

03

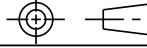
Technical drawing of a roller guide assembly. The drawing shows a side view of the assembly with various dimensions and callouts. The main body is a rectangular block with a threaded section on the left. The top section is a roller guide assembly. The dimensions are as follows:

- Overall width: $.470$
- Roller diameter: $\varnothing .750$
- Roller width: $\varnothing .5 \times .12$ WIDE CORROSION RESISTANT STEEL ROLLER
- Roller guide lock ring: $\triangle 7$
- Hex nuts: 2X HEX NUT $.812$ ACROSS FLATS $\times .125$ THICK $\triangle 7$
- Lockwasher: CORROSION RESISTANT STEEL INTERNAL TOOTH LOCKWASHER, $\varnothing .87 \times (.022)$ THICK $\triangle 7$
- Keying washer: CORROSION RESISTANT STEEL KEYING WASHER $\varnothing .87 \times .040$ THICK, TAB $.110$ WIDE $\triangle 7$
- Thread: $5/8-24$ UNEF THREAD TO WITHIN $.125$ OF SHOULDER
- Height: $.050$
- Bottom dimension: $1.0 \pm .4$

PLATOR

7 HARDWARE MAY BE PACKAGED UNASSEMBLED PER MIL-PRF-8805

ANSI Y14.5M-1982 APPLIES

THIRD ANGLE PROJECTION		
		
SCALE	FULL	
DO NOT SCALE PRINT		
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE		
ONE PLACE	(.0)	±.030
TWO PLACE	(.00)	±.015
THREE PLACE	(.000)	±.005
ANGLES		±
WEIGHT	12 OZ MAX	