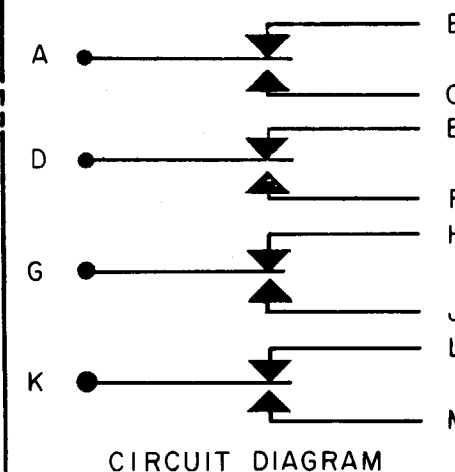
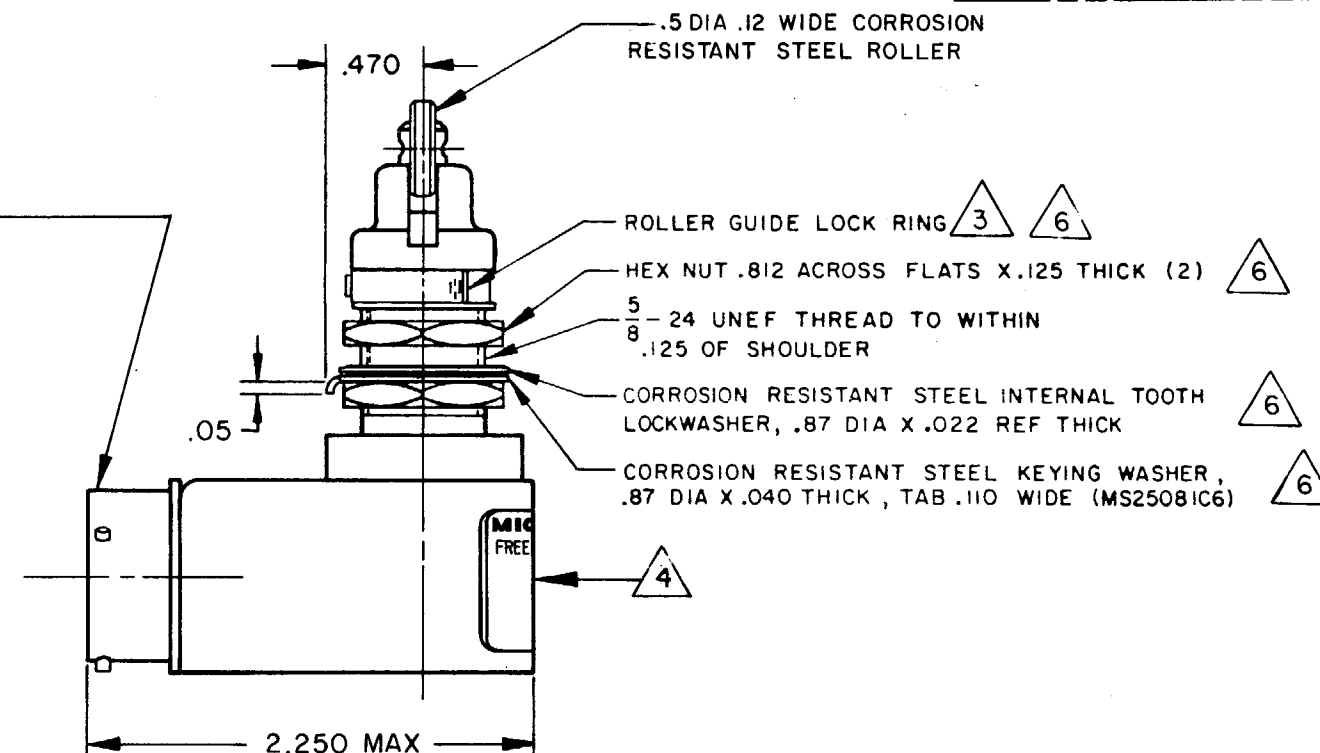
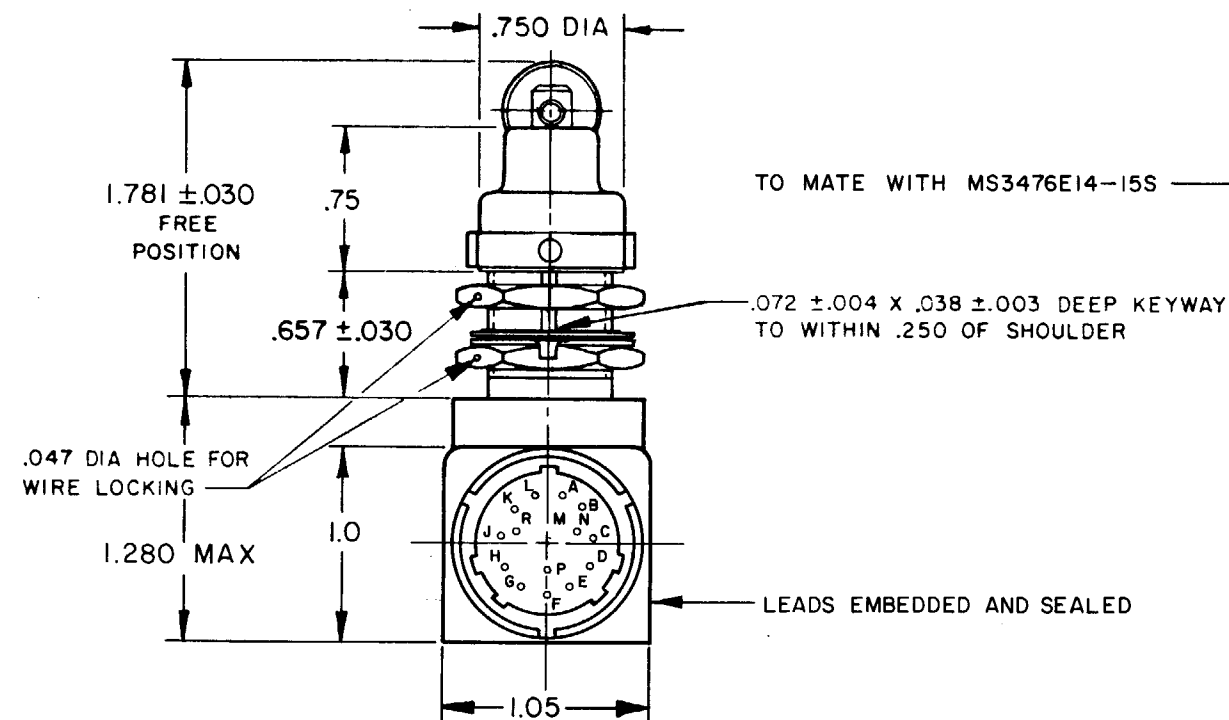
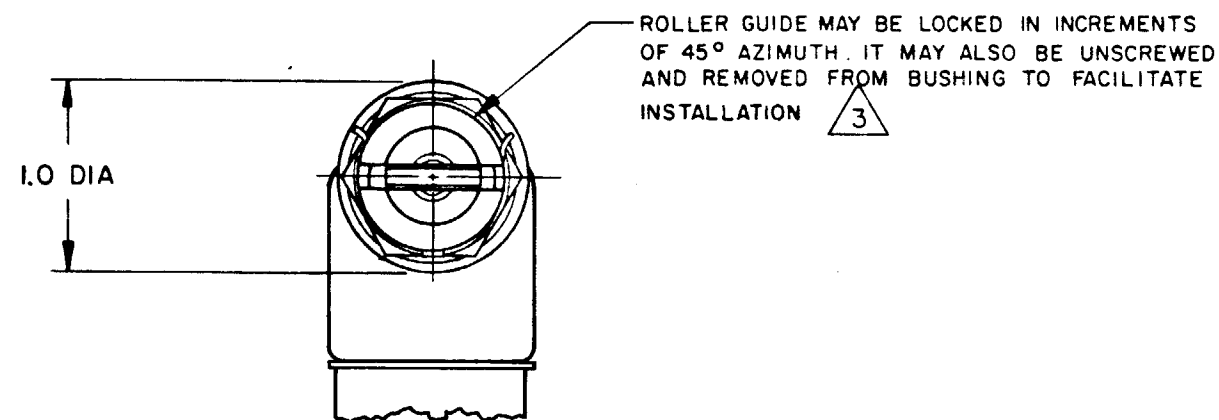


MICRO SWITCH
FREEPORT ILLINOIS U.S.A.
A DIVISION OF HONEYWELL
FED. MFG. CODE 91929

SWITCH-ENCLOSED

CATALOG LISTING
424HE23-R

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NOTES

- 1 - CORROSIVE RESISTANT STEEL ENCLOSURE
- 2 - SWITCH SEALED PER MIL-S-8805 SYMBOL 5

- 3 - TO ADJUST ROLLER DIRECTION, REMOVE ROLLER GUIDE LOCKRING, SCREW ROLLER GUIDE DOWN AS FAR AS POSSIBLE, THEN UNSCREW TO DESIRED DIRECTION SECURE BY REPLACING ROLLER GUIDE LOCKRING
- 4 - CIRCUIT DIAGRAM AND CATALOG LISTING ARE SHOWN ON NAMEPLATE
- 5 - COINCIDENCE OF OPERATING AND RELEASING POINTS: .010 INCH OF PLUNGER TRAVEL
- 6 - HARDWARE MAY BE PACKAGED UNASSEMBLED PER MIL-S-8805

CHARACTERISTICS		ELECTRICAL DATA		SCALE FULL	
OPERATING FORCE ----- 6-12 LB		CONTACT ARRANGEMENT		DO NOT SCALE PRINT	
FULL OVERTRAVEL FORCE ----- 30 LB MAX		S P D T (4)		UNLESS OTHERWISE NOTED	
RELEASE FORCE ----- 4 LB MIN		28 VDC		DIMENSIONS ARE IN INCHES	
PRETRAVEL ----- .040 MAX		LOAD	SEA LEVEL	TOLERANCES ARE:	
DIFFERENTIAL TRAVEL ----- .020 MAX		RES	3	ONE PLACE	.01
OVERTRAVEL ----- .250 MIN		IND	1.5	TWO PLACE	.001
				THREE PLACE	.0001
				ANGLES	
				WEIGHT	