tj = 100°C,	Turn-on Switching Loss	IC = 4 A, VPN = 300 V, Tj = 100°C	E <sub>ON</sub>	_	100	_	μJ
Total Switching Loss   ETOT   -   150   -	Turn-off Switching Loss		E <sub>OFF</sub>	_	50	_	μJ
Diode Reverse Recovery Energy   IC = 4 A, VPN = 300 V, Tj = 100°C, (di/dt set by internal driver)   It RR   -   140   -   ns   Reverse Bias Safe Operating Area   IC = 16 A, V <sub>CE</sub> = 450 V   RBSOA   Full Square   IC = 16 A, V <sub>CE</sub> = 400 V, Tj = 100°C   SCSOA   4   -   -   μs   IS   IS   IS   IS   IS   IS   IS   I	Total Switching Loss			_	150	_	μJ
Diode Reverse Recovery Time	Diode Reverse Recovery Energy	IC = 4 A, VPN = 300 V, Tj = 100°C,		-	25	_	μJ
Reverse Bias Safe Operating Area   IC = 16 A, V <sub>CE</sub> = 450 V   RBSOA   Full Square   IC = 400 V, Tj = 100°C   SCSOA   4   -	Diode Reverse Recovery Time	(di/dt set by internal driver)		-	140	_	ns
Short Circuit Safe Operating Area   VCE = 400 V, Tj = 100°C   SCSOA   4   -   -   JIS	Reverse Bias Safe Operating Area	IC = 16 A, V <sub>CF</sub> = 450 V			Full Square		
Quiescent VBS Supply Current   VBS = 15 V, HIN = 0 V, per driver   IQBS   -   0.07   0.4   mA	Short Circuit Safe Operating Area	==	SCSOA	4	_	-	μs
Quiescent VDD Supply Current   VDD = 15 V, LIN = 0 V, VDD-VSS   IQDD   -   0.95   3.0   mA	Driver Section	-	l	1	I.		
ON Threshold Voltage	Quiescent VBS Supply Current	VBS = 15 V, HIN = 0 V, per driver	IQBS	-	0.07	0.4	mA
Company	Quiescent VDD Supply Current	VDD = 15 V, LIN = 0 V, VDD-VSS	IQDD	-	0.95	3.0	mA
Logic 1 Input Current   VIN = +3.3 V   IIN+   -   660   900   μA	ON Threshold Voltage		VIN(ON)	-	-	2.5	V
Logic O Input Current   VIN = 0 V   IIN-   -   -   3   μA	OFF Threshold Voltage	LIN(W) – VSS	VIN(OFF)	0.8	-	-	V
Bootstrap ON Resistance   IB = 1 mA   RB   -   500   -   Ω	Logic 1 Input Current	VIN = +3.3 V	IIN+	_	660	900	μΑ
FAULT Terminal Sink Current         FAULT: ON / VFAULT = 0.1 V         IoSD         -         2         -         mA           Fault-Output Pulse Width         FAULT-VSS         tFOD         1.1         1.65         2.2         ms           CFOD Threshold         CFOD-VSS         VCFOD         -         8         -         V           Shut Down Threshold         SD-VSS         VSD+         -         -         2.5         V           ITRIP Trip Level         ITRIP-VSS         VITRIP         0.44         0.49         0.54         V           ITRIP to Shutdown Propagation Delay         t1TRIP         -         1.1         -         μs           ITRIP Blanking Time         t1TRIPBL         250         350         -         ns           High-Side Control Bias Voltage Under-Voltage Protection         Reset Level         UVBSR         10.3         11.1         11.9         V           Supply Voltage Under-Voltage Protection         Reset Level         UVDDR         10.3         11.1         11.7         V           Supply Voltage Under-Voltage Protection Level         UVDDR         10.1         10.9         11.5         V	Logic 0 Input Current	VIN = 0 V	IIN-	-	-	3	μΑ
Fault-Output Pulse Width   FAULT-VSS   tFOD   1.1   1.65   2.2   ms	Bootstrap ON Resistance	IB = 1 mA	RB	_	500	_	Ω
CFOD Threshold         CFOD-VSS         VCFOD         -         8         -         V           Shut Down Threshold         SD-VSS         VSD+         -         -         2.5         V           VSD-         0.8         -         -         V           ITRIP Trip Level         ITRIP-VSS         VITRIP         0.44         0.49         0.54         V           ITRIP to Shutdown Propagation Delay         t1TRIP Device         t1TRIP Device         1.1         -         μs           ITRIP Blanking Time         t1TRIPBL         250         350         -         ns           High-Side Control Bias Voltage Under-Voltage Protection         Reset Level         UVBSR         10.3         11.1         11.9         V           Voltage Protection         Hysteresis         UVBSH         -         0.2         -         V           Supply Voltage Under-Voltage Protection         Reset Level         UVDDR         10.3         11.1         11.7         V           Detection Level         UVDDD         10.1         10.9         11.5         V	FAULT Terminal Sink Current	FAULT: ON / VFAULT = 0.1 V	IoSD	_	2	_	mA
Shut Down Threshold   SD-VSS   VSD+	Fault-Output Pulse Width	FAULT-VSS	tFOD	1.1	1.65	2.2	ms
VSD-	CFOD Threshold	CFOD-VSS	VCFOD	-	8	-	V
ITRIP Trip Level   ITRIP-VSS	Shut Down Threshold	SD-VSS	VSD+	-	-	2.5	V
TRIP to Shutdown Propagation Delay   tlTRIP   -   1.1   -   μs     ITRIP Blanking Time   tlTRIPBL   250   350   -   ns     High-Side Control Bias Voltage Under-Voltage Protection   Reset Level   UVBSR   10.3   11.1   11.9   V     Detection Level   UVBSD   10.1   10.9   11.7   V     Hysteresis   UVBSH   -   0.2   -   V     Supply Voltage Under-Voltage Protection   Reset Level   UVDDR   10.3   11.1   11.7   V     Detection Level   UVDDD   10.1   10.9   11.5   V     Detection Level   UVDDD   10.1   10.9   11.5   V     Triple   -			VSD-	0.8	-	-	V
TRIP Blanking Time	ITRIP Trip Level	ITRIP-VSS	VITRIP	0.44	0.49	0.54	V
High-Side Control Bias Voltage Under-Voltage Protection	ITRIP to Shutdown Propagation Delay		tITRIP	-	1.1	-	μS
Voltage Protection         Detection Level         UVBSD         10.1         10.9         11.7         V           Hysteresis         UVBSH         -         0.2         -         V           Supply Voltage Under-Voltage Protection         Reset Level         UVDDR         10.3         11.1         11.7         V           Detection Level         UVDDD         10.1         10.9         11.5         V	ITRIP Blanking Time		tITRIPBL	250	350	_	ns
Detection Level		Reset Level	UVBSR	10.3	11.1	11.9	V
Supply Voltage Under-Voltage Protection Reset Level UVDDR 10.3 11.1 11.7 V  Detection Level UVDDD 10.1 10.9 11.5 V	voltage Protection	Detection Level	UVBSD	10.1	10.9	11.7	V
Detection Level UVDDD 10.1 10.9 11.5 V		Hysteresis	UVBSH	-	0.2	-	V
	Supply Voltage Under-Voltage Protection	Reset Level	UVDDR	10.3	11.1	11.7	V
Hystories IIV/DDH 0.2 V		Detection Level	UVDDD	10.1	10.9	11.5	V
וועסעער   עייר   אייר		Hysteresis	UVDDH	-	0.2	-	V

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

#### **TYPICAL CHARACTERISTICS**

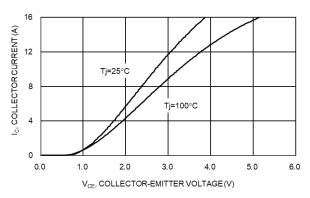


Figure 4.  $V_{CE}$  versus  $I_C$  for Different Temperatures  $(V_{DD} = 15 \text{ V})$ 

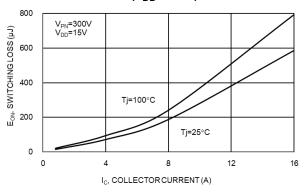


Figure 6. E<sub>ON</sub> versus I<sub>C</sub> for Different Temperatures

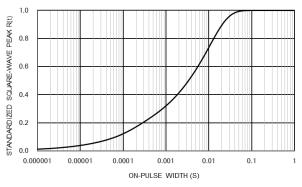


Figure 8. Thermal Impedance Plot (IGBT)

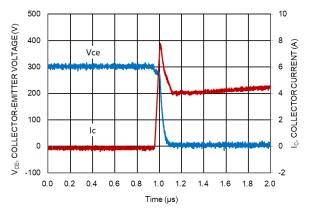


Figure 10. Turn-on Waveform Tj =  $100^{\circ}$ C,  $V_{CC}$  = 300 V

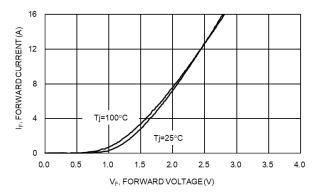


Figure 5.  $V_F$  versus  $I_F$  for Different Temperatures

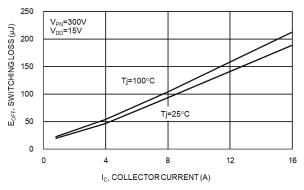


Figure 7.  $E_{OFF}$  versus  $I_{C}$  for Different Temperatures

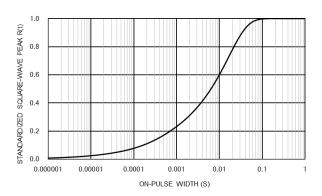


Figure 9. Thermal Impedance Plot (FRD)

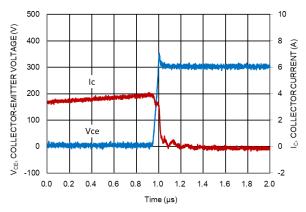
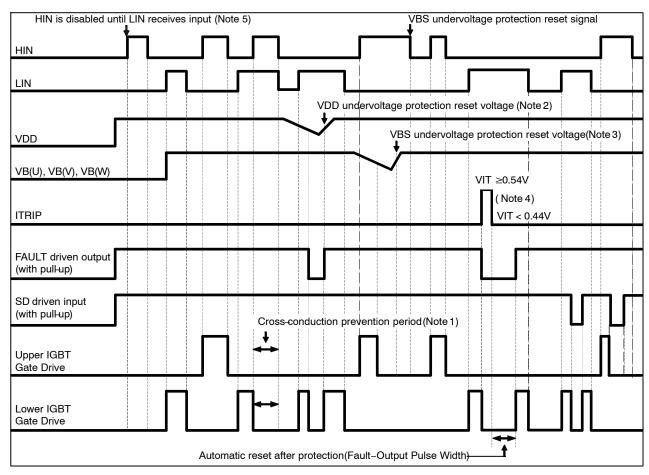


Figure 11. Turn-off Waveform Tj =  $100^{\circ}$ C,  $V_{CC}$  = 300 V

#### **APPLICATIONS INFORMATION**

#### **Input / Output Timing Chart**



#### NOTES:

- 1. This section of the timing diagram shows the effect of cross-conduction prevention.
- 2. This section of the timing diagram shows that when the voltage on VDD decreases sufficiently all gate output signals will go low, switching off all six IGBTs. When the voltage on VDD rises sufficiently, normal operation will resume.
- 3. This section shows that when the bootstrap voltage on VB(U) (VB(V), VB(W)) drops, the corresponding high side output U (V, W) is switched off. When the voltage on VB(U) (VB(V), VB(W)) rises sufficiently, normal operation will resume.
- 4. This section shows that when the voltage on ITRIP exceeds the threshold, all IGBTs are turned off. Normal operation resumes later after the over–current condition is removed.
- 5. After VDD has risen above the threshold to enable normal operation, the driver waits to receive an input signal on the LIN input before enabling the driver for the HIN signal.

Figure 12. Input / Output Timing Chart

Table 5. INPUT / OUTPUT LOGIC TABLE

INPUT				OUTPUT				
HIN	LIN	ITRIP	SD	High side IGBT	Low side IGBT	U,V,W	FAULT	
Н	L	L	Н	ON (Note 5)	OFF	Р	OFF	
L	Н	L	Н	OFF	ON	NU,NV,NW	OFF	
L	L	L	Н	OFF	OFF	High Impedance	OFF	
Н	Н	L	Н	OFF	OFF	High Impedance	OFF	
Х	Х	Н	Х	OFF	OFF	High Impedance	ON	
Х	Х	L	L	OFF	OFF	High Impedance	OFF	

**Table 6. THERMISTOR CHARACTERISTICS** 

Parameter	Symbol	Condition	Min	Тур	Max	Unit
Resistance	R <sub>25</sub>	Tth = 25°C	99	100	101	kΩ
	R <sub>100</sub>	Tth = 100°C	5.18	5.38	5.60	kΩ
B-Constant (25 to 50°C)	В		4208	4250	4293	K
Temperature Range			-40	-	+125	°C

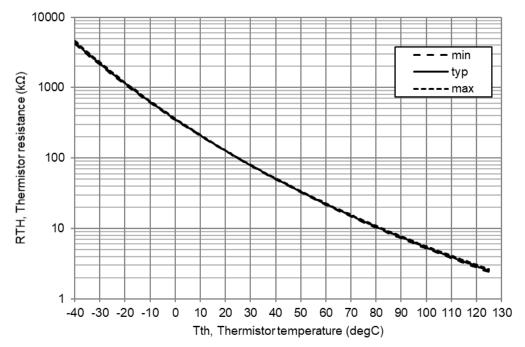


Figure 13. Thermistor Resistance versus Thermistor Temperature

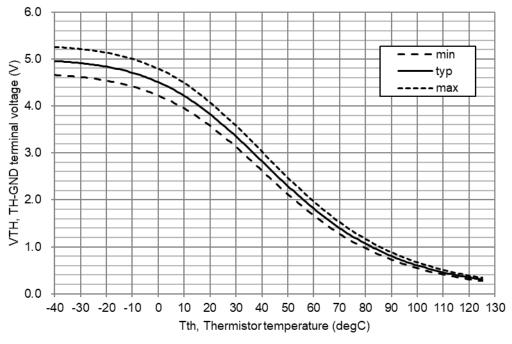


Figure 14. Thermistor Voltage versus Thermistor Temperature Conditions: RTH = 39 k $\Omega$ , Pull-up Voltage 5.0 V (see Figure 2)

#### **FAULT Pin**

The FAULT output is an open drain output requiring a pull–up resistor. If the pull–up voltage is 5 V, use a pull–up resistor with a value of 6.8 k $\Omega$  or higher. If the pull–up voltage is 15 V, use a pull–up resistor with a value of 20 k $\Omega$  or higher. The FAULT output is triggered if there is a VDD undervoltage or an overcurrent condition.

#### **Under-voltage Protection**

If VDD goes below the VDD supply under-voltage lockout falling threshold, the FAULT output is switched on. The FAULT output stays on until VDD rises above the VDD supply under-voltage lockout rising threshold. After VDD has risen above the threshold to enable normal operation, the driver waits to receive an input signal on the LIN input before enabling the driver for the HIN signal.

#### **Overcurrent Protection**

An over–current condition is detected if the voltage on the ITRIP pin is larger than the reference voltage. There is a blanking time of typically 350 ns to improve noise immunity. After a shutdown propagation delay of typically 1.1  $\mu$ s, the FAULT output is switched on. The FAULT output is held on for a time determined by the resistor and capacitor connected to the CFOD pin. If RCLR = 2 M $\Omega$  and CCLR = 1 nF, the FAULT output is switched on for 1.65 ms (typ.) because the FAULT pin goes back to high impedance when CFOD is higher than 8 V (typ.).

The over–current protection threshold should be set to be equal or lower to 2 times the module rated current (Io).

An additional fuse is recommended to protect against system level or abnormal over-current fault conditions.

#### Capacitors on High Voltage and VDD Supplies

Both the high voltage and VDD supplies require an electrolytic capacitor and an additional high frequency capacitor. The recommended value of the high frequency capacitor is between 100 nF and 10  $\mu$ F.

#### SD Pin

The SD terminal pin is used to enable or shut down the built-in driver. If the voltage on the SD pin rises above the VSD+ voltage, the output drivers are enabled. If the voltage on the SD pin falls below the VSD- voltage, the drivers are disabled.

### **Minimum Input Pulse Width**

When input pulse width is less than 1  $\mu$ s, an output may not react to the pulse. (Both ON signal and OFF signal)

#### **Calculation of Bootstrap Capacitor Value**

The bootstrap capacitor value CB is calculated using the following approach. The following parameters influence the choice of bootstrap capacitor:

- VBS: Bootstrap power supply. 15 V is recommended.
- QG: Total gate charge of IGBT at VBS = 15 V. 8 nC
- UVLO: Falling threshold for UVLO. Specified as 12 V.
- IDMAX: High side drive power dissipation. Specified as 0.4 mA
- TONMAX: Maximum ON pulse width of high side IGBT.

Capacitance calculation formula:

$$CB = (QG + IDMAX * TONMAX) / (VBS - UVLO)$$

CB is recommended to be approximately 3 times the value calculated above. The recommended value of CB is in the range of 1 to 47  $\mu$ F, however, the value needs to be verified prior to production. When not using the bootstrap circuit, each high side driver power supply requires an external independent power supply.

The internal bootstrap circuit uses a MOSFET. The turn on time of this MOSFET is synchronized with the turn on of the low side IGBT. The bootstrap capacitor is charged by turning on the low side IGBT.

If the low side IGBT is held on for a long period of time (more than one second for example), the bootstrap voltage on the high side MOSFET will slowly discharge.

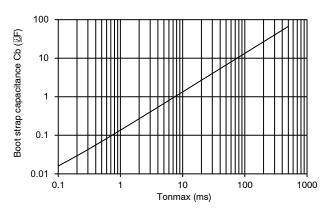


Figure 15. Bootstrap Capacitance versus Tonmax

#### **TEST CIRCUITS**

#### • ICES

	U+	V+	W+	U–	V-	W-
Α	38	38	38	32	26	20
В	32	26	20	17	18	19

U+, V+, W+ : High side phase U-, V-, W- : Low side phase

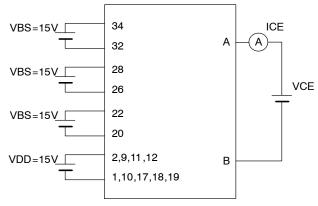


Figure 16. Test Circuit for I<sub>CE</sub>

#### • VCE(sat) (Test by pulse)

	U+	V+	W+	U–	V-	W-
Α	38	38	38	32	26	20
В	32	26	20	17	18	19
С	3	4	5	6	7	8

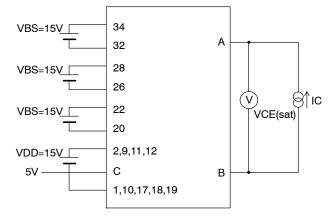


Figure 17. Test Circuit for V<sub>CE(SAT)</sub>

#### • VF (Test by pulse)

	U+	V+	W+	U–	V-	W-
Α	38	38	38	32	26	20
В	32	26	20	17	18	19

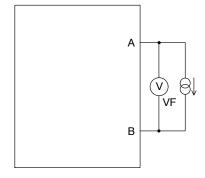


Figure 18. Test Circuit for  $V_{\text{F}}$ 

#### • RB (Test by pulse)

	U+	V+	W+
Α	2	2	2
В	34	28	22
С	6	7	8

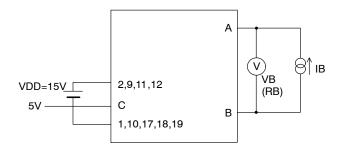


Figure 19. Test Circuit for RB

#### • IQBS, IQDD

	VBS U+	VBS V+	VBS W+	$V_{DD}$
Α	34	28	22	2
В	32	26	20	1

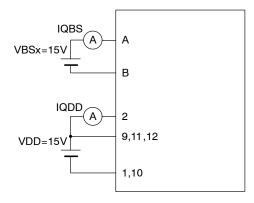


Figure 20. Test Circuit for ID

• Switching Time (The circuit is a representative example of the Inverter Low side U phase.)

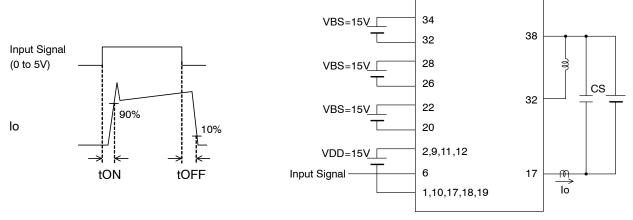
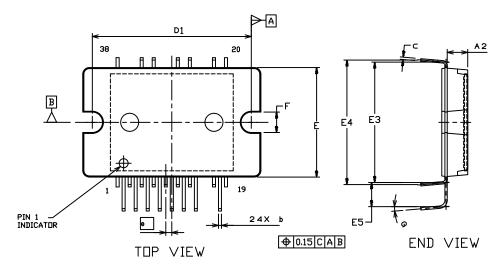


Figure 21. Test Circuit for Switching Time

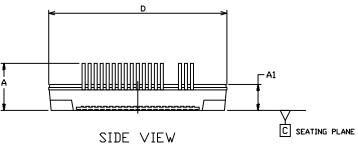
# DIP38, 29.6x18.2 EP-4

CASE 125BS ISSUE O

**DATE 11 JAN 2019** 



	MILLIMETERS		
DIM	MIN.	MAX.	
Α	7.20	8.20	
A1	3.80	4.80	
A2	2.90	3.90	
b	0.45	0.70	
С	0.35	0.60	
D	29.10	30.10	
D1	26.30	26.50	
D2	19.20	20.20	
Ε	17.70	18.70	
E2	14.90	15.90	
E3	19.50	20.50	
E4	20.70 REF		
E5	3.50	4.50	
e	1.00 BSC		
F	2.90	3.90	
G	4*	6*	



#### NOTES:

- DIMENSIONING AND TOLERANCING PER-ASME Y14.5M, 2009.
- 2. CONTROLLING DIMENSION: MILLIMETERS
- DIMENSION 6 APPLIES TO THE PLATED LEAD AND IS MEASURED BETWEEN 0.10 AND 0.25 FROM THE LEAD TIP.
- PACKAGE IS MISSING PINS: 15, 16, 21, 23, 24, 25, 27, 29, 30, 31, 33, 35, 36, AND 37.

GENERIC
MARKING DIAGRAM\*

II

D2

BOTTOM VIEW

XXXX = Specific Device Code

ZZZ = Lot ID

AT = Assembly & Test Location

Y = Year

WW = Work Week

\*This information is generic. Please refer to device data sheet for actual part marking. Pb-Free indicator, "G" or microdot "•", may or may not be present. Some products may not follow the Generic Marking.

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