Ordering Guide

for Hot Air Heater Tools



CV-1981MK2/CV1983

Portable hot air heater





The CV-1981-MK2 and the CV-1983 Thermoguns are robust, double insulated, heavy duty hot air tools.

A motor driven fan forces air through the heating element which is enclosed in a stainless steel barrel and safety guard. The thermoguns are fitted with a Triac Power Control which varies power to the element by means of a control knob situated at the rear of the gun. Hence output temperature is adjusted in this way. Output wattage is therefore variable. An integral stand allows the CV-1981-MK2, and the CV-1983 to be used as a bench mounted tool. The thermogun is available in a variety of models, and is suited



to a wide range of heat shrink applications.

The various push on reflectors of the PR series are easily and quickly attached to the gun, allowing use with a wide range of heat shrink products. These reflectors can be found on flier ref: TFAE0039. The CV-1983 has a bigger wattage element, and so a larger barrel. It therefore pushes through more air, as larger diameter results in greater airflow. The same temperatures are reached as the CV-1981-MK2. The CV-1983 would be used for larger tubing and moulded parts. To use the PR range of reflectors with the CV-1983 it is necessary to order a barrel adaptor.

| Technical specification | |
|-----------------------------------|---------------|
| Electrical Supply-CV-1981-MK2/CV- | 230 V |
| 1983 | 120V |
| Power Consumption-CV-1981-MK2 | 1600W |
| Power Consumption-CV-1983 | 2260W/3060W |
| Total System Noise-CV-1981-MK2 | 65dB |
| Total System Noise-CV-1983 | 65dB |
| Length-CV-1981-MK2 | 340mm |
| Length-CV-1983 | 320mm |
| Weight-CV-1981-MK2 | 1.3 kg |
| Weight-CV-1983 | 1.5 kg |
| Air Flow-CV-1981-MK2 | Max 230 I/min |
| Air Flow-CV-1983 | Max 500 I/min |

CV-1981MK2/CV1983





Product range

All dual wall, single wall and moulded parts products.

Various devices products.

For other Tyco Electronics products discuss with product management.

| Ordering information | | |
|------------------------|--------------------------|----------------------|
| | Description | Tyco Electronics PCN |
| Equipment | | |
| CV-1981-MK2 | CV-1981-120V1600W-CANMK2 | A42716-000 |
| | CV-1981-120V1600W-UKMK2 | E95798-000 |
| | CV-1981-230V1600WMK2 | 813914-000 |
| | CV-1981-230V1600W-SEVMK2 | F25836-000 |
| | CV-1981-230V1600W-UKMK2 | 340970-000 |
| CV-1983 | CV-1983-110V-2260W-UK | 441753-000 |
| | CV-1983-220V-2260W | 773898-000 |
| | CV-1983-220V-2260W-UK | 985426-000 |
| | CV-1983-220V-3060W | 538361-000 |
| | CV-1983-220V-3060W-UK | 231866-000 |
| CV-1983 Barrel Adaptor | AD-1962 | 989172-000 |

| Reflector selection guide | | |
|---|-------------|------------|
| Product range/ordering information | Description | PCN |
| Tubing from 6 mm to 25 mm diameter | PR-12 | 991973-00 |
| Tubing up to 6 mm diameter | PR-13 | 991963-000 |
| Large Solder Sleeve terminations | PR-13C | 991974-000 |
| Long lengths of tubing up to 25 mm diameter | PR-21 | 991984-000 |
| Small moulded parts and tubing from | PR-24 | 991964-000 |
| 25 mm to 35 mm diameter | | |
| Moulded parts and tubing from | PR-24A | 001989-000 |
| 35 mm to 60 mm diameter | | |
| Solder Sleeve terminations | PR-25 | 991965-000 |
| up to 7 mm diameter | | |
| Large Solder Sleeve terminations | PR-25D | 989523-000 |
| From 7 mm to 13 mm | | |
| Miniature Solder Sleeve terminations | PR-26 | 991967-000 |
| and small products | | |
| Solder Sleeve terminations from | PR-33 | 997768-000 |
| 20 mm to 27 mm diameter | | |
| Solder Sleeve terminations from | PR-34 | 989111-000 |
| 12 mm to 20 mm diameter | | |
| Special narrow reflector for moulded | PR-51 | 113069-000 |
| part transitions (21.5 x 3.5 mm nozzle) | | |

HL2010E

Low cost hand held heater





The HL2010E hot air heater is designed to work with a standard line voltage (230V) on a wide variety of Tyco Electronics heatshrinkable products. This tool is suitable for occasional use and is not recommended for applications requiring high duty cycles.

The tool supplies forced hot air with an adjustable heat setting to meet the requirements of many different installation situations. A three-position switch controls the air flow (150/300/500 l/min).

The HL2010E tool is switched on and off at the three-stage switch and the temperature can be continuously adjusted over a range of 50°C - -630°C by the pushbuttons. The temperature can be increased or reduced by 10°C steps. An LCD display shows the actual temperature.

Furthermore it requires only two reflectors to cover most applications of heat-shrinkable tubing and SolderSleeve terminations.

There is an adaptor available, which allows the use of PR type reflectors.

Technical specifications

 Voltage
 230V AC

 Power
 2000W

 Air flow
 150-500 l/min

 Weight
 920g

 Length
 280mm

 Noise
 <70dB</td>

| Ordering information | | |
|----------------------|-----------------------|------------|
| Product | Description | PCN |
| HL2010E-230V tool | HL2010E-230V-Euro | C99451-000 |
| | HL2010E-230V-UK | A22932-000 |
| | HL2010E-Kit-230V-Euro | A23120-000 |

| Reflector selection guide | |
|---|------------|
| HL1802E-074616-SolderSleeve terminators reflector | 832011-000 |
| HL1802E-070519-heat-shrinkable tubings reflector | 022611-000 |
| HL1802E-070618, 9mm adaptor | 930321-000 |
| HL1802E-070717, 14mm reduction nozzle | 868259-000 |
| HL1802E-070816, 20mm reduction nozzle | 613361-000 |
| HL1802E-ADAPT-PR-adaptor for PR series reflector | 444817-000 |
| HL1802E-bench-std | 717083-000 |

advantage by meeting stringent demands for performance and reliability.

Innovative TE Connectivity components and systems are used in telecommunications, electronics, transportation, infrastructure and energy networks markets throughout the world.

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