

**HDC insert
HDC HD 64 FC****Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 16

D-32758 Detmold

Germany

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www.weidmueller.com



The HD range features a high density of contacts. It is thus optimally suited for signal processing.
The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Number of poles: **64**

Rated current: **10 A**

Rated voltage: **250 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

General ordering data

Type	HDC HD 64 FC
Order No.	1601740000
Version	HDC insert, Female, 250 V, 10 A, No. of poles: 64, Crimp connection, Size: 8
GTIN (EAN)	4008190001193
Qty.	1 pc(s).

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Technical data
Dimensions and weights

Length	111 mm	Length (inches)	4.37 inch
Width	34 mm	Width (inches)	1.339 inch
Height	35 mm	Height (inches)	1.378 inch
Net weight	79 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
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Dimensions

Height of socket	35 mm	Total length base	111 mm
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General data

Conductor cross-section	2.5 mm ²	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation resistance	10 ¹⁰ Ω
Material	Copper alloy	No. of poles	64
Plugging cycles, gold	≥ 500	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	10 A
Rated impulse voltage (DIN EN 61984)	4 kV	Rated voltage (DIN EN 61984)	250 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	HD
Size	8	Surface finish	Silver passivated, gold
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤ 4mΩ		

Connection data PE

Blade size, crosshead	size PZ 1	Blade size, slotted (PE connection)	SD 0.6 x 3.5, SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	2.5 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross section, AWG (PE), max.	AWG 14	Wire cross section, AWG (PE), min.	AWG 20
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

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Technical data
Version

Conductor cross-section, max.	2.5 mm ²	Conductor cross-section, min.	0.14 mm ²
Material	Copper alloy	Size	8
Stripping length, rated connection	8 mm	Surface finish	Silver passivated, gold
Type of connection	Crimp connection	Volume resistance	≤ 4mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire connection cross-section, finely stranded, min.	0.5 mm ²
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Classifications

ETIM 3.0	EC001121	ETIM 4.0	EC001121
ETIM 5.0	EC001121	ETIM 6.0	EC000438
UNSPSC	30-21-18-01	eClass 5.1	27-14-34-19
eClass 6.2	27-26-12-04	eClass 7.1	27-44-02-05
eClass 8.1	27-44-02-05	eClass 9.0	27-44-02-05
eClass 9.1	27-44-02-05		

Product information

Descriptive text ordering data	Please use this insert type doubled for size 12 (128-pole). We recommend the use of guide pins and sockets.
Descriptive text accessories	Accessories, see chapter J - Tools, see chapter K

Approvals

Approvals



ROHS	Conform
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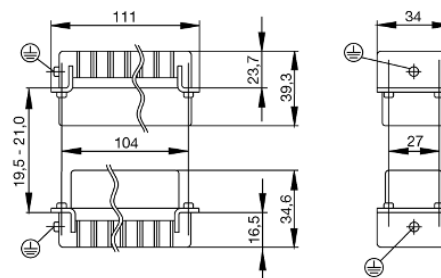
Downloads

Brochure/Catalogue	CAT 3 HDC 17/18 EN FL FIELDWIRING EN
Engineering Data	EPLAN, WSCAD

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Drawings



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Accessories

Crosshead screwdriver Pozidriv

VDE insulated crosshead screwdriver type Pozidriv SDIK PZ DIN 7438, ISO 8764/2-PZ, output to ISO 8764-PZ, SoftFinish grip



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDIK PZ1	9008900000	Screwdriver, Blade length: 80 mm	4032248266685	1 pc(s).

Slotted screwdriver

Slotted screwdriver with rounded blade SD DIN 5265, ISO 2380/2, output to DIN 5264, ISO 2380/1. ChromTop tip, SoftFinish grip



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDS 0.8X4.0X100	9008340000	Screwdriver, Blade width (B): 4 mm, Blade length: 100 mm, Blade thickness (A): 0.8 mm	4032248056293	1 pc(s).

Tools

Tools for removing the sheathing of uncut power cables and outgoing feeders, plus screwdrivers for installing FieldPower components.



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDS 0.6X3.5X100	9008330000	Screwdriver, Blade width (B): 3.5 mm, Blade length:	4032248056286	1 pc(s).

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Accessories

100 mm, Blade thickness
 (A): 0.6 mm

Crosshead screwdriver Pozidriv

Crosshead screwdriver, Pozidriv, SDK PZ DIN 5262, ISO 8764/2-PZ, output to ISO 8764/1-PZ, ChromTop tip, SoftFinish grip



General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDK PZ1	9008530000	Screwdriver, Blade width (B): 4.5 mm, Blade length: 80 mm	4032248056521	1 pc(s).

Crimp contacts HD



Crimps provide a electrical and mechanical connection between wire and contact that is both secure and reliable. The optimal crimp connection is gas-tight and corrosion-resistant.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
HDC-C-HD-BM2.5AG	1651610000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 2.5, turned, Copper alloy	4008190400286	100 pc(s).
HDC-C-HD-BM0.5AU	1651680000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 0.5, turned, Copper alloy	4008190400354	100 pc(s).
HDC-C-HD-BM0.14-0.37AU	1651670000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 0.37, turned, Copper alloy	4008190400347	100 pc(s).

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Accessories

HDC-C-HD- BM2.5AU	1651710000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 2.5, turned, Copper alloy	4008190400385 100 pc(s).
HDC-C-HD- BM0.75-1.00AG	1601760000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1, turned, Copper alloy	4008190158354 100 pc(s).
HDC-C-HD- BM0.5AG	1651580000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 0.5, turned, Copper alloy	4008190400255 100 pc(s).
HDC-C-HD- BM1.5AU	1651700000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1.5, turned, Copper alloy	4008190400378 100 pc(s).
HDC-C-HD- BM1.5AG	1651600000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1.5, turned, Copper alloy	4008190400279 100 pc(s).
HDC-C-HD- BM0.75-1.00AU	1651690000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 1, turned, Copper alloy	4008190400361 100 pc(s).
HDC-C-HD- BM0.14-0.37AG	1651570000	Heavy Duty Connectors, Crimp contact, HD, HDD, HQ, MixMate, Female, Conductor cross-section, max.: 0.37, turned, Copper alloy	4008190400248 100 pc(s).

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Accessories
Slotted screwdriver

VDE insulated slot-head screwdriver, SDI DIN 7437, ISO 2380/2, drive output acc. to DIN 5264, ISO 2380/1. SoftFinish grip


General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
SDIS 0.6X3.5X100	9008390000	Screwdriver, Blade width (B): 3.5 mm, Blade length: 100 mm, Blade thickness (A): 0.6 mm	4032248056354	1 pc(s).
SDIS 0.8X4.0X100	9008400000	Screwdriver, Blade width (B): 4 mm, Blade length: 100 mm, Blade thickness (A): 0.8 mm	4032248056361	1 pc(s).

DSTV

Various accessories are available for our inserts. This includes coding elements for the inserts.


General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
DSTV COBU5	1471500000	Heavy Duty Connectors, Accessories, Coding element	4008190178543	100 pc(s).
DSTV COST4	1471300000	Heavy Duty Connectors, Accessories, Coding System	4008190017354	100 pc(s).

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Accessories
Non-contact tools


Tools for dismantling Weidmüller crimp contacts

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
REMOVAL TOOL HD	1866730000	Tools, Contact removal tool	4032248437054	1 pc(s).

... for milled contacts

Crimping tools for turned contacts

- Ratchet guarantees precise crimping
- Release option in the event of incorrect operation
- With stop for exact positioning of the contacts.

General ordering data

Type	Order No.	Version	GTIN (EAN)	Qty.
CTIN CM 1.6/2.5	9205430000	Crimping tool, Crimping tool for contacts, 0.14mm², 6mm², 4-indent crimp	4032248733446	1 pc(s).
CTX CM 1.6/2.5	9018490000	Crimping tool, Crimping tool for contacts, 0.14mm², 4mm², W crimp	4008190884598	1 pc(s).

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.