

The Micro Edgeboard (MEB) connector series provides a combination of high density and high reliability for applications in airborne and space systems, computers and peripherals, and industrial/commercial control systems. This series incorporates the proven MICROPIN™/MICROSOCKET™ contact. This contact has an outstanding record of high reliability and millions of contacts are in use in various applications where electrical interconnects are used.

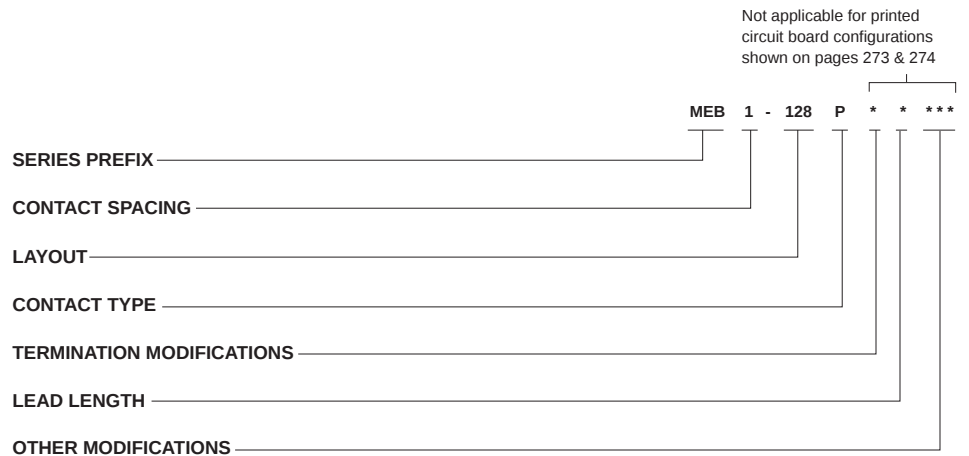
The MEB has machined aluminum shells for ruggedness, diallyl phthalate insulator for top electrical performance and a 36-position polarization key system to prevent cross plugging. Contacts are on .050 (1.27) center spacings. A variety of termina-

tion types are available, including 90° pigtailed for multi-layered P.C. boards, "coke bottle" termination for double-sided P.C. boards, and .025 (0.64) square wire wrap post termination. Harnessing capability is also available for both pin and socket sides.

The MEB, including the SBR 90° variation available for multi-layer boards, can be mounted on the female (daughter) side of double or single-sided P.C. boards. The mating male (mother) board side can have the terminations formed to meet the application demands. Wire-wrapping, using .025 X .025 (0.64 X 0.64) square posts is also available.

Conforms to MIL-C-55302/120 thru 123.

How to Order



SERIES PREFIX

- MEB - Micro edgeboard, plug with twist pin contacts or recept. with microsocket contacts.
- MEBL - Micro edgeboard, plug with stamped Low Insertion Force (LIF) contacts. Pin side only.

CONTACT SPACING

- 1 - .050 (1.27) centers 128/184
- 2 - .100 (2.54) centers 64/92 (alternate contact holes)

LAYOUT

64, 92, 128, 184

CONTACT TYPE

- P - Pin
- S - Socket

* For other contact spacing accommodations consult factory.

TERMINATION MODIFICATIONS

- L - Uninsulated solid wire
- H - Insulated stranded round harness wire
- S - Solder pots
- BR - PC board right angle, socket side only
- W - Wire wrap post, pin side only

LEAD LENGTH

Consult factory for wire lead modification codes.

OTHER MODIFICATIONS

Consult factory

Performance and Material Specifications

MATERIALS AND FINISHES

Shell:	6061-T6 Aluminum Alloy per QQ-A-200/8 or QQ-A-225/8, electroless nickel per MIL-C-26074, Class 4, grade A except .0010 to .0015 (0.03 to 0.04) thick or conversion coating per MIL-C-5541, Class 3, color gold.
Contact, Pin and Socket:	Copper Alloy, 50 microinch gold per MIL-G-45204, Type II, Class 1, over copper flash
Jackscrew/Jackpost:	303 stainless steel, passivated per QQ-P-35.
Insulator:	Glass-filled diallyl phthalate per MIL-M-14, Type SDG-F, color green Polyester per MIL-M-24519, Type GET-30F, color black available for MEB-12B upon request.

TERMINATION TYPES

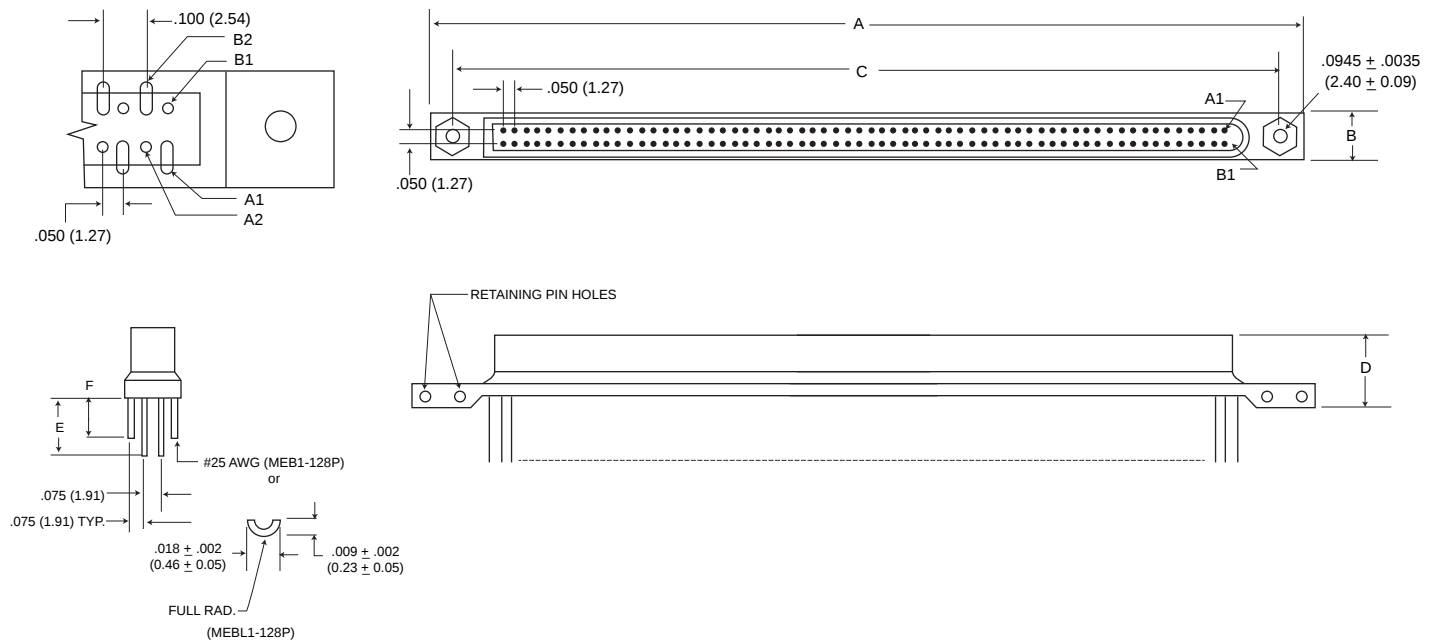
Consult factory for stranded wire lead modifications codes.

MECHANICAL FEATURES

Size or Length:	2 sizes
Coupling:	Friction/Jackscrew
Polarization:	Shells, polarizing keys (36 positions)
Contact Spacing Centers:	.050 (1.27)
Shell Styles:	Plug and receptacle

Plug (Mother Board)

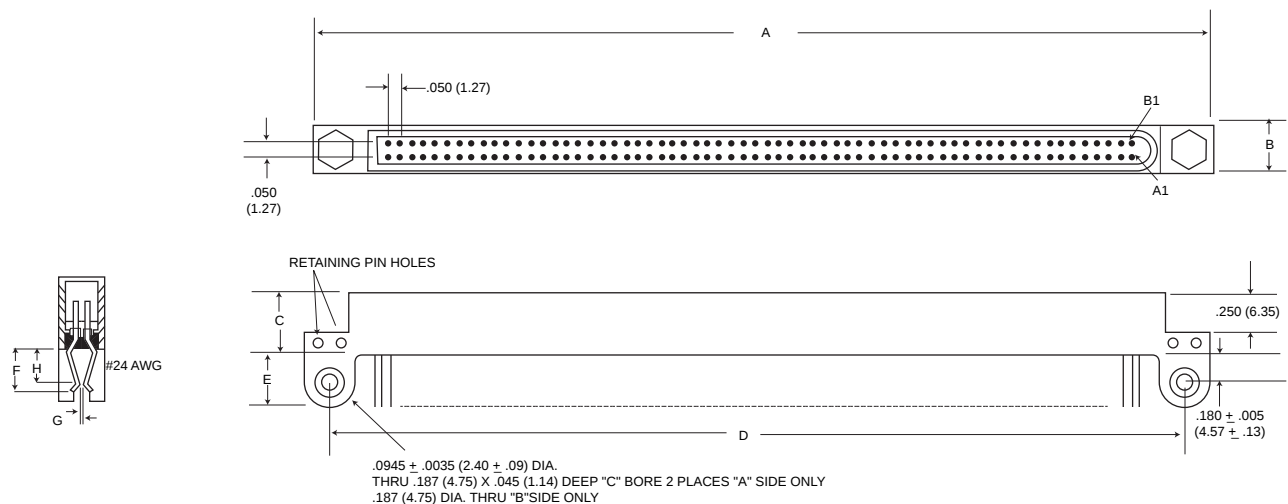
MEB1-128 or MEBL1-128P



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.025 (0.64)	F ±.025 (0.64)
128P	.5 (14.17)	3.950 (100.33)	.250 (6.35)	3.700 (93.98)	.400 (10.16)	.350 (8.89)	.275 (6.99)
128PW	1.5 (42.52)						

Receptacle (Daughter Board)

MEB1-128S

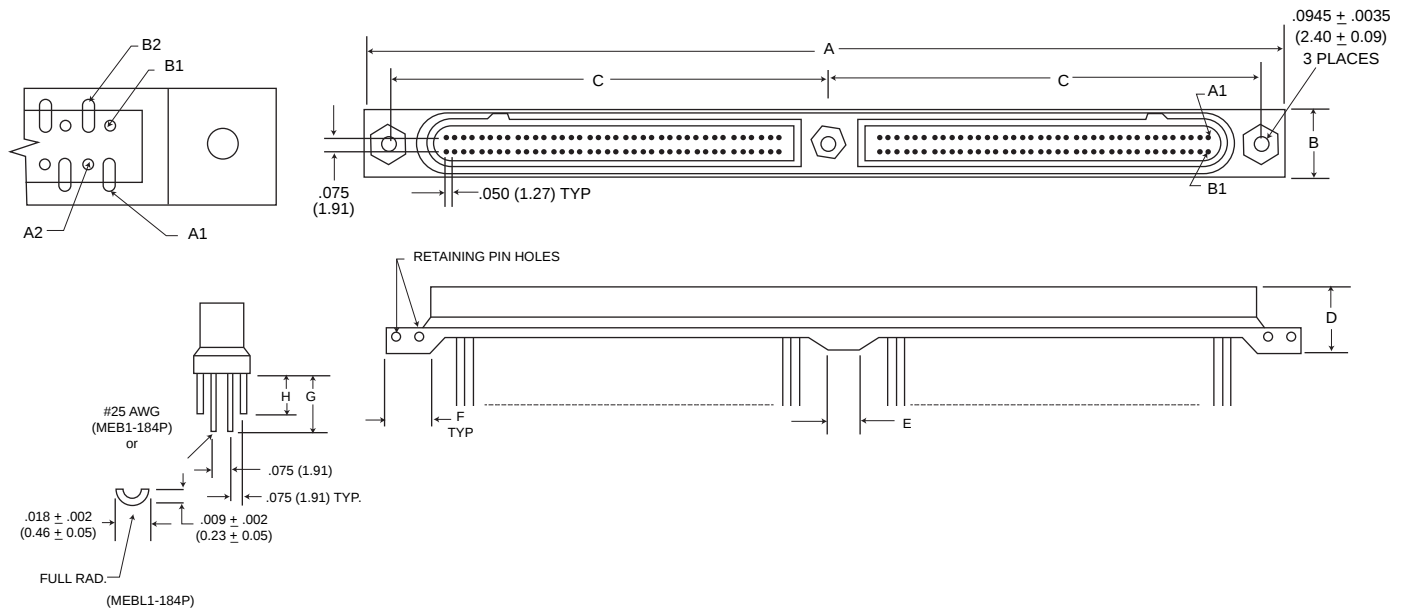


Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G* Max.	H ±.020 (0.51)
128S	.5 (14.17)	3.950 (100.33)	.250 (6.35)	.400 (10.16)	3.700 (93.98)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)
128SBR	.5 (14.17)								

*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

Plug (Mother Board)

MEB1-184P or MEBL1-184P

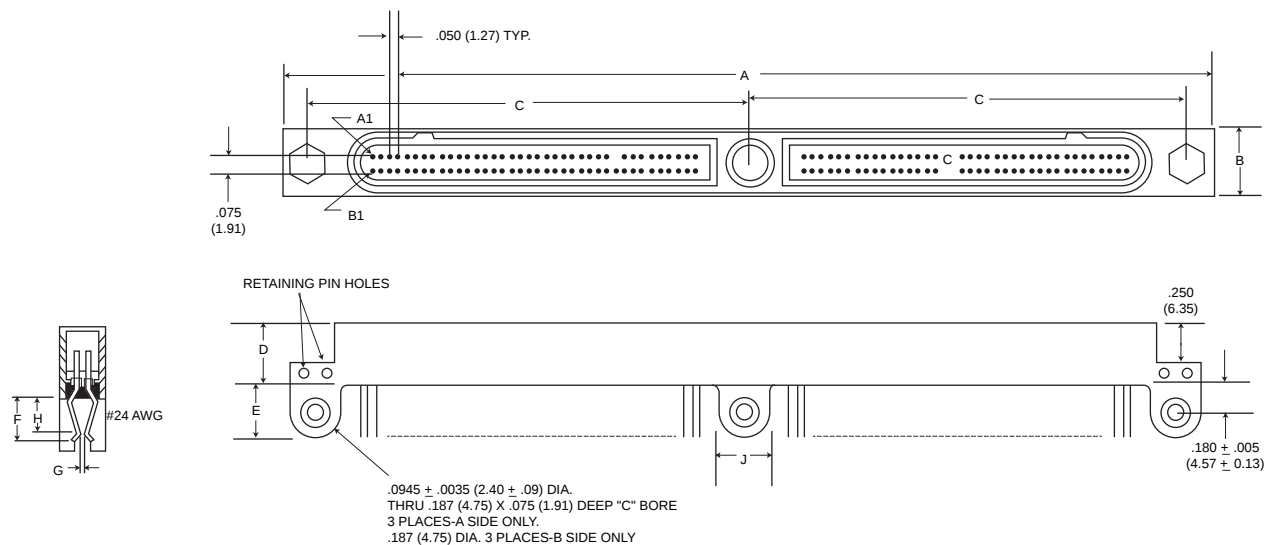


Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F ±.010 (0.25)	G ±.025 (0.64)	H ±.025 (0.64)
184P	1.0 (28.35)	5.800 (147.32)	.343 (8.71)	2.775 (70.49)	.400 (10.16)	.250 (6.35)	.280 (7.11)	.350 (8.89)	.275 (6.99)
184PW	2.0 (56.70)								

Wire-wrap termination similar to the MEB1-128PW wire -wrap will be available for MEB1-184P connector. Consult the factory for specific information.

Receptacle (Daughter Board)

MEB1-184S



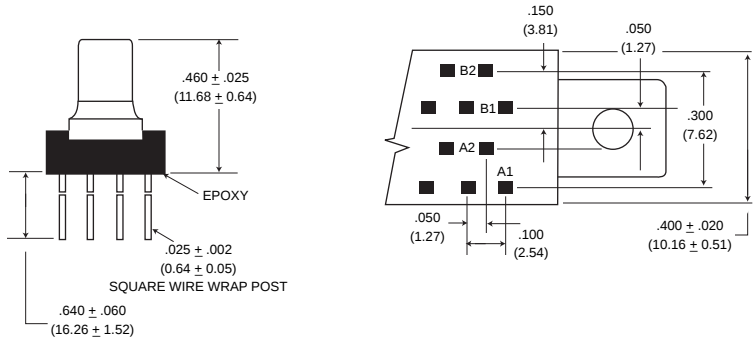
Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G Max.	H ±.020 (0.51)	J ±.010 (0.25)
184S	1.0 (28.35)	5.800 (147.32)	.343 (8.71)	2.775 (70.49)	.400 (10.16)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)	.250 (6.35)
184SBR	1.0 (28.35)									

All round pigtail #25 AWG wire termination designs available for the MEB1-128B receptacle will apply on the MEB1-184 series also.

*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

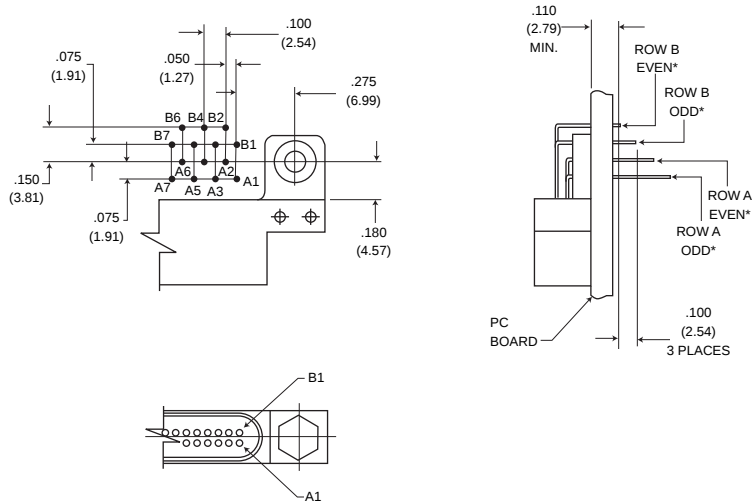
Wire Wrap Post

MEB1-128PW



PC Board Right Angle

MEB1-128SBR

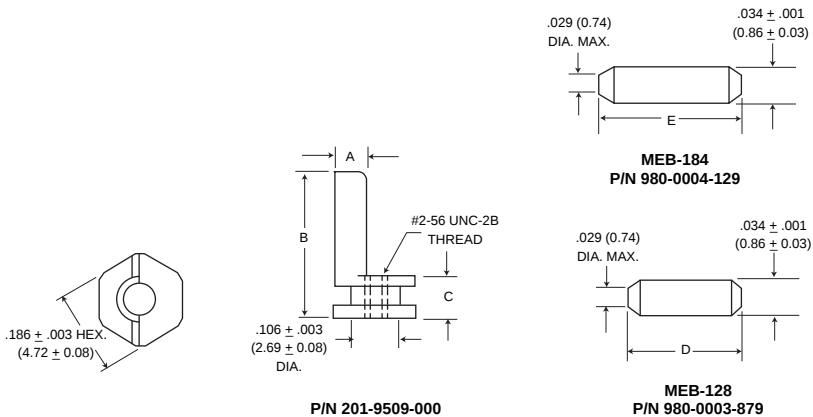


Keying Accessory - Key and Retaining Pin

Polarizing Hardware Kit

MEB-128-P/N 320-9514-003
MEB-184-P/N 320-9514-002

Contains 2 polarizing keys and 4 spiral pins.



A	B	C	D	E
$\pm .003$ (0.08)	$\pm .005$ (0.13)	$\pm .003$ (0.08)	$\pm .010$ (0.25)	$\pm .010$ (0.25)
.081 (2.06)	.325 (8.26)	.089 (2.26)	.250 (6.35)	.313 (7.95)

Jackscrew/ Jackpost Assembly (MEB 64 & 128 Sizes Only)

Jackpost Kit

MEB plug or receptacle-P/N 320-9514-001

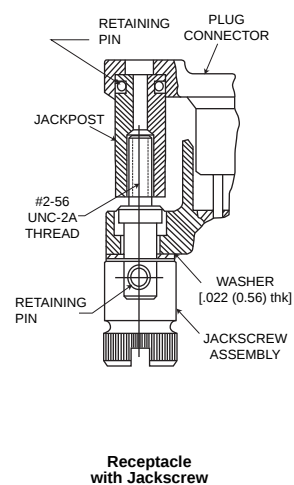
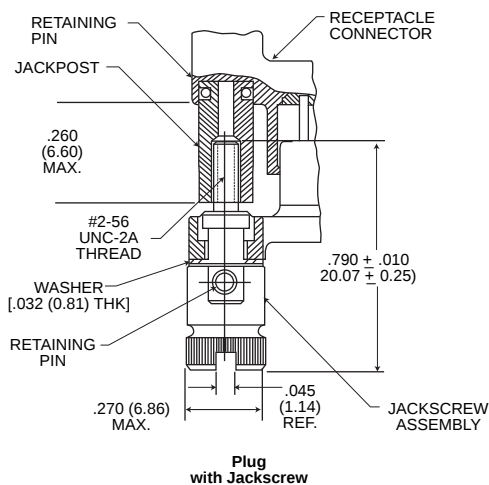
Contains 2 bushings and 4 spirals pins

Jackscrew Kit

MEB plug-P/N 320-9521-001

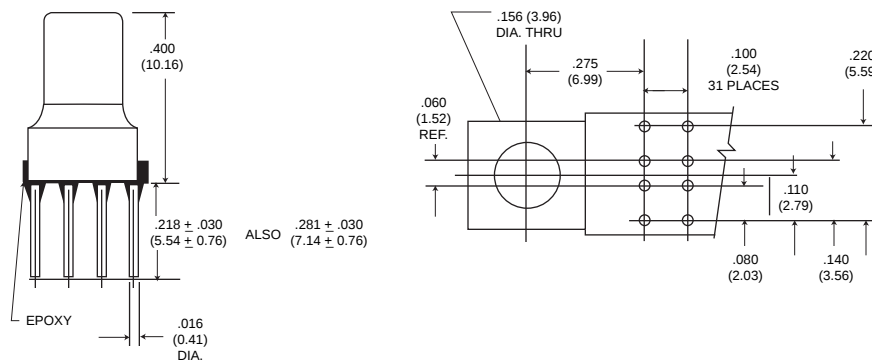
MEB receptacle-P/N 320-9521-000

Contains 2 jackscrew assemblies



Special Variations

Alternative Plug Lead Configuration



Alternative Receptacle Configuration

