

# **Digital Temperature Controller**

# E5□C/E5□C-T

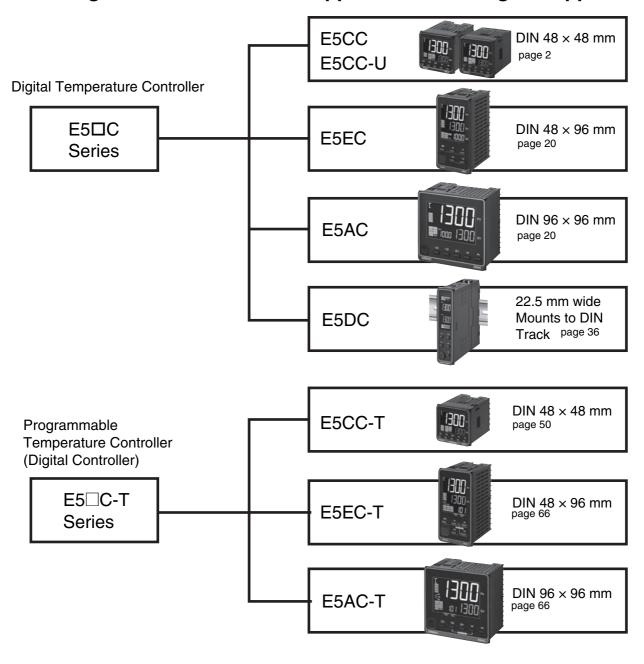
Large White PV Display That's Easier to Read.

Easy to Use, from Model Selection to Setup and Operation.

New Plug-in Models That Are Convenient for Maintenance and Replacement as replacing temperature controllers is possible without changing wiring.

New Models That Mount to DIN Track and Are Ideal for HMI/PLC Connections.

And Programmable Models to Support a Wider Range of Applications.



## **Digital Temperature Controller**

# E5CC/E5CC-U

 $(48 \times 48 \text{ mm})$ 

Large White PV Display That's Easier to Read. Easy to Use, from Model Selection to Setup and Operation.

A Complete Range of I/O Capacities, Functions, and Performance. Handles More Applications.

- The white PV display with a height of 15.2 mm improves visibility.
- High-speed sampling at 50 ms.
- Models are available with up to 3 auxiliary outputs, up to 4 event inputs, a transfer output, and a remote SP input to cover a wide range of applications.
- E5CC: Short body with depth of only 60 mm.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).



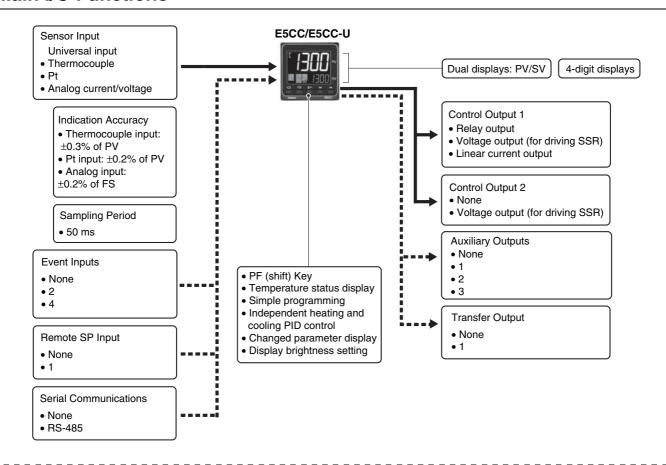
Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 90.

• Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.

## Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)

E5□C Digital Temperature Controllers Communications Manual (Cat. No. H175)

## **Model Number Legend and Standard Models**

## **Model Number Legend**

## Models with Screw Terminals

E5CC- $\bigcirc$  3  $\bigcirc$  5  $\bigcirc$  M  $\bigcirc$  (Example: E5CC-RX3A5M-000)

	1	2	3	4	5	6					
Model	Control outputs 1 and 2	No. of auxiliary outputs	Power supply voltage	Terminal type	Input type	Options	Meaning				
E5CC								48 × 4	48 mm		
							Co	ontrol output 1		Control	output 2
	RX							Relay output		No	ne
	QX							oltage output or driving SSR)		No	ne
*1 *3	CX						Linea	r current output	*2	No	ne
	QQ						Voltage output (for driving SSR)		Voltage output (for driving SSR)		
	cq						Linea	r current output	*2		output ng SSR)
		3						3 (one o	common)		
			Α				100 to 240 VAC				
			D				24 VAC/DC				
				5			Screw terminals (with cover)				
					M		Universal input				
							HB alarm and HS alarm	Communications	Event inputs	Remote SP Input	Transfer output
						000					
					*1	001	1		2		
					*1	003	2 (for 3-phase heaters)	RS-485			

\*3

004

005

006

007

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RS-485

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2

4

2

2

Provided.

Provided.

## **Heating and Cooling Control**

## Using Heating and Cooling Control

1) Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

<sup>\*1.</sup> Options with HB and HS alarms (001 and 003) cannot be selected if a linear current output is selected for the control output.

<sup>\*2.</sup> The control output cannot be used as a transfer output.

<sup>\*3.</sup> Option 004 can be selected only when "CX" is selected for the control outputs.

## **Model Number Legend**

## ●Plug-in Models

	1	2	3	4	(5)	6					
Model	Control outputs 1 and 2	No. of auxiliary outputs	Power supply voltage	Terminal type	Input type	Options		М	eaning		
E5CC								48	× 48 mm		
							Control outp	out 1	С	ontrol output	2
	RW						Relay output (SPDT)			None	
	QX						Voltage output (for driving SSR) None				
	СХ						Linear current output* None				
		0					None				
		1					1				
		2					2 (one common)				
			Α				100 to 240 VAC				
			D				24 VAC/DC				
				U			Plug-in model				
					М		Universal input				
							HB alarm and HS alarm	Communi- cations	Event inputs	Remote SP Input	Transfer out- put
						000					

 $<sup>^{\</sup>star}\,$  The control output cannot be used as a transfer output.

## **List of Models**

	No. of auxiliary outputs	Options			Model	Model
Control output		HB alarm and HS alarm	No. of event inputs	Communications	Power supply voltage	Power supply voltage
					100 to 240 VAC	24 VAC/DC
					E5CC-RW0AUM-000	E5CC-RW0DUM-000
Relay output	1				E5CC-RW1AUM-000	E5CC-RW1DUM-000
	2				E5CC-RW2AUM-000	E5CC-RW2DUM-000
					E5CC-QX0AUM-000	E5CC-QX0DUM-000
Voltage output (for driving SSR)	1				E5CC-QX1AUM-000	E5CC-QX1DUM-000
(101 0.1111)	2	=			E5CC-QX2AUM-000	E5CC-QX2DUM-000
					E5CC-CX0AUM-000	E5CC-CX0DUM-000
Linear current output	1				E5CC-CX1AUM-000	E5CC-CX1DUM-000
output	2	1			E5CC-CX2AUM-000	E5CC-CX2DUM-000

## **Heating and Cooling Control**

## Using Heating and Cooling Control

① Control Output Assignment

An auxiliary output is used as the cooling control output.

② Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

## **Optional Products (Order Separately)**

### **USB-Serial Conversion Cable**

Model
wodei
E58-CIFQ2
LJU-CII QZ

### **Terminal Covers (for E5CC)**

Model
E53-COV17
E53-COV23

Note: The Terminal Covers E53-COV23 are provided only with E5CC. The E53-COV10 cannot be used.

Refer to page 14 for the mounted dimensions.

## **Waterproof Packing**

Model	
Y92S-P8	

Note: The Waterproof Packing is provided only with E5CC Controllers.

The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

### **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

### **Adapter**

Model
Y92F-45

Note: Use this Adapter when the panel has already been prepared for an E5B□ Controller.

## **Waterproof Cover**

	Model	
	Wodel	
	Y92A-48N	
	1 32M-40IN	

## **Mounting Adapter**

Model
Y92F-49

**Note:** This Mounting Adapter is provided with the Digital Temperature

## **DIN Track Mounting Adapter**

Model
Y92F-52

## Sockets (for E5CC-U)

Туре	Model
Front-connecting Socket	P2CF-11
Front-connecting Socket with Finger Protection	P2CF-11-E
Back-connecting Socket	P3GA-11
Terminal Cover for Back-connecting socket with Finger Protection	Y92A-48G

## **Front Covers**

Туре	Model
Hard Front Cover	Y92A-48H
Soft Front Cover	Y92A-48D

### **CX-Thermo Support Software**

Model
E0T0 00 MV/4
EST2-2C-MV4

Note: CX-Thermo version 4.5 or higher is required for the E5CC. CX-Thermo version 4.61 or higher is required for the E5CC-U. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

## E5CC/E5CC-U

## **Specifications**

## **Ratings**

ı ıatınıgu					
Power suppl	ly voltage	A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC			
Operating vo	oltage range	85% to 110% of rated supply voltage			
Power const	umption	Models with option selection of 000:5.2 VA max. at 100 to 240 VAC, and 3.1 VA max. at 24 VAC or 1.6 W max. at 24 VDC All other models: 6.5 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC			
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V			
Input impeda	ance	Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB/THB.)			
Control meti	hod	ON/OFF control or 2-PID control (with auto-tuning)			
Control output	Relay output	E5CC: SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value) *  E5CC-U: SPDT, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)			
output	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PNP), max. load current: 21 mA, with short-circuit protection circuit			
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000*			
Auxiliary	Number of outputs	E5CC: 3 E5CC-U: 1 or 2 (depends on model)			
output	Output specifications	SPST-NO relay outputs, 250 VAC, Models with 1 or 2 outputs: 3 A (resistive load), or Models with 3 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)			
	Number of inputs	2 or 4 (depends on model)			
Event input	specifications	Contact input: ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.			
		Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.			
		Current flow: Approx. 7 mA per contact			
Transfer	Number of outputs	1 (only on models with a transfer output)			
output	Output specifications	Current output: 4 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 kΩ min., resolution: Approx. 10,000			
Setting meth	nod	Digital setting using front panel keys			
Remote SP i	nput	Current input: 4 to 20 mA DC or 0 to 20 mA DC (input impedance: 150 $\Omega$ max.) Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V (input impedance: 1 M $\Omega$ min.)			
Indication m	ethod	11-segment digital display and individual indicators Character height: PV: 15.2 mm, SV: 7.1 mm			
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using event inputs, key operations, or serial communications.			
Bank switch	ing	None			
Other function	ons	Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting			
Ambient ope	erating temperature	-10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C (with no condensation or icing)			
•	erating humidity	25% to 85%			
Storage tem	perature	-25 to 65°C (with no condensation or icing)			
Altitude		2,000 m max.			
Recommend		T2A, 250 VAC, time-lag, low-breaking capacity			
Installation e	environment	Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant)			

\* You cannot select a relay output or linear current output for control output 2.

Note: There are no optional functions for the E5CC-U. Refer to Model Number Legend and List of Models on page 4.

## **Input Ranges**

## ●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

	nsor pe	P		m res	istand eter	е							Т	hermo	coup	ole							Infra	red te sen	mpera sor	ature
spec	nsor :ifica- on		Pt100	)	JPt	100		к	•	J	•	Г	E	L	Ī	U	N	R	s	В	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																			1800						
	1700																	1700	1700							
	1600																									
_	1500															1		+	-	+	+					
ပ္	1400						1000										4000	+	-	+	-	1000				
e e	1300						1300										1300				-	1300				
ũ	1200																+	+		+	$\vdash$					
Temperature range (°C)	1100																									
ž	1000	850							850					850												
ā	900						$\dashv$																			
ed.	800																									
eπ	700												600													
_	600		500.0		500.0			500.0																		
	500									400.0	400	400.0			400	400.0										
	400 300																									260
	200																							120	165	
	100			100.0		100.0																	90			
	0																			100						
	-100			0.0		0.0												0	0		0	0	0	0	0	0
	-200							-20.0	-100	-20.0				-100												
		-200	-199.9		199.9		-200	-			-200	-199.9	-200		-200	-199.9	-200		L							L
Set v	value	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

## Analog input

Input type	Cur	rent	Voltage				
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V		
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999						
Set value	25	25 26		28	29		

## **Alarm Types**

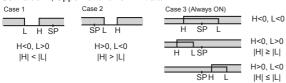
Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)

Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

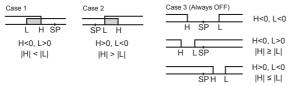
Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

Set		Alarm outpo					
value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function			
0	Alarm function OFF	Outpu	t OFF	No alarm			
1	Upper- and lower-limit *1	ON SP PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.			
2 (default)	Upper-limit	ON OFF SP PV	ON SP PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.			
3	Lower-limit	ON X PV	ON OFF SP PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.			
4	Upper- and lower-limit range *1	ON → L H ← PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.			
5	Upper- and lower-limit with standby sequence *1	ON DEF SP PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6			
6	Upper-limit with standby sequence	ON X P	ON OFF SP PV	A standby sequence is added to the upper-limit alarm (2). *6			
7	Lower-limit with standby sequence	ON X P	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6			
8	Absolute-value upper-limit	ON OFF 0 PV	ON OFF 0 PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.			
9	Absolute-value lower-limit	ON ←X→ OFF 0 PV	ON OFF O PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.			
10	Absolute-value upper-limit with standby sequence	ON OFF 0 PV	ON ←X→ PV	A standby sequence is added to the absolute-value upper-limit alarm (8). *6			
11	Absolute-value lower-limit with standby sequence	ON ←X→ OFF 0 PV	ON OFF O PV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6			
12	LBA (alarm 1 type only)		-	*7			
13	PV change rate alarm		-	*8			
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON OFF 0 SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).			
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).			
16	MV absolute-value upper-limit alarm *9	Standard Control  ON OFF  OFF  OFF  OFF  OFF  OFF  OFF	Standard Control  ON OFF  OFF  Heating/Cooling Control (Heating MV)  Always ON	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).			
17	MV absolute-value lower-limit alarm *9	Standard Control  ON OFF  OFF  ON OFF  ON	Standard Control  ON OFF  OFF  OTH OTH OTH OTH OTH OTH OTH OTH OTH OT	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).			
18	RSP absolute-value upper-limit alarm *10	ON OFF 0 RSP	ON CFF OR RSP	This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).			
19	RSP absolute-value lower-limit alarm *10	ON ←X→ OFF 0 RSP	ON OFF	This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).			

- With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2 Set value: 1, Upper- and lower-limit alarm



Set value: 4, Upper- and lower-limit range



- \*4 Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above \*2
  - Case 1 and 2  $\underline{\text{Always OFF}}$  when the upper-limit and lower-limit hysteresis overlaps.
  - Case 3: Always OFF
- \*5. Set value: 5, Upper- and lower-limit with standby sequence Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the operation of the standby sequence.
- Refer to the *E5*\_C Digital Temperature Controllers User's Manual (Cat. No.H174) for information on the loop burnout alarm (LBA). Refer to the *E5* C Digital Temperature Controllers User's Manual (Cat. No.
- H174) for information on the PV change rate alarm.
- When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.
- \*10 This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode. Remote SP input is supported only for the E5CC.

## Characteristics

Indication ac (at the ambi	ccuracy ent temperature of 23°C)	E5CC Thermocouple: $(\pm 0.3\% \text{ of indication value or } \pm 1^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. *1 Platinum resistance thermometer: $(\pm 0.2\% \text{ of indication value or } \pm 0.8^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit Analog input: $\pm 0.2\% \text{ FS } \pm 1$ digit max. CT input: $\pm 5\% \text{ FS } \pm 1$ digit max. E5CC-U Thermocouple: $(\pm 1\% \text{ of indication value or } \pm 2^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. *1 Platinum resistance thermometer: $(\pm 0.2\% \text{ of indication value or } \pm 0.8^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit Analog input: $\pm 0.2\% \text{ FS } \pm 1$ digit max.				
Transfer out	put accuracy	±0.3% FS max.				
Remote SP I	nput Type	±0.2% FS ±1 digit max.				
Influence of	temperature *2	Thermocouple input (R, S, B, W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit				
Influence of	ŭ	max. Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. *3 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.				
Input sampli	ing period	50 ms				
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)				
Proportiona	` '	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)				
Integral time	• •	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Derivative ti	me (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Proportional band (P) for cooling		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)				
	e (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
	me (D) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Control peri	od	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)				
Manual rese	t value	0.0 to 100.0% (in units of 0.1%)				
Alarm settin	g range	-1999 to 9999 (decimal point position depends on input type)				
	signal source resistance	Thermocouple: $0.1^{\circ}\text{C}/\Omega$ max. (100 $\Omega$ max.) Platinum resistance thermometer: $0.1^{\circ}\text{C}/\Omega$ max. (10 $\Omega$ max.)				
Insulation re	esistance	20 MΩ min. (at 500 VDC)				
Dielectric st		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge				
Vibration	Malfunction	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y, and Z directions				
V151411011	Resistance	10 to 55 Hz, 20 m/s <sup>2</sup> for 2 hrs each in X, Y, and Z directions				
Shock	Malfunction	100 m/s <sup>2</sup> , 3 times each in X, Y, and Z directions				
	Resistance	300 m/s <sup>2</sup> , 3 times each in X, Y, and Z directions				
Weight		E5CC: Controller: Approx. 120 g, Adapter: Approx. 10 g E5CC-U: Controller: Approx. 100 g, Adapter: Approx. 10 g				
Degree of pr		E5CC: Front panel: IP66, Rear case: IP20, Terminals: IP00 E5CC-U: Front panel: IP50, Rear case: IP20, Terminals: IP00				
Memory pro	tection	Non-volatile memory (number of writes: 1,000,000 times)				
Setup Tool		E5CC: CX-Thermo version 4.5 or higher E5CC-U: CX-Thermo version 4.61 or higher				
Setup Tool port		E5CC/E5CC-U top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. *5				
Standards Approved standards		UL 61010-1*6, KOSHA certified (some models) *7, Korean Radio Waves Act (Act 10564)				
	Conformed standards	EN 61010-1 (IEC 61010-1): Pollution Degree 2, overvoltage category II, Lloyd's standards *8				
ЕМС		EMI: Radiated Interference Electromagnetic Field Strength: Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326 ESD Immunity: Electromagnetic Field Immunity: Electromagnetic Field Immunity: Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11				

The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and Litermocouples at any temperatures in the -200 to 1300°C range, 1 and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is ±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is ±0.3% of PV or ±2°C, whichever is greater, ±1 digit max.

\*2 Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage

\*3 K thermocouple at -100°C max.: ±10°C max.

The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

The E5CC-U plug-in model is certified for UL listing only when used together with the OMRON P2CF-11 or P2CF-11-E Socket. The P3GA-11 is not certified for UL listing.

Access the following website for information on certified models. http://www.ia.omron.com/support/models/index.html

Refer to information on maritime standards in Shipping Standards on page 92 for compliance with Lloyd's Standards.

The E5CC-U is scheduled to obtain certification in January, 2014.

## **USB-Serial Conversion Cable**

Applicable OS	Windows XP, Vista, or 7				
Applicable software	CX-Thermo version 4.5 or higher (Version 4.61 or higher is required for the E5CC-U.)				
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series				
USB interface standard	Conforms to USB Specification 2.0.				
DTE speed	38400 bps				
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector				
Power supply	Bus power (Supplied from USB host controller.)*				
Power supply voltage	5 VDC				
Current consumption	450 mA max.				
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)				
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)				
Ambient operating temperature	0 to 55°C (with no condensation or icing)				
Ambient operating humidity	10% to 80%				
Storage temperature	-20 to 60°C (with no condensation or icing)				
Storage humidity	10% to 80%				
Altitude	2,000 m max.				
Weight	Approx. 120 g				

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

## **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate*	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length*	7 or 8 bits
Stop bit length*	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

### **Communications Functions**

Programless communications <sup>11</sup>	You can use the memory in the PLC to read and write ES□C parameters, start and stop operation, etc. The ES□C parameters, start and stop operation, etc. The ES□C automatically performs communications with PLCs. No communications programming is required.  Number of connected Temperature Controllers: 32 max. (Up to 16 for the FX Series)  Applicable PLCs OMRON PLCs CS Series, CJ Series, or CP Series Mitsubishi Electric PLCs MELSEC Q Series, L Series, or FX Series (compatible with the FX2 or FX3 (excluding the FX15))  KEYENCE PLCs KEYENCE KV Series

Component Communications <sup>1</sup>	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying <sup>*2</sup>	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation. KEYENCE is a registered trademark of Keyence Corporation.

- A Temperature Controller with version 1.1 or higher is required. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.
- \*2 Both the programless communications and the component communications support the copying.

## **Current Transformer (Order Separately)** Ratings

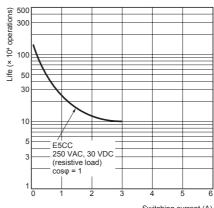
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

## **Heater Burnout Alarms and SSR Failure Alarms**

CT input (for heater current detection)	Models with detection for singlephase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

- \*1 For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- \*2 For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- The value is 30 ms for a control period of 0.1 s or 0.2 s. The value is 35 ms for a control period of 0.1 s or 0.2 s.

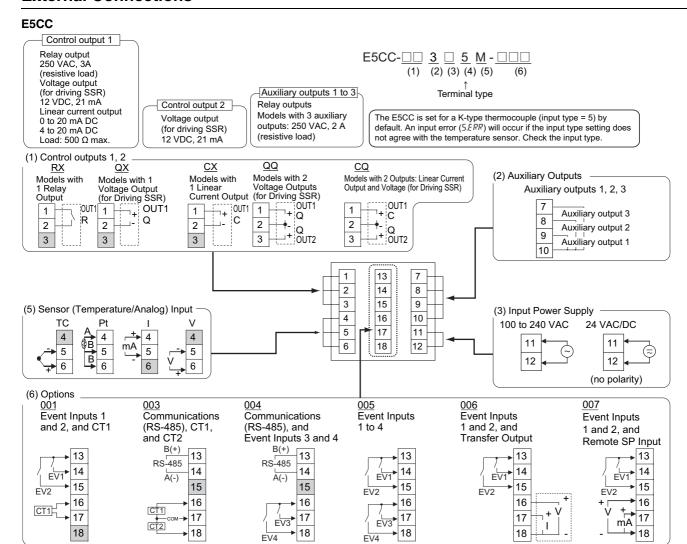
## **Electrical Life Expectancy Curve for Relays (Reference Values)**



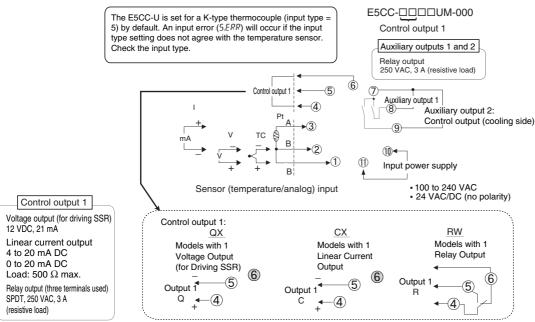
Switching current (A)

## E5CC/E5CC-U

## **External Connections**



### E5CC-U



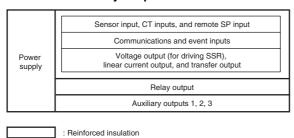
Note: 1. The application of the terminals depends on the model.

- 2. Do not wire the terminals that are shown with a gray background.
- 3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
- Connect M3 crimped terminals.
   Connect M3.5 crimped terminals for the E5CC-U.

# **Isolation/Insulation Block Diagrams**

#### E5CC

### **Models with 3 Auxiliary Outputs**

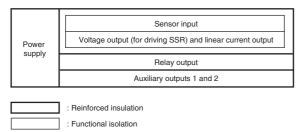


Note: Auxiliary outputs 1 to 3 are not insulated.

: Functional isolation

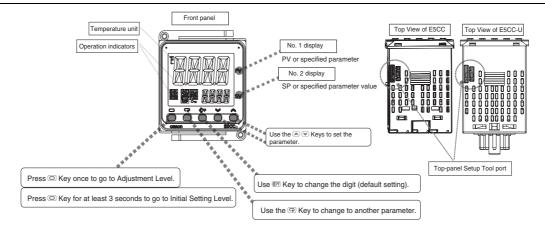
E5CC-U

## **Models with 2 Auxiliary Outputs**



## **Nomenclature**



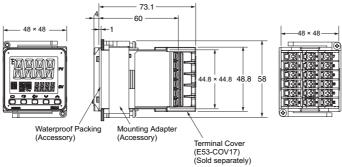


**Dimensions** (Unit: mm)

## **Controllers**

#### E5CC



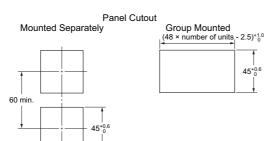


The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool.

The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.



- · Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- To attach the USB-Serial Conversion Cable to the control panel, use a panel thickness of 1 to 2.5 mm.

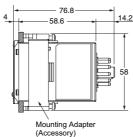
### E5CC-U





-45<sup>+0.6</sup>

-45<sup>+0.6</sup> →



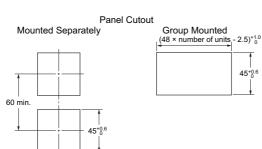


The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool.

The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

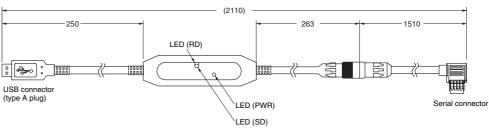


- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- To attach the USB-Serial Conversion Cable to the control panel, use a panel thickness of 1 to 2.5 mm.

## **Accessories (Order Separately)**

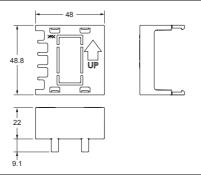
# ● USB-Serial Conversion Cable E58-CIFQ2



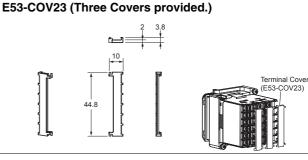


# ● Terminal Covers E53-COV17



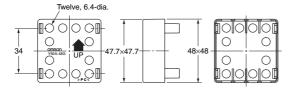


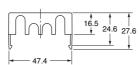
## Terminal Covers To Cover (T) To Cover (T) To Cover (T)



# ● Terminal Cover (for the P3GA-11 Back-connecting Socket) Y92A-48G







Note: You can attach the P3GA-11 Back-connecting Socket for finger protection.

## ● Waterproof Packing Y92S-P8 (for DIN 48 × 48)



The Waterproof Packing is provided only with the E5CC.

Order the Waterproof Packing separately if it becomes lost or damaged.

The Waterproof Packing can be used to achieve an IP66 degree of protection.

(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site.

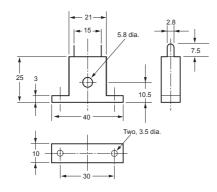
Consider three years as a rough standard.)

The Waterproof Packing does not need to be attached if a waterproof structure is not required. The E5CC-U cannot be waterproofed even if the Waterproof Packing is attached.

### Current Transformers

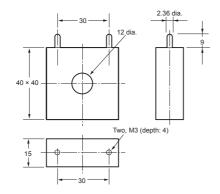
### E54-CT1





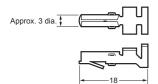
### E54-CT3



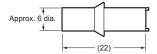


### **E54-CT3 Accessories**

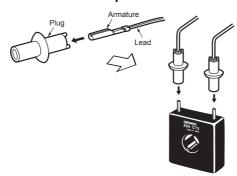
#### Armature



### • Plug



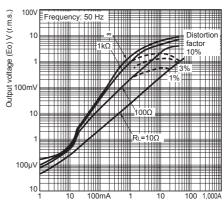
### **Connection Example**



# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

#### E54-CT1

 $\begin{array}{ll} \mbox{Maximum continuous heater current:} & 50 \mbox{ A (50/60 Hz)} \\ \mbox{Number of windings:} & 400\pm 2 \\ \mbox{Winding resistance:} & 18\pm 2 \mbox{ }\Omega \end{array}$ 

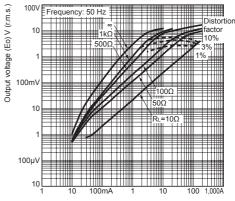


Thru-current (Io) A (r.m.s.)

# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings:  $400\pm2$  Winding resistance:  $8\pm0.8~\Omega$ 



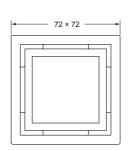
Thru-current (Io) A (r.m.s.)

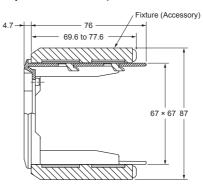
## Adapter

Y92F-45

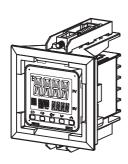
- Note: 1. Use this Adapter when the Front Panel has already been prepared for the E5B□.
  - 2. Only black is available.
  - 3. You cannot use the E58-CIFQ2 USB-Serial Conversion Cable if you use the Y92F-45 Adapter. To use the USB-Serial Conversion Cable to make the settings, do so before you mount the Temperature Controller in the panel.

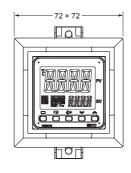


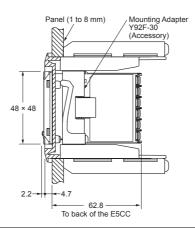




### **Mounted to E5CC**



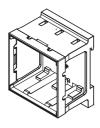


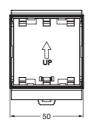


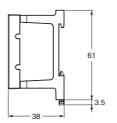
## **● DIN Track Mounting Adapter**

Y92F-52

**Note:** This Adapter cannot be used together with the Terminal Cover. Remove the Terminal Cover to use the Adapter.





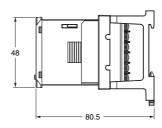


This Adapter is used to mount the E5CC to a DIN Track.
If you use the Adapter, there is no need for a plate to mount in the panel or to drill mounting holes in the panel.

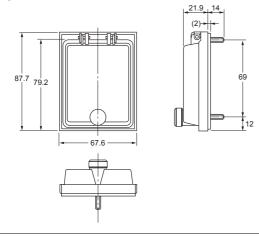
### **Mounted to E5CC**







## ● Watertight Cover Y92A-48N



## Mounting Adapter Y92F-49



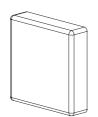
The Mounting Adapter is provided with the Temperature Controller.

Order this Adapter separately if it becomes lost or damaged.

## Protective Cover

### Y92A-48D

**Note:** This Protective Cover cannot be used if the Waterproof Packing is installed.



This Protective Cover is soft type. It is able to operate the controller with using this cover.

### ● Protective Cover Y92A-48H

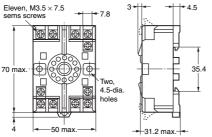


This Protective Cover is hard type. Please use it for the mis-operation prevention etc.

### ● E5CC-U Wiring Socket

# Front-connecting Socket P2CF-11





Terminal Layout/Internal Connections (Top View)

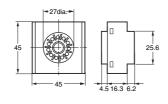
Note: Can also be mounted to a DIN track

Note: 1. A model with finger protection (P2CF-11-E) is also available.

2. You cannot use the P2CF-11 or P2CF-11-E together with the Y92F-45.

# Back-connecting Socket P3GA-11





Eleven, M3.5 Ti sems screws

Eleven, M3.5 sems screws (Bottom View)



- Note: 1. Using any other sockets will adversely affect accuracy. Use only the specified sockets.
  - 2. A Protective Cover for finger protection (Y92A-48G) is also available.
  - 3. You cannot use the P3GA-11 together with the Y92F-45.

MEMO

# E5EC/E5AC (48 × 96 mm/96 × 96 mm)

Large White PV Display That's Easier to Read. Easy to Use, from Model Selection to **Setup and Operation.** 

A Complete Range of I/O Capacities, Functions, and Performance. **Handles More Applications.** 

- A white LCD PV display with a height of approx. 18 mm for the E5EC and 25 mm for the E5AC improves visibility.
- Tool ports are provided both on the top panel and the front panel. Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- High-speed sampling at 50 ms.
- Models are available with up to 4 auxiliary outputs, up to 6 event inputs, a transfer output, and a remote SP input to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- The new position-proportional control models allow you to control valves as well.

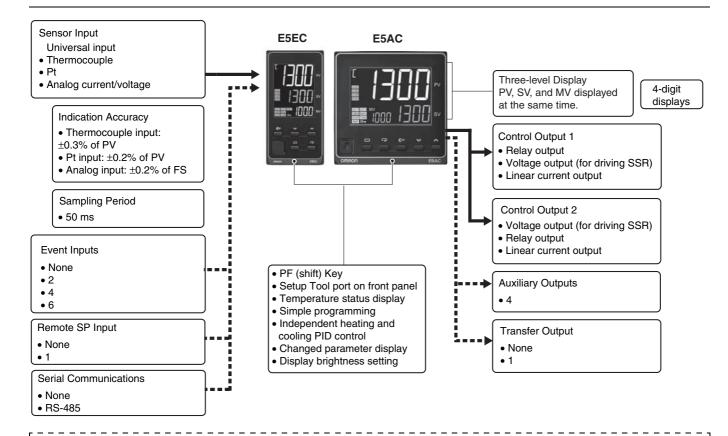


Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 90.

## Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)

E5 C Digital Temperature Controllers Communications Manual (Cat. No. H175)

## **Model Number Legend and Standard Models**

## **Model Number Legend**

•Models with Screw Terminals

1 2 3 4 5 6

**E5AC-** 4 5 M - (Example: E5AC-RX4A5M-000)

1 2 3 4 5 6

	1	2	3	4	5	6		
Model	Control outputs 1 and 2	No. of auxil- iary out- puts	Power supply voltage	Terminal type	Input type	Options	Meaning	
E5EC							48 × 96 mm	
E5AC							96 × 96 mm	
							Control output 1	Control output 2
	RX						Relay output	None
	QX						Voltage output (for driving SSR)	None
*2	CX						Linear current output	None
	QQ						Voltage output (for driving SSR)	Voltage output (for driving SSR)
	QR						Voltage output (for driving SSR)	Relay output
	RR						Relay output	Relay output
*2	СС						Linear current output	Linear current out- put
*2	cq						Linear current output	Voltage output (for driving SSR)
	PR						Position-proportional relay output	Position-proportion- al relay output
	*3	4					4 (auxiliary outputs 1 and 2 with same ry outputs 3 and 4 with same	
			A				100 to 240 VAC	
			D				24 VAC/DC	
				5			Screw terminals (with	cover)
	Control outputs 1	and 2			М		Universal input	

	For RX, QX, QQ, QR, RR, or CQ	For CX or CC	For PR			HB alarm and HS alarm	Communications		Remote SP Input	Transfer output
	Selectable	Selectable	Selectable	00	00					
Option		Selectable	Selectable	00	04		RS-485	2		
selection		Selectable		00	05			4		
conditions *1	Selectable			00	09	2 (for 3-phase heaters)	RS-485	2		
	Selectable			0.	10	1		4		
	Selectable			0.	11	1		6	Provided.	Provided.
		Selectable		0.	13			6	Provided.	Provided.
		Selectable	Selectable	0.	14		RS-485	4	Provided.	Provided.

<sup>\*1.</sup> The options that can be selected depend on the type of control output.

## **Heating and Cooling Control**

## I Using Heating and Cooling Control

(1) Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

2 Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

<sup>\*2.</sup> The control output cannot be used as a transfer output.

<sup>\*3.</sup> A model with four auxiliary outputs must be selected.

## **Optional Products (Order Separately)**

### **USB-Serial Conversion Cable**

Model
E58-CIFQ2

### **Communications Conversion Cable**

Model
Model
E58-CIFQ2-E
E30-CIFQ2-E

Note: Always use this product together with the E58-CIFQ2.

This Cable is used to connect to the front-panel Setup Tool port.

### **Terminal Covers**

Model		
E53-COV24		

Note: The Terminal Covers E53-COV24 are provided with the Digital Temperature Controller.

## **Waterproof Packing**

Applicable Controller	Model
E5EC	Y92S-P9
E5AC	Y92S-P10

**Note:** This Waterproof Packing is provided with the Digital Temperature Controller.

### **Waterproof Cover**

Applicable Controller	Model
E5EC	Y92A-49N
E5AC	Y92A-96N

## **Front Port Cover**

Model	
Y92S-P7	

**Note:** This Front Port Cover is provided with the Digital Temperature Controller.

### **Mounting Adapter**

Model
Y92F-51

**Note:** This Mounting Adapter is provided with the Digital Temperature Controller.

### **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

### **CX-Thermo Support Software**

Model
WIOGEI
EST2-2C-MV4
2012 20 1111 1

Note: CX-Thermo version 4.5 or higher is required for the E5EC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

# **Specifications**

## Ratings

Power suppl	ly voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC				
Operating vo	Operating voltage range		85% to 110% of rated supply voltage				
E5EC Power consumption		E5EC	Models with option selection of 000:6.6 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC All other models: 8.3 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC				
Power const	umpuon	E5AC	Models with option selection of 000:7.0 VA max. at 100 to 240 VAC, and 4.2 VA max. at 24 VAC or 2.4 W max. at 24 VDC All other models: 9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC				
Sensor inpu	t		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V				
Input impeda	ance		Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB/THB.)				
Control meti	hod		ON/OFF or 2-PID control (with autotuning)				
Control	Relay output		SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)				
Control output Voltage output (for driving SSR)			Output voltage: 12 VDC $\pm$ 20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)				
	Linear current	•	4 to 20 mA DC/0 to 20 mA DC, load: 500 $\Omega$ max., resolution: approx. 10,000				
Auxiliary	Number of outp	outs	4				
output			SPST-NO. relay outputs, 250 VAC, Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)				
	Number of inputs		2, 4 or 6 (depends on model)				
Event input	External contact input specifications		Contact input: ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.				
·			Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.				
	No		Current flow: Approx. 7 mA per contact				
Transfer	Number of outp	outs	1 (only on models with a transfer output)				
output	Output specific	ations	Current output: 4 to 20 mA DC, Load: 500 $\Omega$ max., Resolution: Approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 k $\Omega$ min., Resolution: Approx. 10,000				
Remote SP i	nput		Current input: 4 to 20 mA DC or 0 to 20 mA DC (input impedance: 150 $\Omega$ max.) Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V (input impedance: 1 M $\Omega$ min.)				
Potentiomet	er input		100 Ω to 10 kΩ				
Setting meth	nod		Digital setting using front panel keys				
Indication m	ethod		11-segment digital display and individual indicators Character height: E5EC: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm E5AC: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays Contents: PV/SV/MV, PV/SV/Multi-SP, or PV/SV/Remaining soak time Numbers of digits: 4 digits each for PM, SV, and MV displays				
Multi SP			Up to eight set points (SP0 to SP7) can be saved and selected using event inputs, key operations, or serial communications.				
Bank switch	ing		None				
Other functions			Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting				
Ambient ope	erating temperati	ure	-10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C (with no condensation or icing)				
Ambient operating humidity			25% to 85%				
Storage tem	perature		-25 to 65°C (with no condensation or icing)				
Altitude			2,000 m max.				
Recommend			T2A, 250 VAC, time-lag, low-breaking capacity				
Installation 6	environment		Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant)				

## E5EC/E5AC

## **Input Ranges**

## ●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sen typ		P	latinu the	m res		e	Thermocouple							Infrared temperature sensor												
Sen speci tio	fica-		Pt100		JPt	100	ı	ĸ	,	J		Т	E	L	ı	U	N	R	s	В	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
	2300																				2300					
	1800																	4700	4700	1800						
	1700																	1700	1700							
	1600																	-	-	-	$\vdash$					
	1500																	-		-	+					
ည	1400						1300										1300					1300				
ge	1300						1300										1300			-		1500				
ä	1200						$\dashv$																			
ē	1100																									
Temperature range (°C)	1000	850							850					850												
e a	900 800																									
ğ.	700																									
Ē	600												600													
•	500		500.0		500.0			500.0																		
	400									400.0	400	400.0			400	400.0										
	300	_					4																			260
	200	-	$\vdash$	400.0		400.0	+	$\vdash$	-	-				-				-	-	-	$\vdash$	-	- 00	120	165	
	100	-		100.0		100.0	+						-							100			90			
				0.0		0.0	+							-				0	0	100	0	0	0	0	0	0
	-100	-		0.0		0.0	+	-20.0	-100	-20.0				-100				J	U		0	J	- 0	- 0	J	U
	-200	-200	-199.9		-199.9		-200	20.0	100	20.0	-200	-199.9	-200	100	-200	-199.9	-200									
Set v	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

## Analog input

Input type	Cur	rent	Voltage				
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V		
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999						
Set value	25	26	27	28	29		

## **Alarm Types**

Each alarm can be independently set to one of the following 19 alarm types. The default is 2: Upper limit. (see note.)

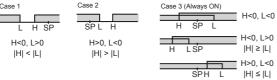
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

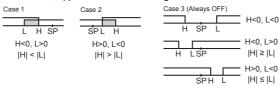
		Alarm outpu		
Set value	Alarm type	When alarm value X is positive	is negative	Description of function
0	Alarm function OFF	Outpu	t OFF	No alarm
1	Upper- and lower-limit *1	ON OFF SP PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.
2 (default)	Upper-limit	ON X PV	ON X - PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.
3	Lower-limit	ON X PV	ON → X ← PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.
4	Upper- and lower-limit range *1	ON OFF SP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.
5	Upper- and lower-limit with standby sequence *1	ON COFF SP PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6
6	Upper-limit with standby sequence	ON OFF SP PV	ON OFF SP PV	A standby sequence is added to the upper-limit alarm (2). *6
7	Lower-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6
8	Absolute-value upper-limit	ON OFF 0 PV	ON OFF 0 PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.
9	Absolute-value lower-limit	ON OFF 0 PV	ON OFF PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.
10	Absolute-value upper-limit with standby sequence	ON OFF O	ON OFF OPV	A standby sequence is added to the absolute-value upper- limit alarm (8). *6
11	Absolute-value lower-limit with standby sequence	ON ←X→ PV 0	ON OFF OPV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6
12	LBA (alarm 1 type only)	-	-	*7
13	PV change rate alarm		-	*8
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).
		Standard Control	Standard Control	
	MV absolute-value	ON OFF 0 MV	ON ←X→ MV	This alarm type turns ON the alarm when the manipulated
16	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).
		ON OFF 0	Always ON	
		Standard Control	Standard Control	
		ON OFF MV	ON OFF MV	
17	MV absolute-value lower-limit alarm *9	absolute-value er-limit alarm *9 Heating/Cooling Heating/Cooling		This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).
		ON	Control (Cooling MV) Always ON	
18	RSP absolute-value upper-limit alarm *10	ON OFF O RSP	ON OFF RSP	This alarm type turns ON the alarm when the remote SP (RSP) is higher than the alarm value (X).
19	RSP absolute-value lower-limit alarm *10	ON →X→ RSP	ON OFF 0 RSP	This alarm type turns ON the alarm when the remote SP (RSP) is lower than the alarm value (X).

## E5EC/E5AC

- With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H." Set value: 1, Upper- and lower-limit alarm
- \*2.



\*3. Set value: 4, Upper- and lower-limit range



- \*4. Set value: 5, Upper- and lower-limit with standby sequence
  - For Upper- and Lower-Limit Alarm Described Above \*2 Case 1 and 2

  - Always OFF when the upper-limit and lower-limit hysteresis overlaps.
  - Case 3: <u>Always OFF</u>
- \*5. Set value: 5, Upper- and lower-limit with standby sequence Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No.
- H174) for information on the operation of the standby sequence.
- Refer to the *E5*\_C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.
- Refer to the E5 C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm
- When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower
- limit alarm functions only for the cooling operation.

  \*10. This value is displayed only when a remote SP input is used. It functions in both Local SP Mode and Remote SP Mode.

## **Characteristics**

———	eristics						
Indication ac (at the ambi- 23°C)	•	ture of	Thermocouple: $(\pm 0.3\%$ of indication value or $\pm 1^{\circ}$ C, whichever is greater) $\pm 1$ digit max. *1 Platinum resistance thermometer: $(\pm 0.2\%$ of indication value or $\pm 0.8^{\circ}$ C, whichever is greater) $\pm 1$ digit Analog input: $\pm 0.2\%$ FS $\pm 1$ digit max. CT input: $\pm 5\%$ FS $\pm 1$ digit max.				
Transfer output accuracy			Potentiometer input: ±5% FS ±1 digit max.				
	•	су	±0.3% FS max.				
Remote SP	Input Type		±0.2% FS ±1 digit max.				
Influence of	temperature	e *2	Thermocouple input (R, S, B, W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit max.				
Influence of	voltage *2		Other thermocouple input: (±1% of indication value or ±4°C, whichever is greater) ±1 digit max. *3 Platinum resistance thermometer: (±1% of indication value or ±2°C, whichever is greater) ±1 digit max. Analog input: ±1%FS ±1 digit max. CT input: ±5% FS ±1 digit max. Remote SP input: ±1% FS ±1 digit max.				
Input sampl	ing period		50ms				
Hysteresis			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)				
Proportiona	l band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)				
Integral time	e (I)		Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)*4				
Derivative ti	me (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Proportiona	l band (P) fo	or cooling	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)				
Integral time (I) for cooling		ing	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Derivative time (D) for cooling		ooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Control period			0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)				
Manual rese	t value		0.0 to 100.0% (in units of 0.1%)				
Alarm setting range			-1999 to 9999 (decimal point position depends on input type)				
Influence of tance	Influence of signal source resis-		Thermocouple: $0.1^{\circ}$ C/ $\Omega$ max. (100 $\Omega$ max.) Platinum resistance thermometer: $0.1^{\circ}$ C/ $\Omega$ max. (10 $\Omega$ max.)				
Insulation re	esistance		20 MΩ min. (at 500 VDC)				
Dielectric st	rength		3,000 VAC, 50/60 Hz for 1 min between terminals of different charge				
	Malfunction	n	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y, and Z directions				
Vibration	Resistance	<del></del>	10 to 55 Hz, 20 m/s <sup>2</sup> for 2 hrs each in X, Y, and Z directions				
	Malfunction	n	100 m/s², 3 times each in X, Y, and Z directions				
Shock	Resistance	9	300 m/s², 3 times each in X, Y, and Z directions				
		E5EC	Controller: Approx. 210 g, Adapter: Approx. 4 g × 2				
Weight		E5AC	Controller: Approx. 210 g, Adapter: Approx. 4 g × 2  Controller: Approx. 250 g, Adapter: Approx. 4 g × 2				
Degree of pr	rotection	1	Front panel: IP66, Rear case: IP20, Terminals: IP00				
Memory pro			Non-volatile memory (number of writes: 1,000,000 times)				
Setup Tool			CX-Thermo version 4.5 or higher				
Cotap 100.			E5EC/E5AC top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port				
Setup Tool port			on the computer.*5  E5EC/E5AC front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect to a USB port on the computer.*5				
Approved standards		standards	UL 61010-1, Korean Radio Waves Act (Act 10564)				
Standards Conformed standards			EN 61010-1 (IEC 61010-1): Pollution Degree 2, overvoltage category II, Lloyd's standards *6				
	222760		EMI EN61326				
ЕМС	ЕМС		Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5				
** ** ' ' ' '		f IZ the a	Voltage Dip/Interrupting Immunity: EN 61000-4-11				

<sup>\*1</sup> The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max.

\*2 Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage

\*3 K thermocouple at -100°C max. ±10°C max.

\*4 The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

\*5 External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

\*6 Refer to information on maritime standards in *Shipping Standards* on page 92 for compliance with Lloyd's Standards.

## **USB-Serial Conversion Cable**

Applicable OS	Windows XP, Vista, or 7
Applicable software	CX-Thermo version 4.5 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38,400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.)*
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

## **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate*	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length*	7 or 8 bits
Stop bit length*	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

### **Communications Functions**

Programless communications <sup>-1</sup>	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc. The E5□C parameters, start and stop operation, etc. The E5□C automatically performs communications with PLCs. No communications programming is required.  Number of connected Temperature Controllers: 32 max. (Up to 16 for the FX Series)  Applicable PLCs OMRON PLCs CS Series, CJ Series, or CP Series  Mitsubishi Electric PLCs MELSEC Q Series, L Series, or FX Series (compatible with the FX2 or FX3 (excluding the FX1S))  KEYENCE PLCs KEYENCE KV Series

Component Communications <sup>11</sup>	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.  Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying <sup>'2</sup>	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation. KEYENCE is a registered trademark of Keyence Corporation.

- \*1 A Temperature Controller with version 1.1 or higher is required. A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.
- \*2 Both the programless communications and the component communications support the copying.

## **Current Transformer (Order Separately)** Ratings

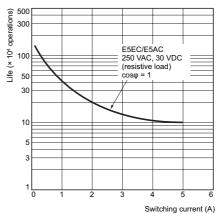
_	
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

## **Heater Burnout Alarms and SSR Failure Alarms**

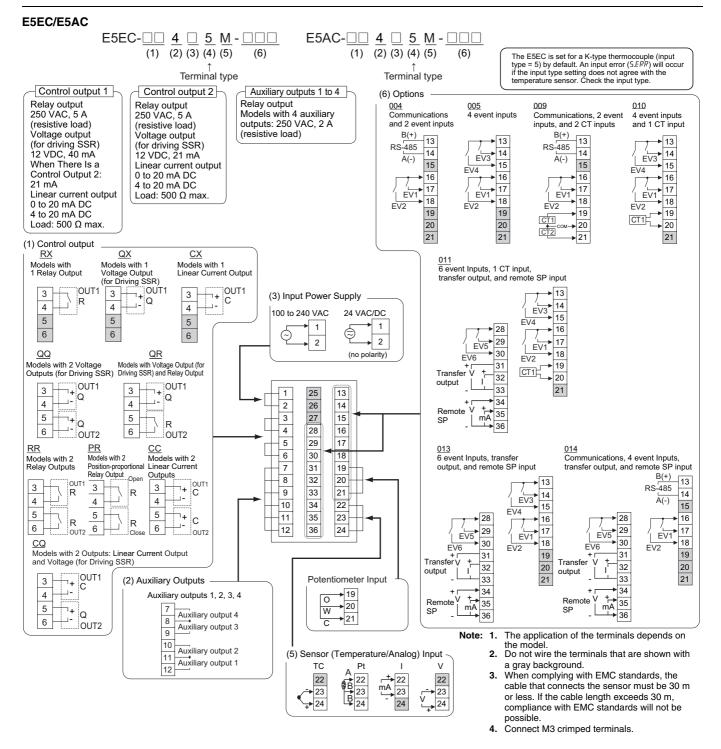
CT input (for heater current detection)	Models with detection for singlephase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

- \*1. For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- \*2. For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- The value is 30 ms for a control period of 0.1 s or 0.2 s.
- \*4. The value is 35 ms for a control period of 0.1 s or 0.2 s.

## **Electrical Life Expectancy Curve for Relays (Reference Values)**

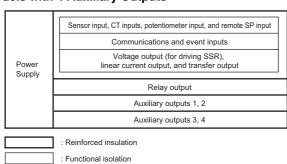


## **External Connections**



## Isolation/Insulation Block Diagrams

### **Models with 4 Auxiliary Outputs**

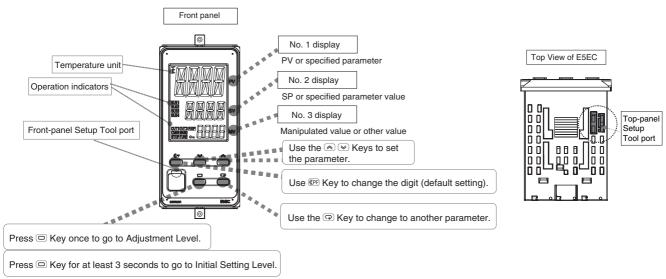


Note: Auxiliary outputs 1 to 2 and 3 to 4 are not insulated.

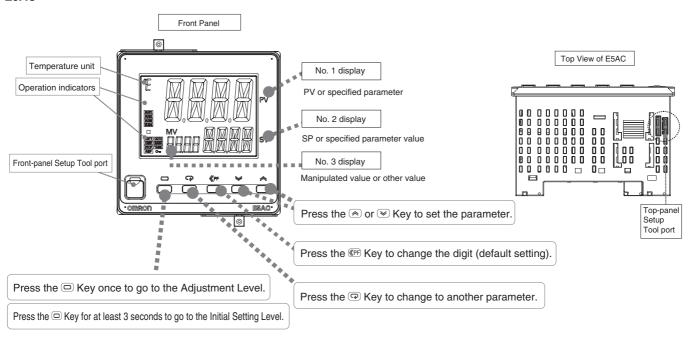
## E5EC/E5AC

## **Nomenclature**

### E5EC



### E5AC

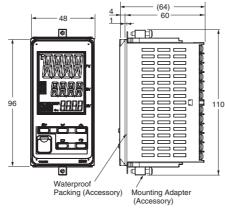


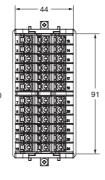
**Dimensions** (Unit: mm)

## **Controllers**

### E5EC



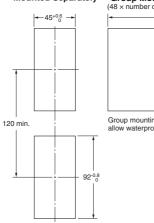




The Setup Tool ports are on the front and top of the Digital Temperature Controller.
It is used to connect the Temperature Controller to the computer to use the Setup Tool.
The E58-CIFQ2 USB-Serial Conversion
Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

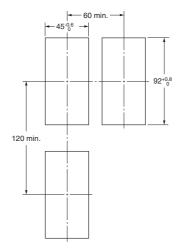
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

#### **Mounted Separately**



- Group Mounted \* (48 × number of units –
- 92+0.8 Group mounting does not allow waterproofing.
- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

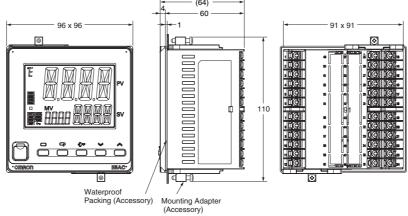
Selections for Control Outputs 1 and 2: QQ, QR, RR, CC, PR, or CQ If you also specify 011, 013, or 014 for the option selection and use group mounting, the ambient temperature must be 45°C or less. If the ambient temperature is 55°C, maintain the following mounting spaces between Controllers.



## E5EC/E5AC

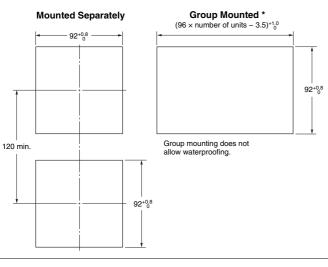
### E5AC





The Setup Tool ports are on the front and top of the Digital Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

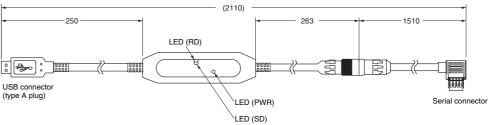


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

## **Accessories (Order Separately)**

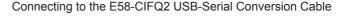
### USB-Serial Conversion Cable E58-CIFQ2

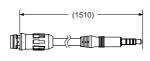


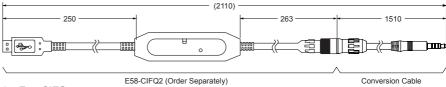


## Conversion Cable E58-CIFQ2-E

Conversion Cable



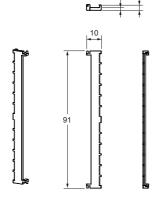




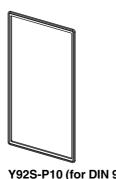
Note: Always use this product together with the E58-CIFQ2.

### Terminal Covers

E53-COV24 (Three Covers provided.)



## Waterproof Packing Y92S-P9 (for DIN $48 \times 96$ )



The Waterproof Packing is provided with the Temperature Controller.

The degree of protection when the Waterproof Packing is used is IP66.

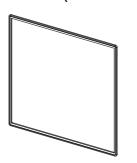
Also, keep the Port Cover on the front-panel Setup Tool port of the E5EC/E5AC securely closed.

To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment.

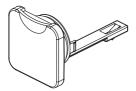
Check the required period in the actual application. Use 3 years or sooner as a guideline.

If a waterproof structure is not required, then the Waterproof Packing does not need to be installed.

### Y92S-P10 (for DIN $96 \times 96$ )

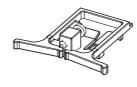


### Setup Tool Port Cover for top panel Y92S-P7



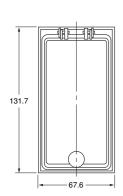
Order this Port Cover separately if the Port Cover on the front-panel Setup Tool port is lost or damaged. The Waterproof Packing must be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment.

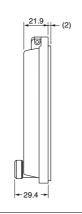
## Mounting Adapter Y92F-51 (for DIN 48 × 96)



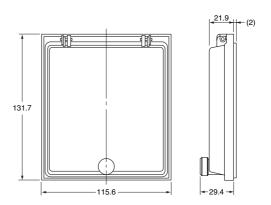
One pair is provided with the Controller. Order this Adapter separately if it becomes lost or damaged.

## Watertight Cover Y92A-49N (48 × 96)





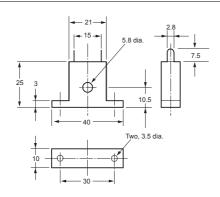
## Watertight Cover Y92A-96N (96 × 96)



## Current Transformers

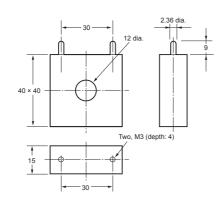
## E54-CT1





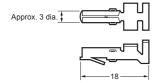
# E54-CT3



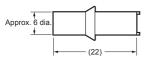


## **E54-CT3 Accessories**

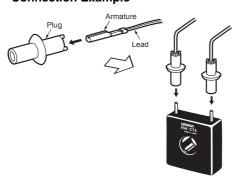
## Armature



## • Plug

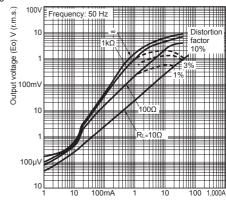


### **Connection Example**



### Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) **E54-CT1**

Maximum continuous heater current: 50 A (50/60 Hz) Number of windings: 400±2 Winding resistance: 18±2 Ω

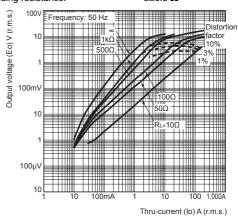


Thru-current (Io) A (r.m.s.)

### Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2 Winding resistance: 8±0.8 Ω



MEMO

## **Digital Temperature Controller**

# E5DC

(22.5 mm Wide, and DIN Track-mounting Type)

The E5DC Mounts to DIN Track and Is Ideal for Connections to HMIs and PLCs. It provides the Same Easy Operation and Advanced Performance as the Rest of the E5□C Series.

- $\bullet$  A slim body at 85  $\times$  22.5 mm (D  $\times$  W) that fits into narrow control panels and mounts to DIN Track.
- Removable terminal block for easy replacement to simplify maintenance.
- High-speed sampling at 50 ms for applications with high-speed temperature increases.
- Easy connections to a PLC with programless communications.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- Models are available with up to 2 auxiliary outputs and 1 event input to complete basic functions.
- A white PV display (height: 8.5 mm) is easy to read when setting up, checking alarms, and making settings in a control panel.



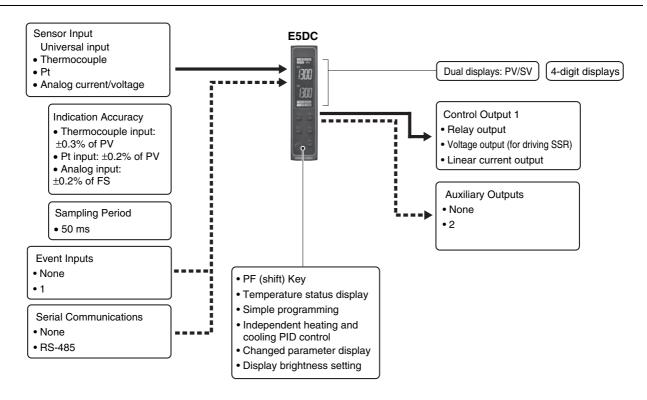
22.5 mm Wide, and DIN Track-mounting Type E5DC

Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 90.

## Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C Digital Temperature Controllers User's Manual (Cat. No. H174)

E5 C Digital Temperature Controllers Communications Manual (Cat. No. H175)

# **Model Number Legend and Standard Models**

# **Model Number Legend**

# Models with Screw Terminals

	1	2	3	4	5	6				
Model	Control output 1	No. of auxiliary outputs	Power supply voltage	Terminal type	Input type	Options		Meaning		
E5DC							22.5 mm wide a	nd mounts to DIN Tra	ck	
							Cont	trol output 1		
	RX						Re	elay output		
	QX						Vol	tage output driving SSR)		
	СХ						Linear c	urrent output *5		
		0						None		
		2					2 (one common)			
			Α				100 to 240 VAC			
			D				24 VAC/DC			
				S			Screw terminals			
					M		Uni	versal input		
							HB alarm and HS alarm	Communications	Event input	
					*1	000				
					*2	002	1	RS-485		
					*3	015		RS-485		
					*4	016			1	
					*2	017	1		1	

- \*1 Option 000 can be selected only if two auxiliary outputs are selected.
- \*2 Options 002 and 017 can be selected only if the control output is a relay output or voltage output and two auxiliary outputs are selected.
- \*3 Option 015 cannot be selected if the control output is a relay output or voltage output and two auxiliary outputs are selected.
- \*4 Options 016 can be selected only if the control output is a linear current output and two auxiliary outputs are selected.
- \*5 The control output cannot be used as a transfer output.

# **List of Models**

		Options			Model	Model
Control output	No. of auxiliary outputs	HB alarm and HS	No. of event inputs	Communications	Power supply voltage	Power supply voltage
	outputs	alarm			100 to 240 VAC	24 VAC/DC
				RS-485	E5DC-RX0ASM-015	E5DC-RX0DSM-015
Delevioutout					E5DC-RX2ASM-000	E5DC-RX2DSM-000
Relay output	2	Detection for single-		RS-485	E5DC-RX2ASM-002	E5DC-RX2DSM-002
		phase heater	1		E5DC-RX2ASM-017	E5DC-RX2DSM-017
				RS-485	E5DC-QX0ASM-015	E5DC-QX0DSM-015
Voltage output					E5DC-QX2ASM-000	E5DC-QX2DSM-000
(for driving SSR)		Detection for single-		RS-485	E5DC-QX2ASM-002	E5DC-QX2DSM-002
		phase heater	1		E5DC-QX2ASM-017	E5DC-QX2DSM-017
Linear current output				RS-485	E5DC-CX0ASM-015	E5DC-CX0DSM-015
	2				E5DC-CX2ASM-000	E5DC-CX2DSM-000
				RS-485	E5DC-CX2ASM-015	E5DC-CX2DSM-015
			1		E5DC-CX2ASM-016	E5DC-CX2DSM-016

Note: These products are sold as a set with a terminal block (i.e., Terminal Unit).

# **Heating and Cooling Control**

# Using Heating and Cooling Control

1 Control Output Assignment

An auxiliary output is used as the cooling control output.

(2) Control

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

# **Optional Products (Order Separately)**

# **USB-Serial Conversion Cable**

Model	
E58-CIFQ2	

#### **Conversion Cable**

Model	
E58-CIFQ2-E	

Note: Always use this product together with the E58-CIFQ2.

This Cable is used to connect to the front-panel Setup Tool port.

# **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

# **Mounting Adapters**

Model	
Y92F-53	

#### **Short Bars**

Model
Y92S-P11

# **CX-Thermo Support Software**

Model	
EST2-2C-MV4	

Note: CX-Thermo version 4.6 or higher is required for the E5DC. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

# **End Plate**

Model	
PFP-M	

# **Spacer**

Model	
PFP-S	

# **DIN Tracks**

Model	
PFP-100N	
PFP-50N	

#### **Unit Labels**

Model
Y92S-L2

# **End Cover**

Model
wodei
Y92F-54
1321-37

# **Specifications**

# Ratings

9						
Power sup	oply voltage	A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC				
Operating	voltage range	85% to 110% of rated supply voltage				
Power cor	nsumption	4.9 VA max. at 100 to 240 VAC, and 2.8 VA max. at 24 VDC or 1.5 W max. at 24 VDC				
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V				
Input impe	edance	Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB/THB.)				
Control m	ethod	ON/OFF control or 2-PID control (with auto-tuning)				
Ozmani	Relay output	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)				
Control output	Voltage output (for driving SSR)	Output voltage 12 VDC ±20% (PNP), max. Load current: 21 mA, with short-circuit protection circuit				
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 $\Omega$ max., resolution: Approx. 10,000				
Auxiliary	Number of outputs	2 (depends on model)				
outputs	Output specifications	SPST-NO relay outputs: 250 VAC, 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)				
	Number of inputs	1 (depends on model)				
Event	F. d 1 4 4	Contact input ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.				
inputs	External contact input specifications	Non-contact input ON: Residual voltage 1.5 V max.; OFF: Leakage current 0.1 mA max.				
	Specifications	Current flow: approx. 7 mA per contact				
Setting me	ethod	Digital setting using front panel keys				
Indication	method	11-segment digital displays and individual indicators Character height: PV: 8.5 mm, SV: 8.0 mm				
Multi SP		Up to eight set points (SP0 to SP7) can be saved and selected using the event inputs, key operations, or serial communications.*				
Bank swit	ching	None				
Other functions		Manual output, heating/cooling control, loop burnout alarm, SP ramp, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, self tuning, robust tuning, PV input shift, run/stop, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, simple programming, moving average of input value, and display brightness setting				
	pperating temperature	-10 to 55°C (with no condensation or icing), for 3-year warranty: −10 to 50°C (with no condensation or icing)				
Ambient operating humidity		25% to 85%				
Storage te	emperature	−25 to 65°C (with no condensation or icing)				
Altitude		2,000 m max.				
Recomme	nded fuse	T2A, 250 VAC, time-lag, low-breaking capacity Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant)				

<sup>\*</sup> Only two set points are selectable for event inputs.

# **Input Ranges**

# ●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sens typ		F	Platinu the	m res		е							Т	hermo	ocoup	ole							Infra	red te sen		iture
Sens specif	ica-		Pt100		JPt	100	I	к	,	J	•	Т	E	L	ı	U	N	R	s	В	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	2300 1800 1700 1600 1500 1400 1200 1100 900 800 700 600 600 400 300 200 100	850	500.0	100.0	500.0	100.0	1300	500.0	850	400.0	400	400.0	600	850	400	400.0	1300	1700	1700	1800	0	1300	90	120	165	260
		-200	-199.9		-199.9		-200				-200	-199.9	-200		-200	-199.9	-200									
Set va	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

# Analog input

Input type	Cur	rent	Voltage				
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V		
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999						
Set value	25	26	27	28	29		

# **Alarm Types**

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (See note.)

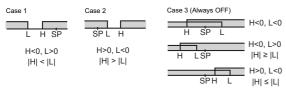
Auxiliary outputs are allocated to alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed.

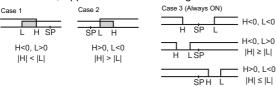
To use alarm 1, set the output assignment to alarm 1.

Cat		Alarm outpu	ut operation						
Set value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function					
0	Alarm function OFF	Outpu	t OFF	No alarm					
1	Upper- and lower-limit *1	ON → L H ← PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.					
2 (default)	Upper-limit	ON X PV	ON SP PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.					
3	Lower-limit	ON X PP	ON → X ← PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.					
4	Upper- and lower-limit range *1	ON OFF SP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.					
5	Upper- and lower-limit with standby sequence *1	ON L H PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6					
6	Upper-limit with standby sequence	ON OFF SP PV	ON X PV	A standby sequence is added to the upper-limit alarm (2). *6					
7	Lower-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6					
8	Absolute-value upper-limit	ON OFF 0 PV	ON OFF	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.					
9	Absolute-value lower-limit	ON → X→ PV	ON OFF PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.					
10	Absolute-value upper-limit with standby sequence	ON OFF 0 PV	ON PV	A standby sequence is added to the absolute-value upper-limit alarm (8). *6					
11	Absolute-value lower-limit with standby sequence	ON OFF 0 PV	ON OFF PV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6					
12	LBA (alarm 1 type only)	-	-	*7					
13	PV change rate alarm	-	- 	*8					
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON ←X→ SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).					
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).					
		Standard Control	Standard Control						
40	MV absolute-value	ON OFF 0 MV	ON ←X→ MV	This alarm type turns ON the alarm when the manipulated					
16	upper-limit alarm *9			variable (MV) is higher than the alarm value (X).					
		ON OFF MV	Always ON						
		Standard Control	Standard Control						
	MAY also abote cooks	ON OFF ON OFF		This along the American CN the selection to the second color					
17	MV absolute-value lower-limit alarm *9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).					
		ON OFF 0 MV	Always ON						

- \*1 With set values 1, 4, and 5, the upper- and lower-limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2 Set value: 1, Upper- and lower-limit alarm



\*3 Set value: 4, Upper- and lower-limit range



- \*4 Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above at \*2
  - In cases 1 and 2 above, the alarm is <u>always OFF</u> if the upperand lower-limit hysteresis overlaps.
  - In case 3, the alarm is always OFF.
- \*5 Set value: 5, Upper- and lower-limit alarm with standby sequence The alarm is <u>always OFF</u> if upper- and lower-limit hysteresis overlaps.
- \*6 Refer to the *E5* \(\subseteq C\) Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the operation of the standby sequence.
- \*7 Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the LBA.
- \*8 Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the PV change rate alarm.
- \*9 When heating/cooling control is performed, the MV absolutevalue upper-limit alarm functions only for the heating operation and the MV absolute-value lower-limit alarm functions only for the cooling operation.

# **Characteristics**

ona.ao.						
	nted individually, ambi-	Thermocouple:*1 $(\pm 0.3\%)$ of indication value or $\pm 1$ °C, whichever is greater) $\pm 1$ digit max. Platinum resistance thermometer: $(\pm 0.2\%)$ of indication value or $\pm 0.8$ °C, whichever is greater) $\pm 1$ digit max. Analog input: $\pm 0.2\%$ FS $\pm 1$ digit max.				
ent temperature of 23°C) Influence of temperature *2		CT input: ±5% FS ±1 digit max.				
Influence of	f temperature *2	Thermocouple input (R, S, B, W, PL II): (±1% of indication value or ±10°C, whichever is greater) ±1 digit				
Influence o	f voltage *2	max. Other thermocouple input: $(\pm 1\%$ of indication value or $\pm 4^{\circ}$ C, whichever is greater) $\pm 1$ digit max. *3 Platinum resistance thermometer: $(\pm 1\%$ of indication value or $\pm 2^{\circ}$ C, whichever is greater) $\pm 1$ digit max. Analog input: $\pm 1\%$ FS $\pm 1$ digit max. CT input: $\pm 5\%$ FS $\pm 1$ digit max.				
Installation	influence (E5DC only)	R, S, B, W, or PLII thermocouple: $(\pm 1\% \text{ of PV or } \pm 10^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. Other thermocouple: $(\pm 1\% \text{ of PV or } \pm 4^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. *3				
Input samp	ling period	50 ms				
Hysteresis		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)				
Proportiona	al band (P)	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)				
Integral tim	e (I)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Derivative t	time (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Proportiona	al band (P) for cooling	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)				
Integral tim	e (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Derivative t	ime (D) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
Control per	iod	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)				
Manual res	et value	0.0% to 100.0% (in units of 0.1%)				
Alarm settii	ng range	-1,999 to 9,999 (decimal point position depends on input type)				
Influence of tance	f signal source resis-	Thermocouple: $0.1^{\circ}$ C/ $\Omega$ max. (100 $\Omega$ max.), Platinum resistance thermometer: $0.1^{\circ}$ C/ $\Omega$ max. (10 $\Omega$ max.)				
Insulation r	esistance	20 MΩ min. (at 500 VDC)				
Dielectric s	trength	3,000 VAC, 50/60 Hz for 1 min between terminals of different charge				
Vibration	Malfunction	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y and Z directions				
· · · · · · · · · · · · · · · · · · ·	Resistance	10 to 55 Hz, 20 m/s <sup>2</sup> for 2 hr each in X, Y, and Z directions				
Shock	Malfunction	100 m/s², 3 times each in X, Y, and Z directions				
	Resistance	300 m/s², 3 times each in X, Y, and Z directions				
Weight		Controller: Approx. 120 g				
Degree of p		Main unit: IP20, Terminal unit: IP00				
Memory pro		Non-volatile memory (number of writes: 1,000,000 times)				
Setup Tool		CX-Thermo version 4.6 or higher				
Setup Tool port		E5DC bottom panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect a USB port on the computer. *5 E5DC front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect a USB port on the computer.*5				
Standards	Approved standards	UL 61010-1, Korean Radio Waves Act (Act 10564)				
Standards	Conformed standards	EN 61010-1 (IEC 61010-1): Pollution Degree 2 , overvoltage category II				
EMC		EMI: Radiated Interference Electromagnetic Field Strength: EN55011 Group 1, class A Noise Terminal Voltage: EN55011 Group 1, class A EMS: EN61326 ESD Immunity: Electromagnetic Field Immunity: Electromagnetic Field Immunity: EN61000-4-2 Electromagnetic Field Immunity: EN61000-4-3 Burst Noise Immunity: EN61000-4-4 Conduction Disturbance Immunity: EN61000-4-6 Surge Immunity: EN61000-4-5 Voltage Dip/Interrupting Immunity: EN61000-4-11				
		1				

<sup>\*1</sup> The indication accuracy of K thermocouples in the –200 to 1,300°C range, T and N thermocouples at a temperature of –100°C or less, and U and L thermocouples at any temperature is ±2°C ±1 digit max. The indication accuracy of B thermocouples at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is ±3°C max.

The indication accuracy of R and S thermocouples at a temperature of 200°C max. is  $\pm 3$ °C  $\pm 1$  digit max. The indication accuracy of W thermocouples is  $(\pm 0.3\%$  of PV or  $\pm 3$ °C, whichever is greater)  $\pm 1$  digit max.

The indication accuracy of PLII thermocouples is  $(\pm 0.3\%$  of PV or  $\pm 2^{\circ}$ C, whichever is greater)  $\pm 1$  digit max.

- \*2 Ambient temperature: -10 to 23 to 55°C, Voltage range: -15% to 10% of rated voltage
- \*3 K thermocouple at  $-100^{\circ}$ C max:  $\pm 10^{\circ}$ C max.
- \*4 The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
- \*5 External serial communications (RS-485) and USB-Serial Conversion Cable communications can be used at the same time.

# USB-Serial Conversion Cable Specifications

Applicable OS	Windows XP, Vista, or 7
Applicable software	CX-Thermo version 4.6 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface stan- dard	Conforms to USB Specification 2.0
DTE speed	38,400 bps
Connector specifications	Computer: USB (Type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (supplied from the USB host controller) *
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	−20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and other countries.

\* Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

# **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half-duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F or Modbus
Baud rate*	9,600, 19,200, 38,400, or 57,600 bps
Transmission code	ASCII
Data bit length *	7 or 8 bits
Stop bit length *	1 or 2 bits
Error detection	Vertical parity (none, even, or odd) Block check character (BCC) with CompoWay/F or CRC-16 with Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

<sup>\*</sup> The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

# **Communications Functions**

Program- less communi- cations <sup>1</sup>	You can use the memory in the PLC to read and write E5□C parameters, start and stop operation, etc.  The E5□C automatically performs communications with the PLC. No communications programming is required.  Number of connected Digital Temperature Controllers: 32 max. (Up to 16 for the FX Series)  Applicable PLCs: OMRON PLCs  CS Series, CJ Series, or CP Series  Mitsubishi Electric PLCs  MELSEC Q Series, L Series, or FX Series (compatible with the FX2 or FX3 (excluding the FX1S))  KEYENCE PLCs  KEYENCE KV Series
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Component Communi- cations <sup>11</sup>	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying*2	When Digital Temperature Controllers are connected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation. KEYENCE is a registered trademark of Keyence Corporation.

- \*1 A Temperature Controller with version 2.1 or higher is required for the FX Series or the KV Series.
- \*2 Both the programless communications and the component communications support the copying.

# Current Transformer (Order Separately) Ratings

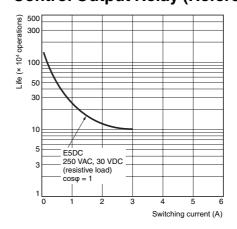
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

# Heater Burnout Alarms and SSR Failure Alarms

CT input (for heater current detection)	Models with detection for single-phase heaters: 1 input		
Maximum heater current	50 A AC		
Input current indication accuracy	±5% FS ±1 digit max.		
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3		
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4		

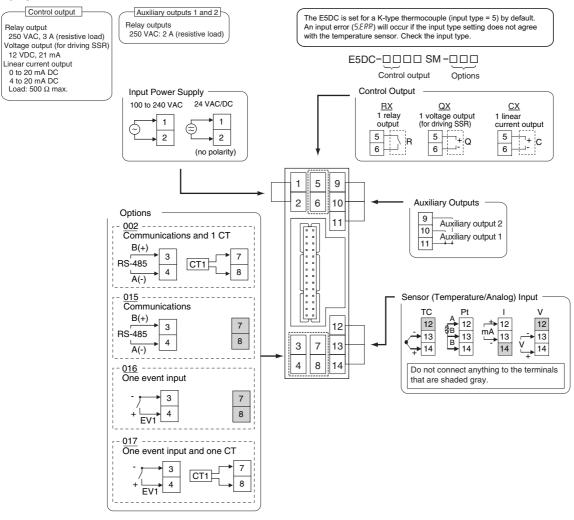
- \*1 For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
   \*2 For SSR failure alarms, the heater current will be measured when the
- \*2 For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- \*3 The value is 30 ms for a control period of 0.1 s or 0.2 s.
  \*4 The value is 35 ms for a control period of 0.1 s or 0.2 s.

# **Electrical Life Expectancy Curve for Control Output Relay (Reference Values)**



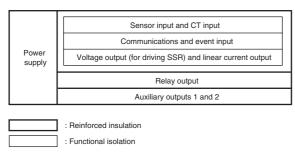
# **External Connections**

#### E<sub>5</sub>DC



- Note: 1. The application of the terminals depends on the model.
  - 2. Do not wire the terminals that are shown with a gray background.
  - 3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30m, compliance with EMC standards will not be possible.
  - 4. Connect M3 crimped terminals.

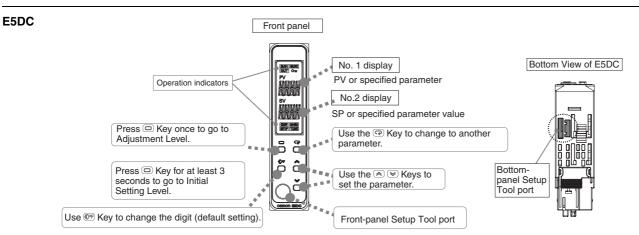
# **Isolation/Insulation Block Diagrams**



Note: Auxiliary outputs 1 to 2 are not insulated.

# E<sub>5</sub>DC

# **Nomenclature**

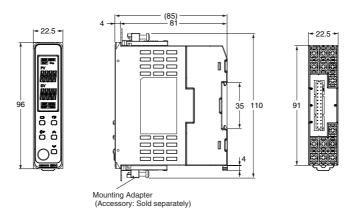


**Dimensions** (Unit: mm)

# **Controllers**

#### E<sub>5</sub>DC

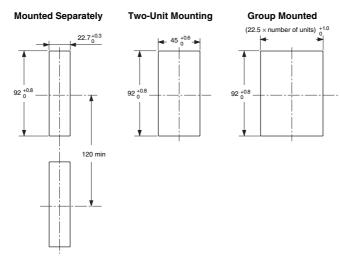




The Setup Tool ports are on the front and bottom of the Digital Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Digital Temperature Controller.

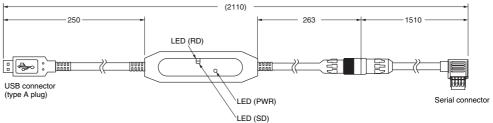


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- When two or more Digital Temperature Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

# **Accessories (Order Separately)**

# USB-Serial Conversion Cable



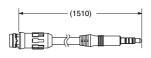


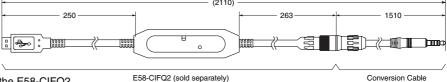
#### Conversion Cable

#### E58-CIFQ2-E

Conversion Cable



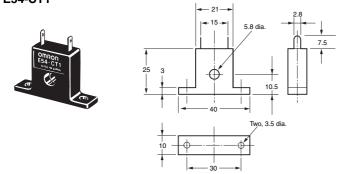




Note: Always use this product together with the E58-CIFQ2.

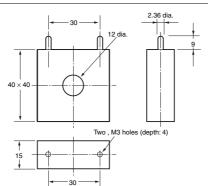
# Current Transformers

#### E54-CT1



#### E54-CT3

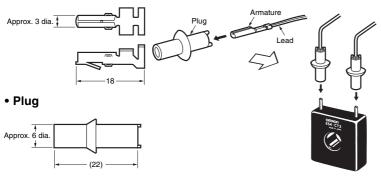




#### **E54-CT3 Accessories**

# Armature

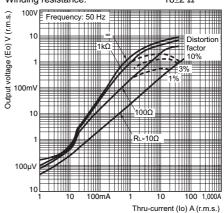
#### **Connection Example**



# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values)

Maximum continuous heater current: 50 A (50/60 Hz)

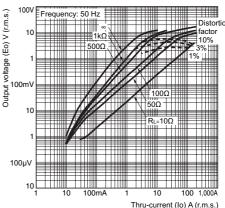
Number of windings: 400±2 Winding resistance: 18 $\pm$ 2  $\Omega$ 



# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

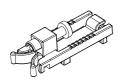
Number of windings: 400±2 Winding resistance: 8±0.8  $\Omega$ 

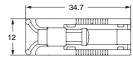


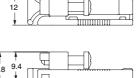
# E<sub>5</sub>DC

# Mounting Adapters Y92F-53 (Two included.)

This accessory is not included with the product. Order it separately to mount the product to a panel.





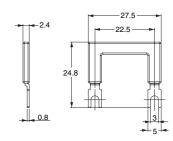


#### Short Bars

# Y92S-P11 (Four included.)

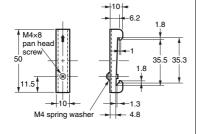
Use this product to connect between terminals (for power supplies, communications, etc.) when you use multiple E5DC Controllers.





# End Plate PFP-M

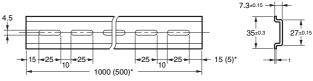




# DIN Tracks **PFP-100N**



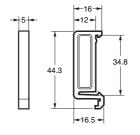




Dimensions in parentheses are for the PFP-50N.

# Spacer PFP-S





# Unit Labels

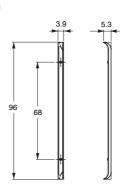
# Y92S-L2



The Unit Labels for the Digital Panel Meter are used. Use either the °C or °F label from the sheet.

# End Cover Y92F-54 (Two included.)





Use the End Cover when you mount the E5DC to a panel to hide the gap between the Controller and the panel.

MEMO

# **Programmable Temperature Controller (Digital Controller)**

# E5CC-T (48 × 48 mm)

# **Programmable Controllers Join the E5**□**C Series!**

# Program up to 256 segments can handle a wide variety of applications.

- Set up to 8 Programs (Patterns) with 32 Segments (Steps) Each
- The white PV display with a height of 15.2 mm improves visibility.
- High-speed sampling at 50 ms.
- Models are available with up to 3 auxiliary outputs, up to 4 event inputs, and a transfer output to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.





48 × 48 mm E5CC-T

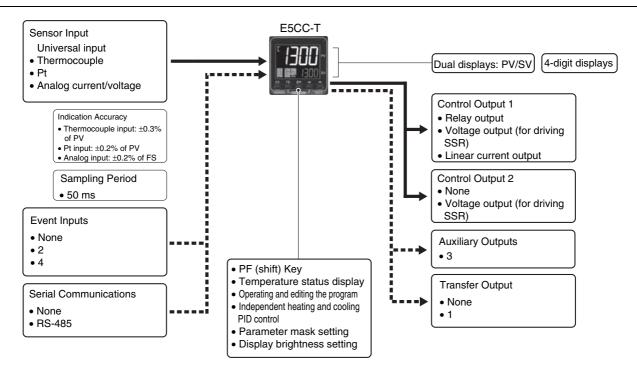
Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 90.

E5CC-T is scheduled to be released in January, 2014.

# Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185)

E5□C-T Digital Temperature Controllers Programmable Type Communications Manual (Cat. No. H186)

# **Model Number Legend and Standard Models**

# **Model Number Legend**

# Models with Screw Terminals

**E5CC-T 3 5 M** (Example: E5CC-TRX3A5M-000) 1 2345

	1	2	3	4	(5)	6				
Model	Control outputs 1 and 2	No. of auxiliary outputs	Power supply voltage	Terminal type	Input type	Options	Meaning			
E5CC-T								48 × 48 mm Pro	grammable '	Туре
							Contro	l output 1	Contro	ol output 2
	RX						Relay	y output	I	Vone
	QX							je output ving SSR)	!	None
*1	CX						Linear curr	ent output *2	1	None
	QQ						Voltag (for driv	je output ving SSR)	Volta (for dr	ge output iving SSR)
	cq						Linear curr	rent output *2	Volta (for dr	ge output iving SSR)
		3						3 (one	common)	
			Α					100 to	240 VAC	
			D					24 V	AC/DC	
				5			Screw terminals (with cover)		er)	
					М		Universal input			
							HB alarm and HS alarm	Communica- tions	Event inputs	Transfer output
						000				
					*1	001	1		2	
					*1	003	2 (for 3-phase heaters)	RS-485		
						004		RS-485	2	
						005			4	
						006			2	Provided.

<sup>\*1.</sup> Options with HB and HS alarms (001 and 003) cannot be selected if a linear current output is selected for the control output.
\*2. The linear current output cannot be used as a transfer output.

# **Heating and Cooling Control**

#### Using Heating and Cooling Control

1 Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

# **Optional Products (Order Separately)**

# **USB-Serial Conversion Cable**

Model	
E58-CIFQ2	

#### **Terminal Covers**

Model
E53-COV17
E53-COV23

Note: The Terminal Covers E53-COV23 are provided with the Digital Temperature Controller. The E53-COV10 cannot be used. Refer to page 61 for the mounted dimensions.

# **Waterproof Packing**

Model
Y92S-P8

**Note:** The Waterproof Packing is provided with the Digital Temperature Controller.

# **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

#### Adapter

Model
Y92F-45

Note: Use this Adapter when the panel has already been prepared for an E5B□ Controller.

#### **Waterproof Cover**

Model	
Y92A-48N	_

#### **Mounting Adapter**

	Model	
	Y92F-49	

**Note:** This Mounting Adapter is provided with the Digital Temperature Controller.

# **DIN Track Mounting Adapter**

111	М	odel
Y92F-52	Y9	2F-52

#### **Front Covers**

Туре	Model
Hard Front Cover	Y92A-48H
Soft Front Cover	Y92A-48D

#### **CX-Thermo Support Software**

Model	
Model	
EST2-2C-MV4	

Note: CX-Thermo version 4.61 or higher is required for the E5CC-T. For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

# **Specifications**

# **Ratings**

9							
Power supp	ly voltage	A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC					
Operating voltage range		85% to 110% of rated supply voltage					
Power const	umption	7.5 VA max. at 100 to 240 VAC, and 4.1 VA max. at 24 VAC or 2.3 W max. at 24 VDC					
Sensor input		Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V					
Input impeda	ance	Current input: 150 $\Omega$ max., Voltage input: 1 M $\Omega$ min. (Use a 1:1 connection when connecting the ES2-HB/THB.)					
Control meti	hod	2-PID control (with auto-tuning) or ON/OFF control					
0	Relay output	SPST-NO, 250 VAC, 3 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value) *					
Control output	Voltage output (for driving SSR)	Output voltage: 12 VDC ±20% (PNP), max. load current: 21 mA, with short-circuit protection circuit					
	Linear current output	4 to 20 mA DC/0 to 20 mA DC, load: 500 Ω max., resolution: approx. 10,000*					
Auviliam	Number of outputs	3					
Auxiliary output	Output specifications	SPST-NO relay outputs, 250 VAC, Models with 3 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)					
	Number of inputs	2 or 4 (depends on model)					
Event input	Fotomost control to and	Contact input: ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.					
Event input	External contact input specifications	Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.					
	Specifications	Current flow: Approx. 7 mA per contact					
Transfer	Number of outputs	1 (only on models with a transfer output)					
output	Output specifications	Current output: 4 to 20 mA DC, load: $500~\Omega$ max., resolution: approx. $10,000$ Linear voltage output: 1 to 5 VDC, load: $1~\kappa\Omega$ min., resolution: Approx. $10,000$					
Setting meth	nod	Digital setting using front panel keys					
Indication m	ethod	11-segment digital display and individual indicators Character height: PV: 15.2 mm, SV: 7.1 mm					
Bank switch	ing	None					
Other functions		Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, robust tuning, PV input shift, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, moving average of input value, and display brightness setting					
Ambient operating temperature		-10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C (with no condensation or icing)					
Ambient operating humidity		25% to 85%					
Storage temperature		-25 to 65°C (with no condensation or icing)					
Storage tem	perature						
Storage tem Altitude	perature	2,000 m max.					
	•						

<sup>\*</sup> You cannot select a relay output or linear current output for control output 2.

# **Input Ranges**

# ●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sen:		P	latinu the	m res		е	Thermocouple							Infrared temperature sensor												
Sens speci tio	fica-		Pt100		JPt	100	ı	к	,	J	•	Т	E	L	ı	U	N	R	s	В	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	2300 1800 1700 1600 1500 1400 1200 1100 900 800 700 600 500 400 300 200 100 0	850	500.0	100.0	500.0	100.0	1300	500.0	850	400.0	400	400.0	600	850	400	400.0	1300	1700	1700	1800	0	1300	90	120	165	260
0-4		-200	-199.9	0	199.9	4	-200 E	6	7	0	-200	-199.9	-200	10	-200	-199.9	-200	10	17	10	10	20	01	00	00	0.4
Set v	aiue	0	1	2	3	4	5	6	/	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985

W: W5Re/W26Re, ASTM E988-1990

JPt100: JIS C 1604-1989, JIS C 1606-1989

Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

# Analog input

Input type	Cur	rent			
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999				
Set value	25	26	27	28	29

# **Alarm Types**

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (see note.)

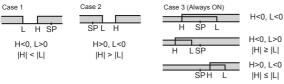
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

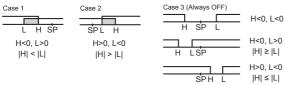
0-4		Alarm outpu	ut operation		
Set value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function	
0	Alarm function OFF	Outpu	t OFF	No alarm	
1	Upper- and lower-limit *1	ON OFF SP PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.	
2 (default)	Upper-limit	ON OFF SP PV	ON X ← PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.	
3	Lower-limit	ON X PV	ON → X ← PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.	
4	Upper- and lower-limit range *1	ON → L H ← PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.	
5	Upper- and lower-limit with standby sequence *1	ON L H PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6	
6	Upper-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the upper-limit alarm (2). *6	
7	Lower-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6	
8	Absolute-value upper-limit	ON OFF OPPV	ON →X→ PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.	
9	Absolute-value lower-limit	ON →X→ PV	ON OFF PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.	
10	Absolute-value upper-limit with standby sequence	ON OFF OPPV	ON OFF	A standby sequence is added to the absolute-value upper-limit alarm (8). *6	
11	Absolute-value lower-limit with standby sequence	ON OFF 0 PV	ON OFF PV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6	
12	LBA (alarm 1 type only)	-	•	*7	
13	PV change rate alarm			*8	
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON ←X→ SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).	
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).	
		Standard Control	Standard Control		
	MV absolute-value	ON OFF 0 MV	ON OFF 0 MV	This alarm type turns ON the alarm when the manipulated	
16	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)	variable (MV) is higher than the alarm value (X).	
		ON OFF MV	Always ON		
-		Standard Control	Standard Control		
		ON OFF O MV			
17	MV absolute-value lower-limit alarm *9	Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).	
		ON OFF 0	Always ON		

# E5CC-T

- \*1 With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2 Set value: 1, Upper- and lower-limit alarm



\*3 Set value: 4, Upper- and lower-limit range



- \*4 Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above \*2
  - Case 1 and 2 <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF
   Catualyse F. Upper and lawar limits
- \*5. Set value: 5, Upper- and lower-limit with standby sequence Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- \*6 Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the operation of the standby sequence.
- standby sequence.
  \*7 Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the loop burnout alarm (LBA).
- \*8 Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the PV change rate
- \*9 When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

# **Characteristics**

	<del>-</del>				
ccuracy	Platinum resistance thermometer: (±0.2% of indication	, whichever is greater) ±1 digit max. *1 value or ±0.8°C, whichever is greater) ±1 digit			
ent temperature of 25 C)					
put accuracy	±0.3% FS max.				
temperature *2	Thermocouple input (R, S, B, W, PL II): (±1% of indication	on value or ±10°C, whichever is greater) ±1 digit			
voltage *2	max. Other thermocouple input: $(\pm 1\% \text{ of indication value or } \pm 4^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. *3 Platinum resistance thermometer: $(\pm 1\% \text{ of indication value or } \pm 2^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max. Analog input: $\pm 1\% \text{FS} \pm 1$ digit max.				
ing period	50 ms				
l band (P)	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1° Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)	C or °F)			
e (I)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.	1 s) *4			
me (D)	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.	1 s) *4			
l band (P) for cooling	Temperature input: 0.1 to 999.9°C or °F (in units of 0.1° Analog input: 0.1% to 999.9% FS (in units of 0.1% FS)	C or °F)			
e (I) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.	1 s) *4			
me (D) for cooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4				
od	0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)				
t value	0.0 to 100.0% (in units of 0.1%)				
g range	-1999 to 9999 (decimal point position depends on input type)				
signal source resistance	Thermocouple: $0.1^{\circ}$ C/ $\Omega$ max. (100 $\Omega$ max.) Platinum resistance thermometer: $0.1^{\circ}$ C/ $\Omega$ max. (10 $\Omega$ max.)				
esistance	20 MΩ min. (at 500 VDC)				
rength	3,000 VAC, 50/60 Hz for 1 min between terminals of different charge				
	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min each in X, Y, and Z directions				
1 1 1 1 1	100 m/s <sup>2</sup> , 3 times each in X, Y, and Z directions				
Resistance					
	1, 1, 1, 1				
	Front panel: IP66, Rear case: IP20, Terminals: IP00				
tection	, ,	s)			
	5				
oort	E5CC-T top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB port on the computer. *5				
Approved standards	, ,				
Conformed standards	` ' '	tage category II			
	EMI: Radiated Interference Electromagnetic Field Strength: Noise Terminal Voltage: EMS: ESD Immunity: Electromagnetic Field Immunity: Burst Noise Immunity: Conducted Disturbance Immunity: Surge Immunity: Voltage Dip/Interrupting Immunity:	EN61326 EN 55011 Group 1, class A EN 55011 Group 1, class A EN 61326 EN 61000-4-2 EN 61000-4-3 EN 61000-4-4 EN 61000-4-6 EN 61000-4-5 EN 61000-4-11			
	ent temperature of 23°C)  Eput accuracy temperature *2  voltage *2  ing period  I band (P)  E (I) I band (P) for cooling E (I) for cooling Me (D) for cooling od It value g range signal source resistance esistance rength Malfunction Resistance Malfunction Resistance rotection tection  Approved standards	Patinum resistance thermometer: (±0.2% of indication of Analog input: ±0.2% FS ±1 digit max.  Analog input: ±5% FS ±1 digit max.  Thermocouple input (FI, S, B, W, PL II): (±1% of indication wax.  Other thermocouple input: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: (±1% of indication value or ± Platinum resistance thermometer: 0.1 of 0.1			

<sup>\*1</sup> The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is  $\pm 2^{\circ}$ C  $\pm 1$  digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 400 to 800°C is  $\pm 3^{\circ}$ C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is ±0.3% of PV or ±2°C, whichever is greater, ±1 digit max.

\*2 Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage

\*3 K thermocouple at a temperature is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±2°C, whichever is greater, ±1 digit max.

\*4 The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

\*5 External communications (PS 495) and USB corial conversion cable communications can be used at the same time.

<sup>\*4</sup> The unit is determined by the setting of the Integral/Derivative Time Unit parameter.
\*5 External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

# E5CC-T

Program Control						
Number of programs (patterns)		8				
Number of segments (steps)		32				
Comment actting mathed		Time setting (Segment set with set point and time.)				
Segment setting method		Slope setting (Segment set with segment type, set point, slope, and time.)				
Sogment times		0 h 0 min to 99 h 59 min				
Segment times		0 min 0 s to 99 min 59 s				
Alarm setting		Set separately for each program.				
Reset operation		Select either stopping control or fixed SP operation.				
Startup operation		Select continuing, resetting, manual operation, or run mode.				
PID sets	Number of sets	8				
Setting method		Set separately for each program (automatic PID group selection also supported).				
Alarm SP function		Select from ramp SP and target SP.				
Program status control	Segment operation	Advance, segment jump, hold, and wait				
Frogram status control	Program operation	Program repetitions and program links				
Wait aparation	Wait method	Waiting at segment ends				
Wait operation	Wait width setting	Same wait width setting for all programs				
	Number of outputs	2				
Time signals	Number of ON/OFF Operations	1 each per output				
	Setting method	Set separately for each program.				
Program status output	•	Program end output (pulse width can be set), run output, stage output				
	PV start	Select from segment 1 set point, slope-priority PV start				
Program startup operation	Standby	0 h 0 min to 99 h 59 min				
	Standby	0 day 0 h to 99 day 23h				
Operation end operation		Select from resetting, continuing control at final set point, and fixed SP control.				
Program SP shift		Same program SP shift for all programs				

# **USB-Serial Conversion Cable**

Applicable OS	Windows XP, Vista, or 7
Applicable software	CX-Thermo version 4.61 or higher
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series
USB interface standard	Conforms to USB Specification 2.0.
DTE speed	38400 bps
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector
Power supply	Bus power (Supplied from USB host controller.)*
Power supply voltage	5 VDC
Current consumption	450 mA max.
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)
Ambient operating temperature	0 to 55°C (with no condensation or icing)
Ambient operating humidity	10% to 80%
Storage temperature	-20 to 60°C (with no condensation or icing)
Storage humidity	10% to 80%
Altitude	2,000 m max.
Weight	Approx. 120 g

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

# **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate*	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length*	7 or 8 bits
Stop bit length*	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

# **Communications Functions**

Programless communications <sup>-1</sup>	You can use the memory in the PLC to read and write E5□C-T parameters, start and reset operation, etc. The E5□C-T automatically performs communications with PLCs. No communications programming is required.  Number of connected Temperature Controllers: 32 max.  Applicable PLCs  OMRON PLCs  CS Series, CJ Series, or  CP Series  Mitsubishi Electric PLCs  MELSEC Q Series, L Series

Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.  Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)
Copying* <sup>1</sup>	When Digital Temperature Controllers are con- nected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

# **Current Transformer (Order Separately) Ratings**

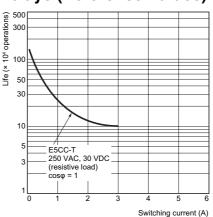
_	
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

# **Heater Burnout Alarms and SSR Failure** Alarms

CT input (for heater current detection)	Models with detection for singlephase heaters: One input Models with detection for singlephase or three-phase heaters: Two inputs
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

- \*1 For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- \*2 For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
  \*3 The value is 30 ms for a control period of 0.1 s or 0.2 s.
  \*4 The value is 35 ms for a control period of 0.1 s or 0.2 s.

# **Electrical Life Expectancy Curve for Relays (Reference Values)**



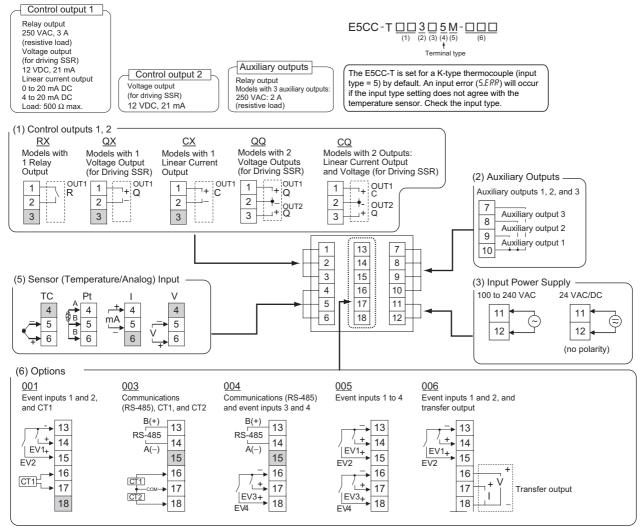
<sup>\*</sup> Use a high-power port for the USB port.

<sup>\*1</sup> Both the programless communications and the component communications support the copying.

# E5CC-T

# **External Connections**

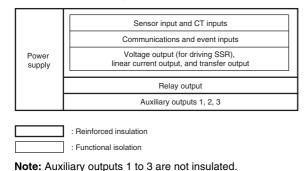
#### E5CC-T



- Note: 1. The application of the terminals depends on the model.
  - 2. Do not wire the terminals that are shown with a gray background.
  - 3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
  - 4. Connect M3 crimped terminals.

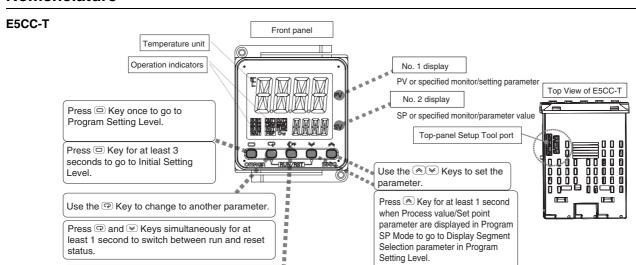
# **Isolation/Insulation Block Diagrams**

#### **Models with 3 Auxiliary Outputs**



60

# **Nomenclature**

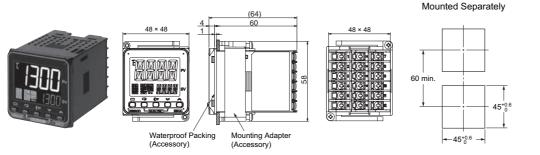


Dimensions (Unit: mm)

# Controllers

Use **(FF)** Key to change the digit (default setting)

#### E5CC-T



The Setup Tool port is on the top of the Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool.

The E58-CIFQ2 USB-Serial Conversion Cable is required to

make the connection.

Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

**Note:** Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

- Recommended panel thickness is 1 to 5 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)

Panel Cutout

Group Mounted (48 × number of units -

Group mounting does not

allow waterproofing.

· 2.5)<sup>+1.0</sup>

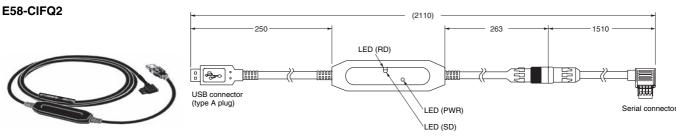
45+0.6

- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.
- To attach the USB-Serial Conversion Cable to the control panel, use a panel thickness of 1 to 2.5 mm.

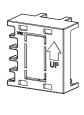
# E5CC-T

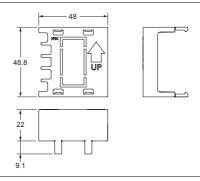
# **Accessories (Order Separately)**

# • USB-Serial Conversion Cable



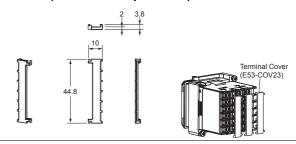
# ● Terminal Covers E53-COV17





# Terminal Covers

#### E53-COV23 (Three Covers provided.)



# ● Waterproof Packing Y92S-P8 (for DIN 48 × 48)



The Waterproof Packing is provided with the Temperature Controller.

Order the Waterproof Packing separately if it becomes lost or damaged.

The Waterproof Packing can be used to achieve an IP66 degree of protection.

(Deterioration, shrinking, or hardening of the waterproof packing may occur depending on the operating environment. Therefore, periodic replacement is recommended to ensure the level of waterproofing specified in IP66. The time for periodic replacement depends on the operating environment. Be sure to confirm this point at your site.

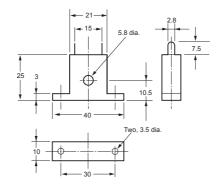
Consider three years as a rough standard.)

The Waterproof Packing does not need to be attached if a waterproof structure is not required.

# Current Transformers

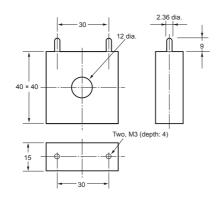
#### E54-CT1





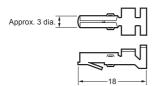
# E54-CT3



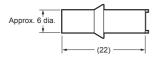


#### **E54-CT3 Accessories**

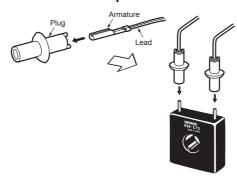
#### Armature



#### Plug

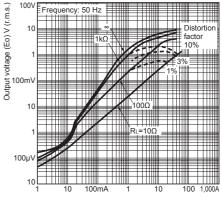


# **Connection Example**



# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1

 $\begin{array}{ll} \mbox{Maximum continuous heater current:} & 50 \mbox{ A (50/60 Hz)} \\ \mbox{Number of windings:} & 400\pm\!2 \\ \mbox{Winding resistance:} & 18\pm\!2 \mbox{ }\Omega \end{array}$ 

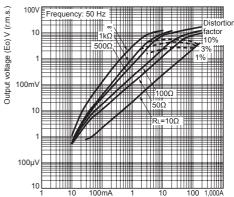


Thru-current (Io) A (r.m.s.)

# Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings:  $400\pm2$  Winding resistance:  $8\pm0.8~\Omega$ 



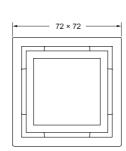
Thru-current (Io) A (r.m.s.)

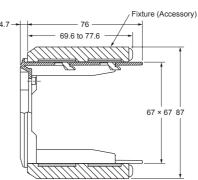
# Adapter

Y92F-45

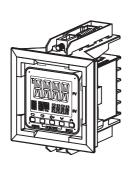
- **Note: 1.** Use this Adapter when the Front Panel has already been prepared for the E5B□.
  - 2. Only black is available.
  - 3. You cannot use the E58-CIFQ2 USB-Serial Conversion Cable if you use the Y92F-45 Adapter. To use the USB-Serial Conversion Cable to make the settings, do so before you mount the Temperature Controller in the panel.

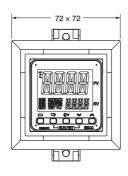


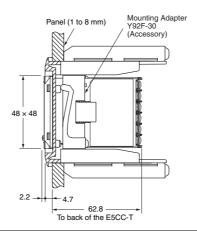




# **Mounted to E5CC-T**



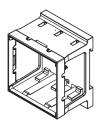


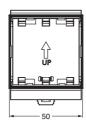


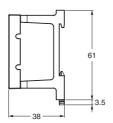
# **● DIN Track Mounting Adapter**

Y92F-52

**Note:** This Adapter cannot be used together with the Terminal Cover. Remove the Terminal Cover to use the Adapter.



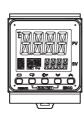


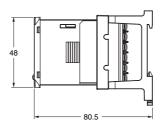


This Adapter is used to mount the E5CC-T to a DIN Track. If you use the Adapter, there is no need for a plate to mount in the panel or to drill mounting holes in the panel.

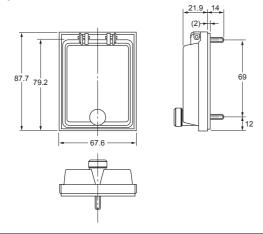
# Mounted to E5CC-T







# ● Watertight Cover Y92A-48N



# ● Mounting Adapter Y92F-49



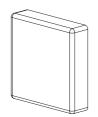
The Mounting Adapter is provided with the Temperature Controller.

Order this Adapter separately if it becomes lost or damaged.

# Protective Cover

Y92A-48D

**Note:** This Protective Cover cannot be used if the Waterproof Packing is installed.



This Protective Cover is soft type. It is able to operate the controller with using this cover.

# ● Protective Cover Y92A-48H



This Protective Cover is hard type. Please use it for the mis-operation prevention etc.

# E5EC-T/E5AC-T

 $(48 \times 96 \text{ mm/}96 \times 96 \text{ mm})$ 

# **Programmable Controllers Join the E5**□**C Series!**

# Program up to 256 segments can handle a wide variety of applications.

- Set up to 8 Programs (Patterns) with 32 Segments (Steps) Each
- A white LCD PV display with a height of approx. 18 mm for the E5EC-T and 25 mm for the E5AC-T improves visibility.
- Tool ports are provided both on the top panel and the front panel. Set up the Controller without wiring the power supply by connecting to the computer with a Communications Conversion Cable (sold separately). Setup is easy with the CX-Thermo (sold separately).
- High-speed sampling at 50 ms.
- Models are available with up to 4 auxiliary outputs, up to 6 event inputs, and a transfer output to cover a wide range of applications.
- Short body with depth of only 60 mm.
- Easy connections to a PLC with programless communications. Use component communications to link Temperature Controllers to each other.
- The new position-proportional control models allow you to control valves as well. (The position-proportional control models are scheduled to be released in May, 2014.)



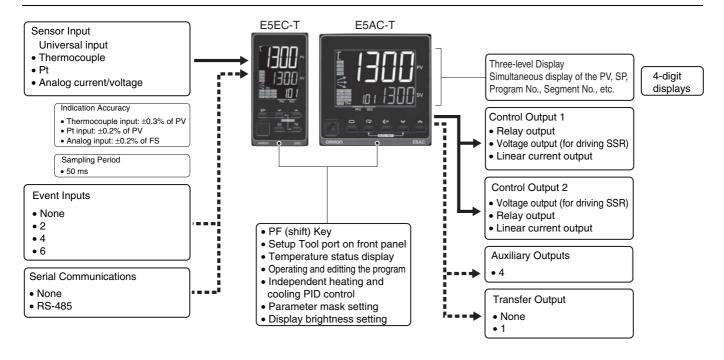
Refer to your OMRON website for the most recent information on applicable safety standards.



Refer to Safety Precautions on page 90.

E5□C-T is scheduled to be released in January, 2014.

# Main I/O Functions



This datasheet is provided as a guideline for selecting products.

Be sure to refer to the following manuals for application precautions and other information required for operation before attempting to use the product.

E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185)

E5□C-T Digital Temperature Controllers Programmable Type Communications Manual (Cat. No. H186)

# **Model Number Legend and Standard Models**

# **Model Number Legend**

# Models with Screw Terminals

**E5EC-T** 4 5 M - (Example: E5EC-TRX4A5M-000)

1 2 3 4 5 6

**E5AC-T** 4 5 M - (Example: **E5AC-TRX4A5M-000**)

1 2 3 4 5 6

	(	1)	2	3	4	5	6							
Model		outputs nd 2	No. of auxil- iary out- puts	Power supply voltage	Terminal type	Input type	Options	Meaning						
E5EC-T								48	× 96 mm Progra	ımmable	Туре			
E5AC-T								96	× 96 mm Progra		, i			
								Control	output 1	Cor	itrol output 2			
	RX							,	output		None			
	QX								e output ng SSR)		None			
*2	CX							Linear cur	rent output		None			
	QQ							Voltage (for drivi	output ng SSR)		Voltage output (for driving SSR)			
	QR							Voltage (for drivi	output ng SSR)	Relay output				
	RR								output	Relay output				
*2	CC							Linear cur	rent output	Linea	r current output			
*2	CQ							Linear cur	rent output	Voltage output (for driving SSR)				
*3	PR							Position-propor		on-proportional re- lay output				
			4								vith same common and with same common)			
				Α										
				D										
					5			Screw terminals (with cover)						
	Contr	ol outputs 1	and 2			М			Universal	input				
	For RX, QX, QQ, QR, RR, or CO		For PR					HB alarm and HS alarm	Communications	Event inputs	Transfer output			
o ::	Selectable Selectable		Selectable				000							
Option selection	Selectable		Selectable				004		RS-485	2				
conditions		Selectable					005			4				
*1	Selectable						800	1	RS-485	2				
	Selectable						010	1		4	4			
	Selectable						019	1		6	Provided.			
			1 -					1	1	1 -				

021

022

Selectable

Selectable Selectable

# **Heating and Cooling Control**

# Using Heating and Cooling Control

① Control Output Assignment

If there is no control output 2, an auxiliary output is used as the cooling control output.

If there is a control output 2, the two control outputs are used for heating and cooling.

(It does not matter which output is used for heating and which output is used for cooling.)

(2) Contro

If PID control is used, you can set PID control separately for heating and cooling.

This allows you to handle control systems with different heating and cooling response characteristics.

Provided.

Provided.

6

RS-485

<sup>\*1.</sup> The options that can be selected depend on the type of control output.

<sup>\*2.</sup> The linear current output cannot be used as a transfer output.

<sup>\*3.</sup> Models with Position-proportional Control are scheduled for release in May 2014.

# **Optional Products (Order Separately)**

# **USB-Serial Conversion Cable**

Model
E58-CIFQ2

#### **Communications Conversion Cable**

Model	
E58-CIFQ2-E	

Note: Always use this product together with the E58-CIFQ2.

This Cable is used to connect to the front-panel Setup Tool port.

#### **Terminal Covers**

Model
E53-COV24

**Note:** The Terminal Covers E53-COV24 are provided with the Digital Temperature Controller.

# **Waterproof Packing**

Applicable Controller	Model
E5EC-T	Y92S-P9
E5AC-T	Y92S-P10

**Note:** This Waterproof Packing is provided with the Digital Temperature Controller.

# **Waterproof Cover**

Applicable Controller	Model
E5EC-T	Y92A-49N
E5AC-T	Y92A-96N

#### **Front Port Cover**

Model
Y92S-P7

**Note:** This Front Port Cover is provided with the Digital Temperature Controller.

# **Mounting Adapter**

Model	
Y92F-51	

**Note:** This Mounting Adapter is provided with the Digital Temperature Controller.

#### **Current Transformers (CTs)**

Hole diameter	Model
5.8 mm	E54-CT1
12.0 mm	E54-CT3

#### **CX-Thermo Support Software**

	• • • • • • • • • • • • • • • • • • • •
Ī	Model
	EST2-2C-MV4

Note: CX-Thermo version 4.61 or higher is required for the E5EC-T/ E5AC-T.

For the system requirements for the CX-Thermo, refer to information on the EST2-2C-MV4 on the OMRON website (www.ia.omron.com).

# **Specifications**

# Ratings

Power suppl	ly voltage		A in model number: 100 to 240 VAC, 50/60 Hz D in model number: 24 VAC, 50/60 Hz; 24 VDC								
Operating vo	oltage range		85% to 110% of rated supply voltage								
		E5EC-T	8.7 VA max. at 100 to 240 VAC, and 5.5 VA max. at 24 VAC or 3.2 W max. at 24 VDC								
Power consumption E5AC-T			9.0 VA max. at 100 to 240 VAC, and 5.6 VA max. at 24 VAC or 3.4 W max. at 24 VDC								
Sensor input  Input impedance  Control method			Temperature input Thermocouple: K, J, T, E, L, U, N, R, S, B, W, or PL II Platinum resistance thermometer: Pt100 or JPt100 Infrared temperature sensor (ES1B): 10 to 70°C, 60 to 120°C, 115 to 165°C, or 140 to 260°C Analog input Current input: 4 to 20 mA or 0 to 20 mA Voltage input: 1 to 5 V, 0 to 5 V, or 0 to 10 V								
			Current input: 150 Ω max., Voltage input: 1 MΩ min.  Use a 1:1 connection when connecting the ES2-HB/THB.)								
			2-PID control (with auto-tuning) or ON/OFF control								
Relay output			SPST-NO, 250 VAC, 5 A (resistive load), electrical life: 100,000 operations, minimum applicable load: 5 V, 10 mA (reference value)								
Control output	Voltage output (for driving SSR	1)	Output voltage: 12 VDC ±20% (PNP), max. load current: 40 mA, with short-circuit protection circuit (The maximum load current is 21 mA for models with two control outputs.)								
	Linear current output		4 to 20 mA DC/0 to 20 mA DC, load: 500 $\Omega$ max., resolution: approx. 10,000								
Auxiliary	Number of outp	outs	4								
output	Output specifications		SPST-NO. relay outputs, 250 VAC, Models with 4 outputs: 2 A (resistive load), Electrical life: 100,000 operations, Minimum applicable load: 10 mA at 5 V (reference value)								
	Number of inputs		2, 4 or 6 (depends on model)								
Event input	External contact input specifications		Contact input: ON: 1 kΩ max., OFF: 100 kΩ min.								
			Non-contact input: ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.								
			Current flow: Approx. 7 mA per contact								
Transfer	Number of outp	outs	1 (only on models with a transfer output)								
output	Output specific	ations	Current output: 4 to 20 mA DC, Load: 500 $\Omega$ max., Resolution: Approx. 10,000 Linear voltage output: 1 to 5 VDC, load: 1 k $\Omega$ min., Resolution: Approx. 10,000								
Potentiomet	er input		100 $\Omega$ to 10 k $\Omega$								
Setting meth	nod		Digital setting using front panel keys								
Indication m	Indication method		11-segment digital display and individual indicators Character height: E5EC-T: PV: 18.0 mm, SV: 11.0 mm, MV: 7.8 mm E5AC-T: PV: 25.0 mm, SV: 15.0 mm, MV: 9.5 mm Three displays. Contents: PV, SP, program No. and segment No., remaining segment time, or MV (valve opening) Numbers of digits: 4 digits								
Bank switch	ing		None								
Other functions			Manual output, heating/cooling control, loop burnout alarm, other alarm functions, heater burnout (HB) alarm (including SSR failure (HS) alarm), 40% AT, 100% AT, MV limiter, input digital filter, robust tuning, PV input shift, protection functions, extraction of square root, MV change rate limit, logic operations, temperature status display, moving average of input value, and display brightness setting								
Ambient operating temperature		ure	-10 to 55°C (with no condensation or icing), for 3-year warranty: -10 to 50°C (with no condensation or icing)								
Ambient operating humidity			25% to 85%								
Storage temperature			-25 to 65°C (with no condensation or icing)								
Altitude			2,000 m max.								
Recommend	led fuse		T2A, 250 VAC, time-lag, low-breaking capacity								
Installation e	environment		Installation Category II, Pollution Degree 2 (IEC 61010-1 compliant)								

# **Input Ranges**

# ●Thermocouple/Platinum Resistance Thermometer (Universal inputs)

Sen:		P	Platinum resistance Thermocouple thermometer												Infrared temperature sensor											
Sensor specifica- tion		Pt100			JPt100		I	K J		J	т		. Е		U		N	N R	s	В	w	PLII	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range (°C)	2300 1800 1700 1600 1500 1400 1200 1100 900 800 700 600 500 400 300 200 100 0	850	500.0	100.0	500.0	100.0	1300	500.0	850	400.0	400	400.0	600	850	400	400.0	1300	0	0	1800	0	1300	90	120	165	260
	-200	-200	-199.9		199.9		-200	20.0	100	20.0	-200	-199.9	-200	100	-200	-199.9	-200									
Set v	alue	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

Shaded settings are the default settings.

The applicable standards for the input types are as follows:

K, J, T, E, N, R, S, B: JIS C 1602-1995, IEC 60584-1

L: Fe-CuNi, DIN 43710-1985

U: Cu-CuNi, DIN 43710-1985 W: W5Re/W26Re, ASTM E988-1990 JPt100: JIS C 1604-1989, JIS C 1606-1989 Pt100: JIS C 1604-1997, IEC 60751

PL II: According to Platinel II electromotive force charts from BASF (previously Engelhard)

# Analog input

Input type	Cur	rent	Voltage					
Input specification	4 to 20 mA	0 to 20 mA	1 to 5 V	0 to 5 V	0 to 10 V			
Setting range	Usable in the following ranges by scaling: -1999 to 9999, -199.9 to 999.9, -19.99 to 99.99 or -1.999 to 9.999							
Set value	25	26	27	28	29			

# **Alarm Types**

Each alarm can be independently set to one of the following 17 alarm types. The default is 2: Upper limit. (see note.)

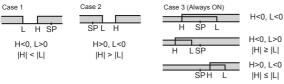
Auxiliary outputs are allocated for alarms. ON delays and OFF delays (0 to 999 s) can also be specified.

Note: In the default settings for models with HB or HS alarms, alarm 1 is set to a heater alarm (HA) and the Alarm Type 1 parameter is not displayed. To use alarm 1, set the output assignment to alarm 1.

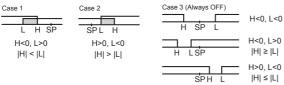
Alarm output operation					
Set value	Alarm type	When alarm value X is positive	When alarm value X is negative	Description of function	
0	Alarm function OFF	Outpu	t OFF	No alarm	
1	Upper- and lower-limit *1	ON L H PV	*2	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is outside this deviation range.	
2 (default)	Upper-limit	ON OFF SP PV	ON X PV	Set the upward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is higher than the SP by the deviation or more.	
3	Lower-limit	ON X PV	ON X PV	Set the downward deviation in the set point by setting the alarm value (X). The alarm is ON when the PV is lower than the SP by the deviation or more.	
4	Upper- and lower-limit range *1	ON DFF SP PV	*3	Set the upward deviation in the set point for the alarm upper limit (H) and the lower deviation in the set point for the alarm lower limit (L). The alarm is ON when the PV is inside this deviation range.	
5	Upper- and lower-limit with standby sequence *1	ON L H PV	*4	A standby sequence is added to the upper- and lower-limit alarm (1). *6	
6	Upper-limit with standby sequence	ON OFF SP PV	ON X PV	A standby sequence is added to the upper-limit alarm (2). *6	
7	Lower-limit with standby sequence	ON X PV	ON X PV	A standby sequence is added to the lower-limit alarm (3). *6	
8	Absolute-value upper-limit	ON OFF OPPV	ON →X→ PV	The alarm will turn ON if the process value is larger than the alarm value (X) regardless of the set point.	
9	Absolute-value lower-limit	ON →X→ PV	ON OFF PV	The alarm will turn ON if the process value is smaller than the alarm value (X) regardless of the set point.	
10	Absolute-value upper-limit with standby sequence	ON OFF OPPV	ON →X→ PV	A standby sequence is added to the absolute-value upper-limit alarm (8). *6	
11	Absolute-value lower-limit with standby sequence	ON OFF 0 PV	ON OFF PV	A standby sequence is added to the absolute-value lower-limit alarm (9). *6	
12	LBA (alarm 1 type only)	-		*7	
13	PV change rate alarm	-		*8	
14	SP absolute-value upper-limit alarm	ON OFF 0 SP	ON ←X→ SP	This alarm type turns ON the alarm when the set point (SP) is higher than the alarm value (X).	
15	SP absolute-value lower-limit alarm	ON OFF 0 SP	ON OFF SP	This alarm type turns ON the alarm when the set point (SP) is lower than the alarm value (X).	
		Standard Control	Standard Control	This alarm type turns ON the alarm when the manipulated variable (MV) is higher than the alarm value (X).	
MV absolute-valupper-limit alarm	MV absolute value	ON OFF 0 MV	ON OFF		
	upper-limit alarm *9	Heating/Cooling Control (Heating MV)	Heating/Cooling Control (Heating MV)		
		ON OFF MV	Always ON		
		Standard Control	Standard Control		
1/	MV absolute-value lower-limit alarm *9	ON OFF 0 MV	ON OFF O MV	This alarm type turns ON the alarm when the manipulated variable (MV) is lower than the alarm value (X).	
		Heating/Cooling Control (Cooling MV)	Heating/Cooling Control (Cooling MV)		
		ON OFF 0	Always ON		

# E5EC-T/E5AC-T

- \*1 With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."
- \*2 Set value: 1, Upper- and lower-limit alarm



\*3 Set value: 4, Upper- and lower-limit range



- \*4 Set value: 5, Upper- and lower-limit with standby sequence For Upper- and Lower-Limit Alarm Described Above \*2
  - Case 1 and 2 <u>Always OFF</u> when the upper-limit and lower-limit hysteresis overlaps.
- Case 3: Always OFF

  \*5. Set value: 5, Upper- and lower-limit with standby sequence
- Always OFF when the upper-limit and lower-limit hysteresis overlaps.
- \*6 Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the operation of the standby sequence.
- standby sequence.

  \*7 Refer to the *E5C-C-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185) for information on the loop burnout alarm (LBA). This setting cannot be used with a position-proportional model.
- (LBA). This setting cannot be used with a position-proportional model.
   \*8 Refer to the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the PV change rate alarm
- \*9 When heating/cooling control is performed, the MV absolute upper limit alarm functions only for the heating operation and the MV absolute lower limit alarm functions only for the cooling operation.

#### **Characteristics**

O i i a i a o t	CHISTICS				
Indication accuracy (at the ambient temperature of 23°C)		ture of	Thermocouple: (±0.3% of indication value or ±1°C, whichever is greater) ±1 digit max. *1 Platinum resistance thermometer: (±0.2% of indication value or ±0.8°C, whichever is greater) ±1 digit Analog input: ±0.2% FS ±1 digit max. CT input: ±5% FS ±1 digit max. Potentiometer input: ±5% FS ±1 digit max.		
Transfer out	tput accurac	;v	±0,3% FS max.		
Influence of	•		Thermocouple input (R, S, B, W, PL II): $(\pm 1\%$ of indication value or $\pm 10^{\circ}$ C, whichever is greater) $\pm 1$ digit max.		
Influence of voltage *2			Other thermocouple input: $(\pm 1\%$ of indication value or $\pm 4^{\circ}$ C, whichever is greater) $\pm 1$ digit max. *3 Platinum resistance thermometer: $(\pm 1\%$ of indication value or $\pm 2^{\circ}$ C, whichever is greater) $\pm 1$ digit max. Analog input: $\pm 1\%$ FS $\pm 1$ digit max. CT input: $\pm 5\%$ FS $\pm 1$ digit max.		
Input sampl	ing period		50ms		
Hysteresis			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.01% to 99.99% FS (in units of 0.01% FS)		
Proportiona	l band (P)		Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F) Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)		
Integral time			Standard, heating/cooling, or Position-proportional (Close): 0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) Position-proportional (Floating): 1 to 9999 s (in units of 1 s), 0.1 to 999.9 s (in units of 0.1 s)*4		
Derivative ti	me (D)		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Proportiona			Temperature input: 0.1 to 999.9°C or °F (in units of 0.1°C or °F)  Analog input: 0.1 to 999.9% FS (in units of 0.1% FS)		
Integral time	``		0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Derivative ti	• • •	ooling	0 to 9999 s (in units of 1 s), 0.0 to 999.9 s (in units of 0.1 s) *4		
Control peri			0.1, 0.2, 0.5, 1 to 99 s (in units of 1 s)		
Manual rese			0.0 to 100.0% (in units of 0.1%)		
Alarm settin			-1999 to 9999 (decimal point position depends on input type)		
Influence of signal source resistance		ce resis-	Thermocouple: $0.1^{\circ}$ C/ $\Omega$ max. (100 $\Omega$ max.) Platinum resistance thermometer: $0.1^{\circ}$ C/ $\Omega$ max. (10 $\Omega$ max.)		
Insulation re			20 MΩ min. (at 500 VDC)		
Dielectric st			3,000 VAC, 50/60 Hz for 1 min between terminals of different charge		
Vibration	Malfunctio		10 to 55 Hz, 20 m/s² for 10 min each in X, Y, and Z directions		
	Resistance		10 to 55 Hz, 20 m/s <sup>2</sup> for 2 hrs each in X, Y, and Z directions		
Shock	Malfunctio		100 m/s², 3 times each in X, Y, and Z directions		
	Resistance		300 m/s <sup>2</sup> , 3 times each in X, Y, and Z directions		
Weight		E5EC-T	Controller: Approx. 210 g, Adapter: Approx. 4 g × 2		
		E5AC-T	Controller: Approx. 250 g, Adapter: Approx. 4 g × 2		
Degree of pi			Front panel: IP66, Rear case: IP20, Terminals: IP00  Non-volatile memory (number of writes: 1,000,000 times)		
Memory pro	tection				
Setup Tool			CX-Thermo version 4.61 or higher  E5EC-T/E5AC-T top panel: An E58-CIFQ2 USB-Serial Conversion Cable is used to connect to a USB		
Setup Tool port			port on the computer.*5  E5EC-T/E5AC-T front panel: An E58-CIFQ2 USB-Serial Conversion Cable and E58-CIFQ2-E Conversion Cable are used together to connect to a USB port on the computer.*5		
Cham dayda	Approved standards		UL 61010-1, Korean Radio Waves Act (Act 10564)		
Standards Conformed standards		l standards	EN 61010-1 (IEC 61010-1): Pollution Degree 2, overvoltage category II		
EMC			EMI EN61326 Radiated Interference Electromagnetic Field Strength: EN 55011 Group 1, class A Noise Terminal Voltage: EN 55011 Group 1, class A EMS: EN 61326 ESD Immunity: EN 61000-4-2 Electromagnetic Field Immunity: EN 61000-4-3 Burst Noise Immunity: EN 61000-4-4 Conducted Disturbance Immunity: EN 61000-4-6 Surge Immunity: EN 61000-4-5 Voltage Dip/Interrupting Immunity: EN 61000-4-11		
			Totago Siprintorrapang minung.		

The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max., and U and L thermocouples at any temperatures is ±2°C ±1 digit max. The indication accuracy of the B thermocouple at a temperature of 400°C max. is not specified. The indication accuracy of B thermocouples at a temperature of 200°C max. The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is ±3°C ±1 digit max. The indication accuracy of W thermocouples is (±0.3% of PV or ±3°C, whichever is greater) ±1 digit max. The indication accuracy of PL II thermocouples is (±0.3% of PV or ±2°C, whichever is greater) ±1 digit max. Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to 10% of rated voltage K thermocouple at -100°C max.: ±10°C max.

The unit is determined by the setting of the Integral/Derivative Time Unit parameter.

External communications (RS-485) and USB-serial conversion cable communications can be used at the same time.

# E5EC-T/E5AC-T

Program Control		
Number of programs (patterns	s)	8
Number of segments (steps)		32
Segment setting method		Time setting (Segment set with set point and time.)
		Slope setting (Segment set with segment type, set point, slope, and time.)
Commant times		0 h 0 min to 99 h 59 min
Segment times		0 min 0 s to 99 min 59 s
Alarm setting		Set separately for each program.
Reset operation		Select either stopping control or fixed SP operation.
Startup operation		Select continuing, resetting, manual operation, or run mode.
DID coto	Number of sets	8
PID sets	Setting method	Set separately for each program (automatic PID group selection also supported).
Alarm SP function	<u> </u>	Select from ramp SP and target SP.
Dua muama atatusa a amtural	Segment operation	Advance, segment jump, hold, and wait
Program status control	Program operation	Program repetitions and program links
Weit energian	Wait method	Waiting at segment ends
Wait operation	Wait width setting	Same wait width setting for all programs
	Number of outputs	2
Time signals	Number of ON/OFF Operations	1 each per output
	Setting method	Set separately for each program.
Program status output	•	Program end output (pulse width can be set), run output, stage output
	PV start	Select from segment 1 set point, slope-priority PV start
Program startup operation	Standby	0 h 0 min to 99 h 59 min
	Standby	0 day 0 h to 99 day 23h
Operation end operation		Select from resetting, continuing control at final set point, and fixed SP control.
Program SP shift		Same program SP shift for all programs

#### **USB-Serial Conversion Cable**

Applicable OS	Windows XP, Vista, or 7	
Applicable software	CX-Thermo version 4.61 or higher	
Applicable models	E5□C-T Series, E5□C Series, and E5CB Series	
USB interface standard	Conforms to USB Specification 2.0.	
DTE speed	38400 bps	
Connector specifications	Computer: USB (type A plug) Digital Temperature Controller: Special serial connector	
Power supply	Bus power (Supplied from USB host controller.)*	
Power supply voltage	5 VDC	
Current consumption	450 mA max.	
Output voltage	4.7±0.2 VDC (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)	
Output current	250 mA max. (Supplied from USB-Serial Conversion Cable to the Digital Temperature Controller.)	
Ambient operating temperature	0 to 55°C (with no condensation or icing)	
Ambient operating humidity	10% to 80%	
Storage temperature	-20 to 60°C (with no condensation or icing)	
Storage humidity	10% to 80%	
Altitude	2,000 m max.	
Weight	Approx. 120 g	

Windows is a registered trademark of Microsoft Corporation in the United States and or other countries.

\* Use a high-power port for the USB port.

Note: A driver must be installed on the computer. Refer to the Instruction Manual included with the Cable for the installation procedure.

### **Communications Specifications**

Transmission line connection method	RS-485: Multidrop
Communications	RS-485 (two-wire, half duplex)
Synchronization method	Start-stop synchronization
Protocol	CompoWay/F, or Modbus
Baud rate*	9600, 19200, 38400, or 57600 bps
Transmission code	ASCII
Data bit length*	7 or 8 bits
Stop bit length*	1 or 2 bits
Error detection	Vertical parity (none, even, odd) Block check character (BCC) with CompoWay/F or CRC-16 Modbus
Flow control	None
Interface	RS-485
Retry function	None
Communications buffer	217 bytes
Communications response wait time	0 to 99 ms Default: 20 ms

The baud rate, data bit length, stop bit length, and vertical parity can be individually set using the Communications Setting Level.

#### **Communications Functions**

Programless communications <sup>-1</sup>	You can use the memory in the PLC to read and write E5□C-T parameters, start and reset operation, etc. The E5□C-T automatically performs communications with PLCs. No communications programming is required.  Number of connected Temperature Controllers: 32 max.  Applicable PLCs OMRON PLCs CS Series, CJ Series, or CP Series Mitsubishi Electric PLCs MELSEC Q Series, L Series

Component Communications	When Digital Temperature Controllers are connected, set points and RUN/STOP commands can be sent from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves. Slope and offsets can be set for the set point. Number of connected Digital Temperature Controllers: 32 max. (including master)	
Copying* <sup>1</sup>	When Digital Temperature Controllers are con- nected, the parameters can be copied from the Digital Temperature Controller that is set as the master to the Digital Temperature Controllers that are set as slaves.	

MELSEC is a registered trademark of Mitsubishi Electric Corporation.

\*1 Both the programless communications and the component communications support the copying.

### **Current Transformer (Order Separately) Ratings**

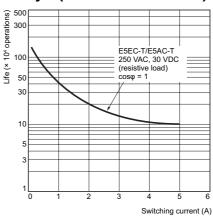
_	
Dielectric strength	1,000 VAC for 1 min
Vibration resistance	50 Hz, 98 m/s <sup>2</sup>
Weight	E54-CT1: Approx. 11.5 g, E54-CT3: Approx. 50 g
Accessories (E54-CT3 only)	Armatures (2) Plugs (2)

#### **Heater Burnout Alarms and SSR Failure** Alarms

CT input (for heater current detection)	Models with detection for singlephase heaters: One input
Maximum heater current	50 A AC
Input current indication accuracy	±5% FS ±1 digit max.
Heater burnout alarm setting range *1	0.1 to 49.9 A (in units of 0.1 A) Minimum detection ON time: 100 ms *3
SSR failure alarm setting range *2	0.1 to 49.9 A (in units of 0.1 A) Minimum detection OFF time: 100 ms *4

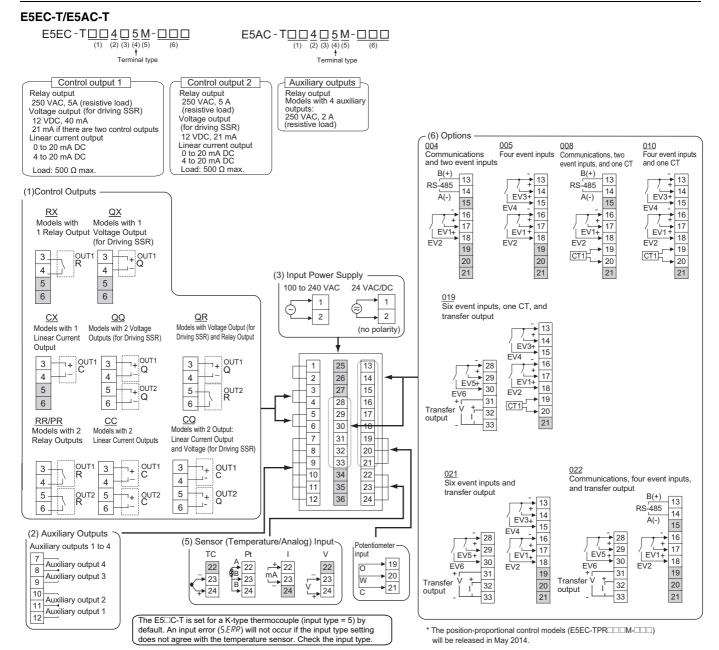
- \*1 For heater burnout alarms, the heater current will be measured when the control output is ON, and the output will turn ON if the heater current is lower than the set value (i.e., heater burnout detection current value).
- \*2 For SSR failure alarms, the heater current will be measured when the control output is OFF, and the output will turn ON if the heater current is higher than the set value (i.e., SSR failure detection current value).
- The value is 30 ms for a control period of 0.1 s or 0.2 s. The value is 35 ms for a control period of 0.1 s or 0.2 s.

## **Electrical Life Expectancy Curve for** Relays (Reference Values)



#### E5EC-T/E5AC-T

#### **External Connections**

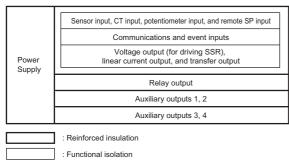


Note: 1. The application of the terminals depends on the model.

- 2. Do not wire the terminals that are shown with a gray background.
- 3. When complying with EMC standards, the cable that connects the sensor must be 30 m or less. If the cable length exceeds 30 m, compliance with EMC standards will not be possible.
- 4. Connect M3 crimped terminals.

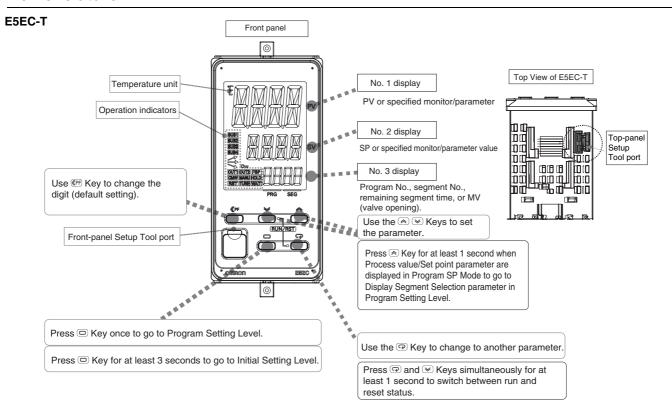
## **Isolation/Insulation Block Diagrams**

#### **Models with 4 Auxiliary Outputs**

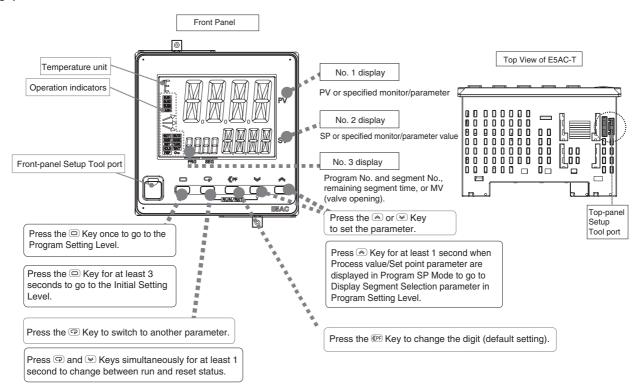


Note: Auxiliary outputs 1 to 2 and 3 to 4 are not insulated.

#### **Nomenclature**



#### E5AC-T

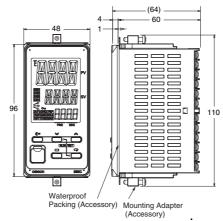


**Dimensions** (Unit: mm)

#### **Controllers**

#### E5EC-T



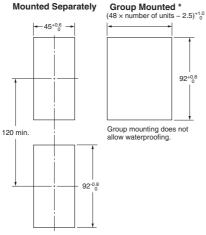


0 ronolo.

The Setup Tool ports are on the front and top of the Digital Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

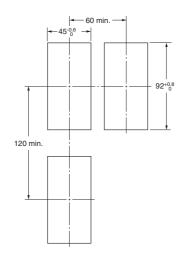
Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.





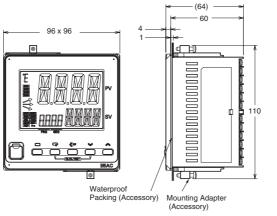
- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

Selections for Control Outputs 1 and 2: QQ, QR, RR, CC, PR, or CQ If you also specify 019, 021, 022 for the option selection and use group mounting, the ambient temperature must be 45°C or less. If the ambient temperature is 55°C, maintain the following mounting spaces between Controllers.



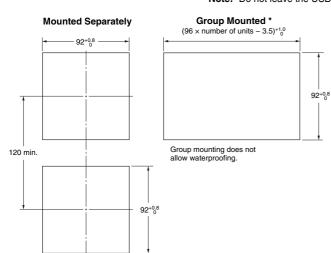
#### E5AC-T





The Setup Tool ports are on the front and top of the Digital Temperature Controller. It is used to connect the Temperature Controller to the computer to use the Setup Tool. The E58-CIFQ2 USB-Serial Conversion Cable is required to make the connection. Refer to the instructions that are provided with the USB-Serial Conversion Cable for the connection procedure.

Note: Do not leave the USB-Serial Conversion Cable connected when you use the Temperature Controller.

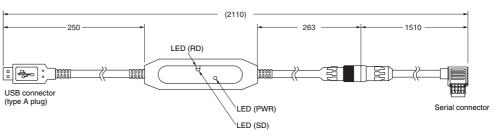


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction. (Maintain the specified mounting space between Controllers.)
- To mount the Controller so that it is waterproof, insert the waterproof packing onto the Controller.
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

### **Accessories (Order Separately)**

# ● USB-Serial Conversion Cable E58-CIFQ2

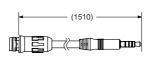


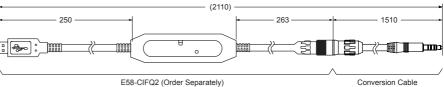


# ● Conversion Cable E58-CIFQ2-E

Conversion Cable

#### Connecting to the E58-CIFQ2 USB-Serial Conversion Cable



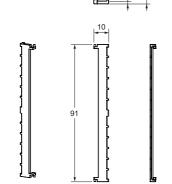


Note: Always use this product together with the E58-CIFQ2.

#### E5EC-T/E5AC-T

#### Terminal Covers

E53-COV24 (Three Covers provided.)



#### ● Waterproof Packing Y92S-P9 (for DIN 48 × 96)



The Waterproof Packing is provided with the Temperature Controller.

The degree of protection when the Waterproof Packing is used is IP66.

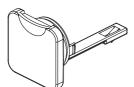
Also, keep the Port Cover on the front-panel Setup Tool port of the E5EC-T/E5AC-T securely closed.

To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment.

Check the required period in the actual application. Use 3 years or sooner as a guideline.

If a waterproof structure is not required, then the Waterproof Packing does not need to be installed.

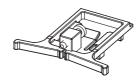




Setup Tool Port Cover for top panel

Y92S-P7

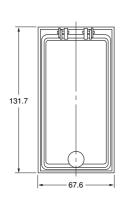
Order this Port Cover separately if the Port Cover on the front-panel Setup Tool port is lost or damaged. The Waterproof Packing must be periodically replaced because it may deteriorate, shrink, or harden depending on the operating environment. ● Mounting Adapter Y92F-51 (for DIN 48 × 96)

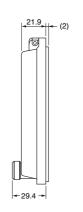


One pair is provided with the Controller.
Order this Adapter separately if it becomes lost

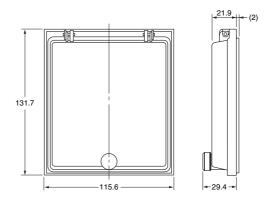
or damaged.

#### Watertight Cover Y92A-49N (48 × 96)





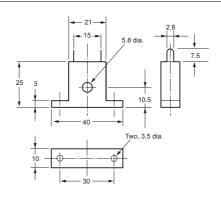
#### Watertight Cover Y92A-96N (96 × 96)



#### Current Transformers

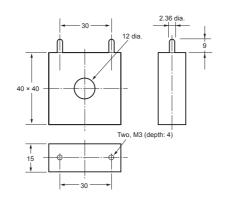
#### E54-CT1





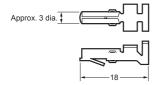
### E54-CT3



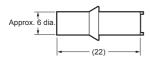


#### **E54-CT3 Accessories**

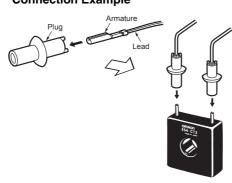
#### Armature



#### • Plug



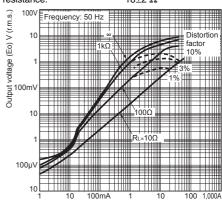
#### **Connection Example**



#### Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT1

Maximum continuous heater current: 50 A (50/60 Hz)

Number of windings: 400±2 Winding resistance: 18±2 Ω

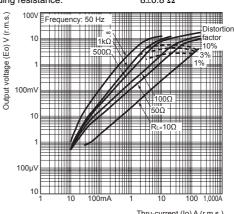


Thru-current (Io) A (r.m.s.)

#### Thru-current (Io) vs. Output Voltage (Eo) (Reference Values) E54-CT3

Maximum continuous heater current: 120 A (50/60 Hz) (Maximum continuous heater current for an OMRON Digital Temperature Controller is 50 A.)

Number of windings: 400±2 Winding resistance: 8±0.8 Ω



Thru-current (Io) A (r.m.s.)

#### E5 C/E5 C-T

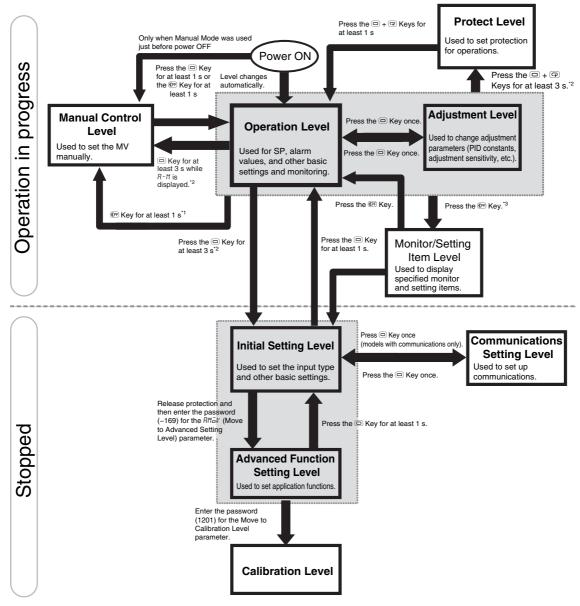
## **Operation**

### **Setting Levels Diagram**

#### Е5□С

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use.

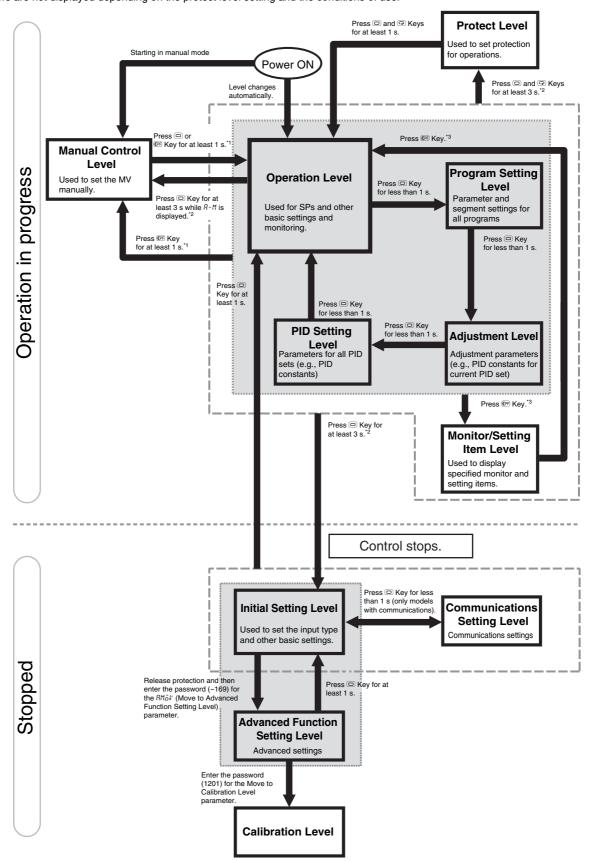
Control stops when you move from the operation level to the initial setting level.



- \*1 To use a key procedure to move to Manual Control Level, set the Auto/Manual Select Addition parameter to ON and set the PF Setting parameter to R-M (Auto/Manual).
- \*2 The No. 1 display will flash when the keys are pressed for 1 s or longer.
- \*3 Set the PF Setting parameter to PF dP (monitor/setting items).

#### E5□C-T

This diagram shows all of the setting levels. To move to the advanced function setting level and calibration level, you must enter passwords. Some parameters are not displayed depending on the protect level setting and the conditions of use.



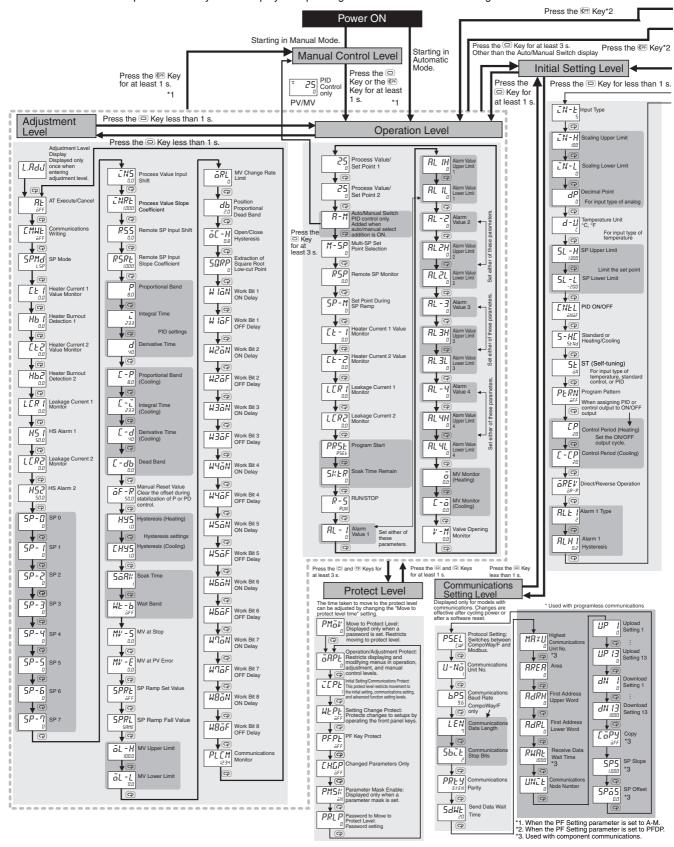
- \*1 Set the PF Setting parameter to R M (Auto/Manual).
- \*2 The No. 1 display will flash when the keys are pressed for 1 s or longer.
- \*3 Set the PF Setting parameter to PF dP (monitor/setting items).

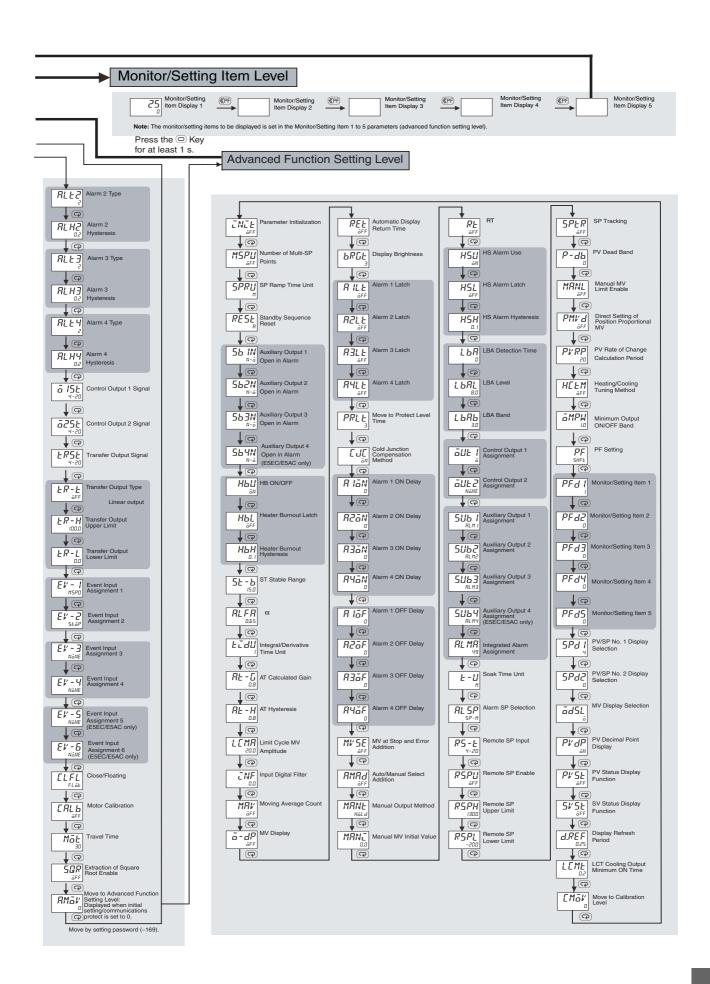
### Operation

#### **Parameters**

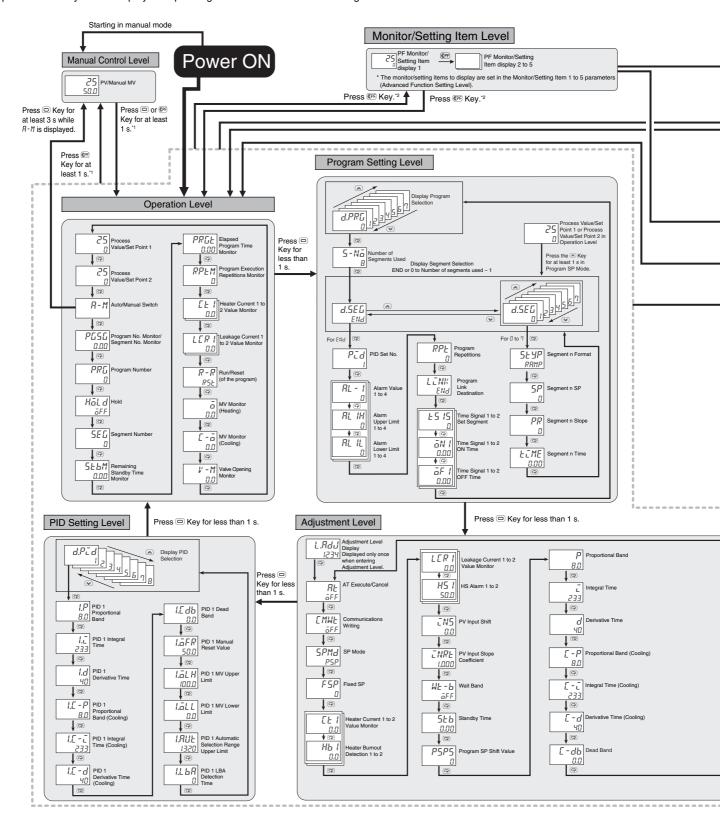
#### E5□C

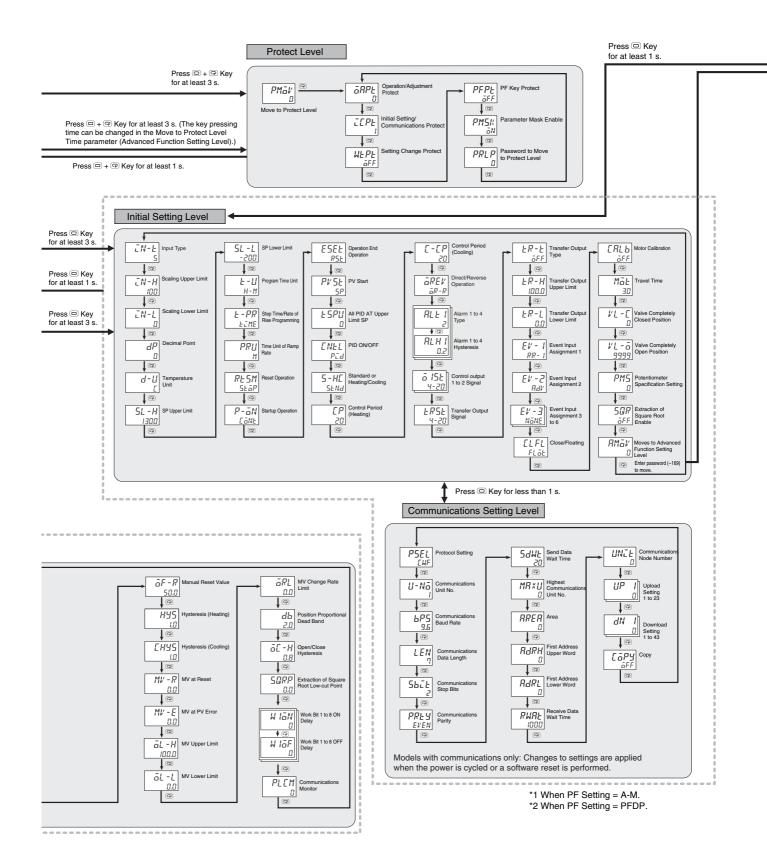
The following pages describe the parameters set in each level. Pressing the ( (Mode) Key at the last parameter in each level returns to the top parameter in that level. Some parameters may not be displayed depending on the model and other settings.

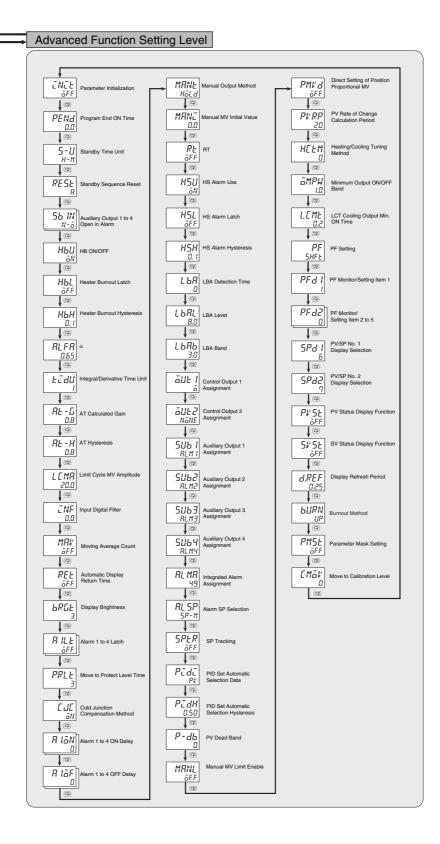




**E5**□**C-T**Some parameters may not be displayed depending on the model and other settings.







# **Error Displays (Troubleshooting)**

When an error occurs, the No. 1 display or No. 2 display shows the error code. Take necessary measure according to the error code, referring the following table.

Display	Name		Meaning	Action	Operation
S.ERR	Input error	The input value exceeded the control range.* The input type is not set correctly. The sensor is disconnected or short-circuited. The sensor is not wired correctly. The sensor is not wired.  * Control Range Temperature resistance thermometer or thermocouple input: SP Lower Limit - 20°C to SP Upper Limit + 20°C (SP Lower Limit - 40°F to SP Upper Limit + 40°F) ESIB input: Same as specified input range. Analog input: Scaling range -5% to 105%		Check the wiring for input to be sure it is wired correctly, not broken, and not shorted. Also check the input type.  If there are no problems in the wiring or input type settings, cycle the power supply. If the display remains the same, replace the Digital Temperature Controller. If the display is restored to normal, then the probable cause is external noise affecting the control system. Check for external noise.  Note: For a temperature resistance thermometer, the input is considered disconnected if the A, B, or B' line is broken.	After the error occurs and it is displayed, the alarm output will operate as if the upper limit was exceeded.  It will also operate as if transfer output exceeded the upper limit. If an input error is assigned to a control output or auxiliary output, the output will turn ON when the input error occurs.  The error message will appear in the display for the PV.  Note: 1. The heating and cooling control outputs will turn OFF.  2. When the manual MV, MV at stop, MV at reset, or MV at error is set, the control output is determined by the set value.
cccc	Display - range	Below -1,999	This is not an error. It is displayed when the control range is wider than the display range and the PV exceeds the display	_	Control continues and operation is normal.  The value will appear in the display for the PV.  Refer to the E5□C Digital  Temperature Controllers User's
2222	exceeded	Above 9,999	range. The PV is displayed for the range that is given on the left (the number without the decimal point).		Manual (Cat. No. H174) or the E5□C-T Digital Temperature Controllers Programmable Type User's Manual (Cat. No. H185) for information on the controllable range.
E333	A/D converter error	There is an error in the internal circuits.		First, cycle the power supply. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	The control outputs, auxiliary outputs, and transfer outputs turn OFF. (A current output will be approx. 0 mA and a linear voltage output will be approx. 0V.)
EIII	Memory error	There is an error in the internal memory operation.		First, cycle the power supply. If the display remains the same, the controller must be repaired. If the display is restored to normal, then a probable cause can be external noise affecting the control system. Check for external noise.	The control outputs, auxiliary outputs, and transfer outputs turn OFF. (A current output will be approx. 0 mA and a linear voltage output will be approx. 0V.)
FFFF	Overcurrent	This error is displayed when the peak current exceeds 55.0 A.		-	Control continues and operation is normal. The error message will appear for the following displays. Heater Current Value 1 Monitor Heater Current Value 2 Monitor Leakage Current Value 1 Monitor Leakage Current Value 2 Monitor
CE I CE2 LCR I LCR2	HB or HS alarm	If there is a HB or HS alarm, the No. 1 display will flash in the relevant setting level.		-	The No. 1 display for the following parameter flashes in Operation Level or Adjustment Level. Heater Current Value 1 Monitor Heater Current Value 2 Monitor Leakage Current Value 1 Monitor Leakage Current Value 2 Monitor However, control continues and operation is normal.
	Potentiometer Input Error (Position- proportional Models Only)	"" will be displayed for the Valve Opening Monitor parameter if any of the following error occurs.  • Motor calibration has not been performed.  • The wiring of the potentiometer is incorrect or broken.  • The potentiometer input value is incorrect (e.g., the input is out of range or the potentiometer has failed).		Check for the above errors.	Close control: The control output is OFF or the value that is set for the MV at PV Error parameter is output. Floating control: Operation will be normal.

### **Safety Precautions**

■ Be sure to read the precautions for all E5□C/E5□C-T models in the website at: http://www.ia.omron.com/.

#### **Warning Indications**

CAUTION	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction or undesirable effect on product performance.

#### **Meaning of Product Safety Symbols**



Used to warn of the risk of electric shock under specific conditions.



Used for general prohibitions for which there is no specific symbol.



Used to indicate prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled.



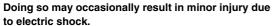
Used for general CAUTION, WARNING, or DANGER precautions for which there is no specified symbol. (This symbol is also used as the alerting symbol, but shall not be used in this meaning on the product.)



Used for general mandatory action precautions for which there is no specified symbol.

#### **∧** CAUTION

Do not touch the terminals while power is being supplied.





Electric shock may occur. Do not touch any cables or connectors with wet hands.



Electric shock, fire, or malfunction may occasionally occur. Do not allow metal objects, conductors, cuttings from installation work, or moisture to enter the Digital Temperature Controller or the Setup Tool port or ports. Attach the cover to the front-panel Setup Tool port whenever you are not using it to prevent foreign objects from entering the port.

Do not use the Digital Temperature Controller where subject to flammable or explosive gas. Otherwise, minor injury from explosion may occasionally occur.



Not doing so may occasionally result in fire. Do not allow dirt or other foreign objects to enter the Setup Tool port or ports, or between the pins on the connectors on the Setup Tool cable.



Minor electric shock or fire may occasionally occur. Do not use any cables that are damaged.



Never disassemble, modify, or repair the product or touch any of the internal parts. Minor electric shock, fire, or malfunction may occasionally occur.



**CAUTION - Risk of Fire and Electric Shock** 

 a. This product is UL listed\*1 as Open Type Process Control Equipment. It must be mounted in an enclosure that does not allow fire to escape externally.



- More than one disconnect switch may be required to deenergize the equipment before servicing the product.
- c. Signal inputs are SELV, limited energy. \*2
- d. Caution: To reduce the risk of fire or electric shock, do not interconnect the outputs of different Class 2 circuits. \*3

If the output relays are used past their life expectancy, contact fusing or burning may occasionally occur.

Always consider the application conditions and use the output relays within their rated load and electrical life expectancy. The life expectancy of output relays varies considerably with the output load and switching conditions.

Even if you replace only the Main Unit of the E5DC, check the condition of the Terminal Unit.

If corroded terminals are used, contact failure in the terminals may cause the temperature inside the Digital Controller to increase, possibly resulting in fire.

If the terminals are corroded, replace the Terminal Unit as well.

Tighten the terminal screws to the rated torque of between 0.43 and 0.58 N•m. \*4 Loose screws may occasionally result in fire.



Set the parameters of the product so that they are suitable for the system being controlled. If they are not suitable, unexpected operation may occasionally result in property damage or accidents.



A malfunction in the product may occasionally make control operations impossible or prevent alarm outputs, resulting in property damage.

To maintain safety in the event of malfunction of the product, take appropriate safety measures, such as installing a

- E5CC, E5EC, E5AC, and E5DC Controllers that were shipped through November 2013 are UL recognized.
- \*2. An SELV (separated extra-low voltage) system is one with a power supply that has double or reinforced insulation between the primary and the secondary circuits and has an output voltage of 30 V r.m.s. max. and 42.4 V peak max. or 60 VDC max.
- \*3. A class 2 circuit is one tested and certified by UL as having the current and voltage of the secondary output restricted to specific levels.
- \*4. The specified torque is 0.5 N·m for the E5CC-U.

monitoring device on a separate line.

#### **Precautions for Safe Use**

Be sure to observe the following precautions to prevent malfunction or adverse affects on the performance or functionality of the product. Not doing so may occasionally result in faulty operation. Do not handle the Digital Controller in ways that exceed the ratings.

- This product is specifically designed for indoor use only. Do not use this product in the following places:
  - · Places directly subject to heat radiated from heating equipment.
  - · Places subject to splashing liquid or oil atmosphere.
  - Places subject to direct sunlight.
  - Places subject to dust or corrosive gas (in particular, sulfide gas and ammonia gas).
  - · Places subject to intense temperature change.
  - · Places subject to icing and condensation.
  - · Places subject to vibration and large shocks.
- 2. Use and store the product within the rated ambient temperature and humidity.
  - Gang-mounting two or more Digital Temperature Controllers, or mounting Digital Temperature Controllers above each other may cause heat to build up inside the Digital Temperature Controllers, which will shorten their service life. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Temperature Controllers.
- To allow heat to escape, do not block the area around the Digital Temperature Controller.
  - Do not block the ventilation holes on the Digital Temperature Controller.
- 4. Be sure to wire properly with correct polarity of terminals.
- 5. Use the specified size of crimped terminals (M3, width of 5.8 mm or less) to wire the E5CC, E5EC, E5AC, E5DC, or E5□C-T. To connect bare wires to the terminal block of the E5CC, E5EC, E5AC, E5DC, or E5□C-T, use copper braided or solid wires with a gage of AWG24 to AWG18 (equal to a cross-sectional area of 0.205 to 0.8231 mm²). (The stripping length is 6 to 8 mm.) Up to two wires of the same size and type, or two crimped terminals can be inserted into a single terminal.
  - Use the specified size of crimped terminals (M3.5, width of 7.2 mm or less) to wire the E5CC-U. To connect bare wires to the terminal block of the E5CC-U, use copper braided or solid wires with a gage of AWG24 to AWG14 (equal to a cross-sectional area of 0.205 to 2.081 mm²). (The stripping length is 5 to 6 mm.) Up to two wires of the same size and type, or two crimped terminals can be inserted into a single terminal.
- 6. Do not wire the terminals that are not used.
- 7. Use a commercial power supply for the power supply voltage input to a Digital Temperature Controller with AC input specifications. Do not use the output from an inverter as the power supply. Depending on the output characteristics of the inverter, temperature increases in the Digital Temperature Controller may cause smoke or fire damage even if the inverter has a specified output frequency of 50/60 Hz.
- 8. To avoid inductive noise, keep the wiring for the product's terminal block away from power cables carry high voltages or large currents. Also, do not wire power lines together with or parallel to product wiring. Using shielded cables and using separate conduits or ducts is recommended.
  - Attach a surge suppressor or noise filter to peripheral devices that generate noise (in particular, motors, transformers, solenoids, magnetic coils, or other equipment that have an inductance component).
  - When a noise filter is used at the power supply, first check the voltage or current, and attach the noise filter as close as possible to the product.
  - Allow as much space as possible between the product and devices that generate powerful high frequencies (high-frequency welders, high-frequency sewing machines, etc.) or surge.
- 9. Use this product within the rated load and power supply.
- 10.Make sure that the rated voltage is attained within two seconds of turning ON the power using a switch or relay contact. If the voltage is applied gradually, the power may not be reset or output malfunctions may occur.
- 11.Make sure that the Digital Temperature Controller has 30 minutes or more to warm up after turning ON the power before starting actual control operations to ensure the correct temperature display.
- 12.When executing self-tuning with E5□C, turn ON power to the load (e.g., heater) at the same time as or before supplying power to the

- product. If power is turned ON to the product before turning ON power to the load, self-tuning will not be performed properly and optimum control will not be achieved.
- 13.A switch or circuit breaker must be provided close to the product. The switch or circuit breaker must be within easy reach of the operator, and must be marked as a disconnecting means for this unit
- 14.Use a soft and dry cloth to clean the product carefully. Do not use organic solvent, such as paint thinner, benzine or alcohol to clean the product.
- **15.** Design the system (e.g., control panel) considering the 2 seconds of delay that the product's output to be set after power ON.
- 16. The output may turn OFF when you move to the initial setting level. Take this into consideration when performing control operations.
- 17. The number of non-volatile memory write operations is limited. Therefore, use RAM write mode when frequently overwriting data during communications or other operations.
- **18.**Use suitable tools when taking the Digital Temperature Temperature Controller apart for disposal. Sharp parts inside the Digital Temperature Controller may cause injury.
- **19.**For compliance with Lloyd's standards, the E5CC, E5CC-U, E5EC, and E5AC must be installed under the conditions that are specified in *Shipping Standards*.
- 20.Do not connect cables to both the front Setup Tool port and the top-panel or bottom-panel Setup Tool port at the same time. The Digital Controller may be damaged or may malfunction.
- 21.Do not place heavy object on the Conversion Cable, bend the cable past its natural bending radius, or pull on the cable with undue force.
- **22.**Do not disconnect the Communications Conversion Cable or the USB-Serial Conversion Cable while communications are in progress. Damage or malfunction may occur.
- 23.Do not touch the external power supply terminals or other metal parts on the Digital Temperature Controller.
- 24. Refer to the E5□C Digital Temperature Controllers User's Manual (Cat. No. H174) for information on the communications distances and cables for the E5□C.
  - For details on the E5 $\square$ C-T, refer to the *E5\squareC-T Digital Temperature Controllers Programmable Type User's Manual* (Cat. No. H185).
- **25.** Do not bend the communications cables past their natural bending radius. Do not pull on the communications cables.
- **26.**Do not turn the power supply to the Digital Temperature Controller ON or OFF while the USB-Serial Conversion Cable is connected. The Digital Temperature Controller may malfunction.
- 27.Make sure that the indicators on the USB-Serial Conversion Cable are operating properly. Depending on the application conditions, deterioration in the connectors and cable may be accelerated, and normal communications may become impossible. Perform periodic inspection and replacement.
- 28. Connectors may be damaged if they are inserted with excessive force. When connecting a connector, always make sure that it is oriented correctly. Do not force the connector if it does not connect smoothly.
- 29. Noise may enter on the USB-Serial Conversion Cable, possibly causing equipment malfunctions. Do not leave the USB-Serial Conversion Cable connected constantly to the equipment.
- 30. For the E5DC, when you attach the Main Unit to the Terminal Unit, make sure that the hooks on the Main Unit are securely inserted into the Terminal Unit.
- 31. For the E5CC-U, when you attach the Main Unit to the socket, make sure that the hooks on the socket are securely inserted into the Main Unit.
- 32.Install the DIN Track vertically to the ground.
- 33. For the E5DC, always turn OFF the power supply before connecting the Main Unit to or disconnecting the Main Unit from the Terminal Unit, and never touch nor apply shock to the terminals or electronic components. When connecting or disconnecting the Main Unit, do not allow the electronic components to touch the case.

#### **Shipping Standards**

The E5CC, E5CC-U, E5EC, and E5AC comply with Lloyd's standards. When applying the standards, the following installation requirements must be met in the application.

#### **Application Conditions**

#### Installation Location

The E5CC, E5CC-U, E5EC, and E5AC comply with installation category ENV1 and ENV2 of Lloyd's standards. Therefore, they must be installed in a location equipped with air conditioning. They cannot be used on the bridge or decks, or in a location subject to strong vibration.

#### **Precautions for Correct Use**

#### Service Life

- Use the product within the following temperature and humidity ranges: Temperature: -10 to 55°C (with no icing or condensation)
   Humidity: 25% to 85%
  - If the product is installed inside a control board, the ambient temperature must be kept to under 55°C, including the temperature around the product
- 2. The service life of electronic devices like Digital Temperature Controllers is determined not only by the number of times the relay is switched but also by the service life of internal electronic components. Component service life is affected by the ambient temperature: the higher the temperature, the shorter the service life and, the lower the temperature, the longer the service life. Therefore, the service life can be extended by lowering the temperature of the Digital Temperature Controller.
- 3. When two or more Digital Temperature Controllers are mounted horizontally close to each other or vertically next to one another, the internal temperature will increase due to heat radiated by the Digital Temperature Controllers and the service life will decrease. In such a case, use forced cooling by fans or other means of air ventilation to cool down the Digital Temperature Controllers. When providing forced cooling, however, be careful not to cool down the terminals sections alone to avoid measurement errors.

#### Measurement Accuracy

- When extending or connecting the thermocouple lead wire, be sure to use compensating wires that match the thermocouple types.
- When extending or connecting the lead wire of the platinum resistance thermometer, be sure to use wires that have low resistance and keep the resistance of the three lead wires the same.
- 3. Mount the product so that it is horizontally level.
- If the measurement accuracy is low, check to see if input shift has been set correctly.

#### Waterproofing (Not applicable to the E5CC-U/ E5DC.)

The degree of protection is as shown below. Sections without any specification on their degree of protection or those with IP $\square$ 0 are not waterproof.

Front panel: IP66, Rear case: IP20, Terminal section: IP00 When waterproofing is required, insert the Waterproof Packing on the backside of the front panel. Keep the Port Cover on the front-panel Setup Tool port of the E5EC/E5AC/E5EC-T/E5AC-T securely closed. The degree of protection when the Waterproof Packing is used is IP66. To maintain an IP66 degree of protection, the Waterproof Packing and the Port Cover for the front-panel Setup Tool port must be periodically replaced because they may deteriorate, shrink, or harden depending on the operating environment. The replacement period will vary with the operating environment. Check the required period in the actual application. Use 3 years or sooner as a guideline. If the Waterproof Packing and Port Cover are not periodically replaced, waterproof performance may not be maintained. If a waterproof structure is not required, then the Waterproof Packing does not need to be installed.

#### Operating Precautions

- 1. When using self-tuning, turn ON power for the load (e.g., heater) at the same time as or before supplying power to the Digital Controller. If power is turned ON for the Digital Controller before turning ON power for the load, self-tuning will not be performed properly and optimum control will not be achieved. When starting operation after the Digital Temperature Controller has warmed up, turn OFF the power and then turn it ON again at the same time as turning ON power for the load. (Instead of turning the Digital Temperature Controller OFF and ON again, switching from STOP mode to RUN mode can also be used.)
- Avoid using the Controller in places near a radio, television set, or wireless installing. These devices can cause radio disturbances which adversely affect the performance of the Controller.

#### Others

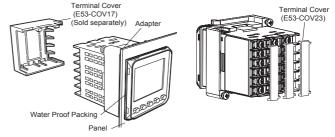
- Do not Connect or disconnect the Conversion Cable connector repeatedly over a short period of time.
   The computer may malfunction.
- After connecting the Conversion Cable to the computer, check the COM port number before starting communications. The computer requires time to recognize the cable connection. This delay does not indicate failure.
- 3. Do not connect the Conversion Cable through a USB hub. Doing so may damage the Conversion Cable.
- 4. Do not use an extension cable to extend the Conversion Cable length when connecting to the computer. Doing so may damage the Conversion Cable.

#### Mounting

#### Mounting to a Panel

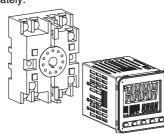
#### E5CC/E5CC-T

There are two models of Terminal Covers that you can use with the E5CC/E5CC-T.



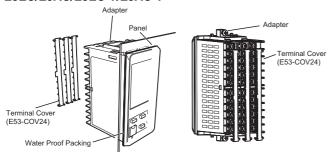
#### E5CC-U

For the Wiring Socket for the E5CC-U, purchase the P2CF-11 or PG3A-11 separately.



- For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.
  - The E5CC-U cannot be waterproofed even if the Waterproof Packing is inserted.
- Insert the E5CC/E5CC-U/E5CC-T into the mounting hole in the panel.
- Push the adapter from the terminals up to the panel, and temporarily fasten the E5CC.
- 4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

#### E5EC/E5AC/E5EC-T/E5AC-T



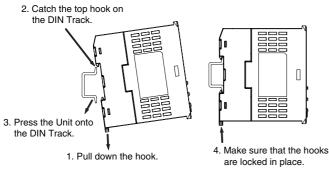
- For waterproof mounting, waterproof packing must be installed on the Controller. Waterproofing is not possible when group mounting several Controllers. Waterproof packing is not necessary when there is no need for the waterproofing function.
- Insert the E5EC/E5AC/E5EC-T/E5AC-T into the mounting hole in the panel.
- 3. Push the adapter from the terminals up to the panel, and temporarily fasten the E5EC/E5AC/E5EC-T/E5AC-T.
- 4. Tighten the two fastening screws on the adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

# Mounting to and Removing from DIN Track E5DC

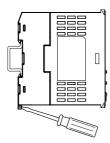
· Mounting a Unit

Pull down the DIN Track hook on the Terminal Unit and catch the top hook on the DIN Track.

Press the Unit onto the DIN Track until the DIN Track hooks are locked in place.



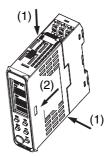
 Removing a Unit Pull down on the DIN Track Hook with a flat-blade screwdriver and lift up the Unit.



#### **Removing the Main Unit**

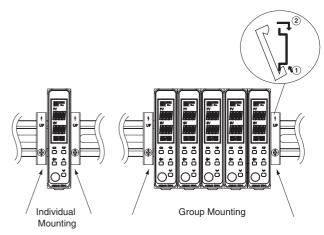
Press in the two hooks on the Main Unit and remove the Main Unit

from the Terminal Unit.



#### **End Plate Installation**

Make sure to attach PFP-M End Plates to the ends of the Units.



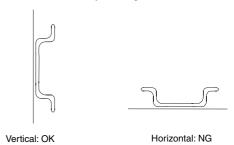
#### **Mounting the DIN Track**

Attach the DIN Track to the inside of the control panel with screws to at least three locations.

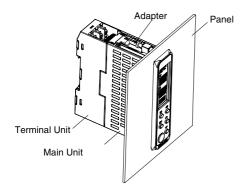
DIN Track (sold separately)
 PFP-50N (50 cm) and PFP-100N (100 cm)



Install the DIN Track vertically to the ground.



# Mounting to a Panel E5DC

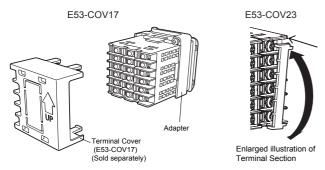


- Insert the E5DC into the mounting hole in the panel. (Attach the Terminal Unit after you insert the Main Unit.)
- 2. Push the Adapter from the Terminal Unit up to the panel, and temporarily fasten the E5DC.
- Tighten the two fastening screws on the Adapter. Alternately tighten the two screws little by little to maintain a balance. Tighten the screws to a torque of 0.29 to 0.39 N·m.

# Mounting the Terminal Cover E5CC/E5CC-T

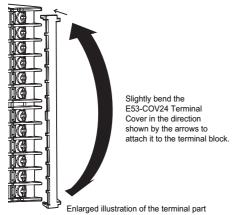
Slightly bend the E53-COV23 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction. E53-COV17 Terminal Cover can be also attached.

Make sure that the "UP" mark is facing up, and then attach the E53-COV17 Terminal Cover to the holes on the top and bottom of the Digital Temperature Controller.



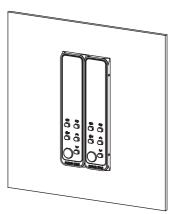
#### E5EC/E5AC/E5EC-T/E5AC-T

Slightly bend the E53-COV24 Terminal Cover to attach it to the terminal block as shown in the following diagram. The Terminal Cover cannot be attached in the opposite direction.

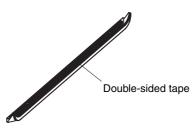


# Attaching the End Cover E5DC

1. Install the E5DC in a panel.

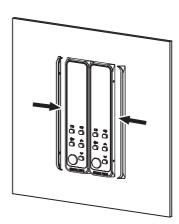


2. Peel off the release paper from the double-sided tape on the End

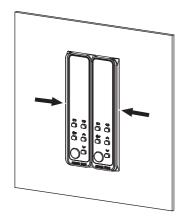


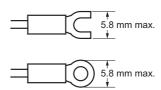
3. Align the tabs on the End Cover with the depressions on the E5DC and attach the End Cover.



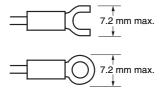


Secure the End Cover so that the double-sided tape is firmly attached.





 For the E5CC-U, use the following types of crimp terminals for M3.5 screws.



#### Precautions when Wiring

- Separate input leads and power lines in order to prevent external noise.
- Use a shielded, AWG24 to AWG18 (cross-sectional area of 0.205 to 0.8231 mm²) twisted-pair cable. Use a shielded, AWG24 to AWG14 (cross-sectional area of 0.205 to 2.081 mm²) twisted-pair cable for the E5CC-U. The stripping length is 6 to 8 mm for the E5CC, E5EC, E5AC, E5DC, or E5CC-T and 5 to 6 mm for the E5CC-U.
- Use crimp terminals when wiring the terminals.
- Use the suitable wiring material and crimp tools for crimp terminals.
- Tighten the terminal screws to a torque of 0.43 to 0.58 N⋅m.
   The specified torque is 0.5 N⋅m for the E5CC-U.
- For the E5CC, E5EC, E5AC, E5DC, or E5□C-T, use the following types of crimp terminals for M3 screws.

## **Three-year Guarantee**

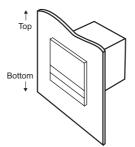
#### Period of Guarantee

The guarantee period of the Unit is three years starting from the date the Unit is shipped from the factory.

#### **Scope of Guarantee**

The Unit is guaranteed under the following operating conditions.

- 1. Average Operating Temperature (see note): -10°C to 50°C
- 2. Mounting Method: Standard mounting



Note: Average Operating Temperature

Refer to the process temperature of the Unit mounted to a control panel and connected to peripheral devices on condition that the Unit is in stable operation, sensor input type K is selected for the Unit, the positive and negative thermocouple input terminals of the Unit are short-circuited, and the ambient temperature is stable.

Should the Unit malfunction during the guarantee period, OMRON shall repair the Unit or replace any parts of the Unit at the expense of OMRON.

МЕМО	

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