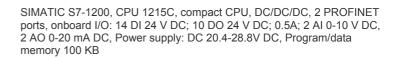
6ES7215-1AG31-0XB0

Data sheet





General information	
Product type designation	CPU 1215C DC/DC/DC
Engineering with	
 Programming package 	STEP 7 V11 SP2 or higher
Supply voltage	
Rated value (DC)	
• 24 V DC	Yes
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
 Rated value (DC) 	24 V
 permissible range, lower limit (DC) 	5 V
 permissible range, upper limit (DC) 	250 V
Input current	
Current consumption (rated value)	500 mA; Typical
Current consumption, max.	1 500 mA; 24 V DC
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
integrated	100 kbyte
expandable	No
Load memory	
integrated	4 Mbyte
Backup	
present	Yes; maintenance-free
without battery	Yes
CPU processing times	
for bit operations, typ.	0.085 μs; / instruction
for word operations, typ.	1.7 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the

	entire working memory can be used
OB	
Number, max.	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
• Size, max.	8 kbyte; Size of bit memory address area
Address area	
I/O address area	
Inputs	1 024 byte
Outputs	1 024 byte
Process image	
 Inputs, adjustable 	1 kbyte
Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
Hardware clock (real-time)	Yes
Backup time	480 h; Typical
 Deviation per day, max. 	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
 Rated value (DC) 	24 V
• for signal "0"	5 V DC at 1 mA
● for signal "1"	15 V DC at 2.5 mA
Input current	
● for signal "1", typ.	1 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Yes; Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
of which high-speed outputs	4; 100 kHz Pulse Train Output
Short-circuit protection	No; to be provided externally
Limitation of inductive shutdown voltage to	L+ (-48 V)
Switching capacity of the outputs	
 with resistive load, max. 	0.5 A
• on lamp load, max.	5 W
Output voltage	
for signal "0", max.	0.1 V; with 10 kOhm load

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• for signal "1", min.	20 V
Output current	
for signal "1" rated value	0.5 A
for signal "0" residual current, max.	0.1 mA
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Switching frequency	
 of the pulse outputs, with resistive load, max. 	100 kHz
Relay outputs	
 Number of relay outputs 	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
	100
Input ranges (rated values), voltages	Von
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	400
• shielded, max.	100 m; twisted and shielded
Analog outputs	
Number of analog outputs	2
Output ranges, current	
• 0 to 20 mA	Yes
Cable length	
• shielded, max.	100 m; shielded, twisted pair
Analog value generation for the inputs	
Analog value generation for the inputs Integration and conversion time/resolution per channel	
Integration and conversion time/resolution per channel	10 bit
Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max.	10 bit
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable	Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel)	
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs	Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel	Yes 625 μs
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max.	Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel	Yes 625 μs
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max.	Yes 625 μs
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder	Yes 625 μs
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders	Yes 625 μs 10 bit
Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. • Integration time, parameterizable • Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel • Resolution with overrange (bit including sign), max. Encoder Connectable encoders • 2-wire sensor	Yes 625 μs 10 bit
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface	Yes 625 µs 10 bit Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface type	Yes 625 µs 10 bit Yes PROFINET Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate	Yes 625 µs 10 bit Yes PROFINET Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing	Yes 625 µs 10 bit Yes PROFINET Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autorossing Interface types	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autorossing Interface types RJ 45 (Ethernet)	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Protocols	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Protocols PROFINET IO Controller	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface Interface type Isolated automatic detection of transmission rate Autorossing Interface types RJ 45 (Ethernet) Protocols PROFINET IO Controller Interface Interface	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes Yes Yes Yes Yes
Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) Analog value generation for the outputs Integration and conversion time/resolution per channel Resolution with overrange (bit including sign), max. Encoder Connectable encoders 2-wire sensor Interface Interface type Isolated automatic detection of transmission rate Autonegotiation Autocrossing Interface types RJ 45 (Ethernet) Protocols PROFINET IO Controller Interface type Interface type	Yes 625 µs 10 bit Yes PROFINET Yes Yes Yes Yes Yes Yes
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PROFIBUS	Yes
AS-Interface	Yes
Protocols (Ethernet)	
• TCP/IP	Yes
Open IE communication	
• TCP/IP	Yes
• ISO-on-TCP (RFC1006)	Yes
● UDP	Yes
Web server	
• supported	Yes
User-defined websites	Yes
Further protocols	
• MODBUS	Yes
Test commissioning functions	
Status/control	
Status/control variable	Yes
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Integrated Functions	
Frequency measurement	Yes
controlled positioning	Yes
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Potential separation	7
Potential separation digital inputs	500V AC for 1 minute
Potential separation digital inputs hetween the channels in groups of	
between the channels, in groups of Petantial congretion digital outputs	1
Potential separation digital outputs	V
Potential separation digital outputs	Yes
between the channels	No
between the channels, in groups of	1
Permissible potential difference	
between different circuits	500 V DC between 24 V DC and 5 V DC
EMC	
Interference immunity against discharge of static electricity	
 Interference immunity against discharge of static electricity acc. to IEC 61000-4-2 	Yes
 Test voltage at air discharge 	8 kV
Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
 Interference immunity on supply lines acc. to IEC 61000-4-4 	Yes
 Interference immunity on signal cables acc. to IEC 61000-4-4 	Yes
Interference immunity against voltage surge	
 Interference immunity on supply lines acc. to IEC 61000-4-5 	Yes
Interference immunity against conducted variable disturbance	e induced by high-frequency fields
 Interference immunity against high-frequency radiation acc. to IEC 61000-4-6 	Yes
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	

IP degree of protection	
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
	Yes
FM approval	Yes
RCM (formerly C-TICK) Marine approval	Yes
Ambient conditions	1 53
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	00.00
• min.	-20 °C
• max.	60 °C
horizontal installation, min.	-20 °C
horizontal installation, max.	60 °C
• vertical installation, min.	-20 °C
vertical installation, max.	50 °C
Ambient temperature during storage/transportation	40.00
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	705 hD-
Operation, min.	795 hPa
Operation, max. Otherwise the property price.	1 080 hPa
Storage/transport, min.	660 hPa
Storage/transport, max. Altitude during energtion relating to one level.	1 080 hPa
Altitude during operation relating to sea level	4.000
Installation altitude, min.	-1 000 m
Installation altitude, max. Polativa hymidity	2 000 m
Relative humidity	
Operation, max. Vibrations	95 %; no condensation
Vibrations	2 a (m/a²) wall mounting 4 a (m/a²) DINI and
 Vibration resistance during operation acc. to IEC 60068-2-6 	2 g (m/s²) wall mounting, 1 g (m/s²) DIN rail
Operation, tested according to IEC 60068-2-6	Yes
Shock testing	
• tested according to IEC 60068-2-27	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms
Pollutant concentrations	
 SO2 at RH < 60% without condensation 	S02: < 0.5 ppm; H2S: < 0.1 ppm; RH < 60% condensation-free
Dimensions	
Width	130 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	520 g
last modified:	2/2/2024

last modified: 3/2/2021 🖸