

6. REPLACEMENT AND REPAIR

Customer-replaceable parts are listed in Figure 11.

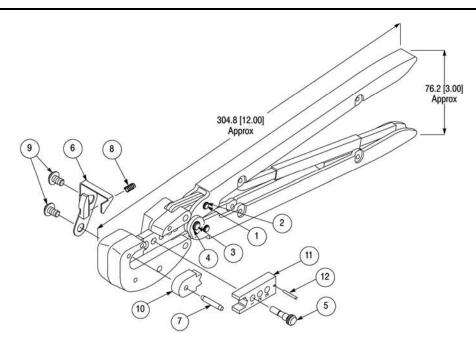
A complete inventory should be stocked and controlled to prevent lost time when replacement of parts is necessary. Parts other than those listed should be replaced by TE Connectivity to ensure quality and reliability. Order replacement parts through your representative, or call 1-800-526-5142, or send a facsimile of your purchase order to 717-986-7605, or write to:

CUSTOMER SERVICE (038-035) TYCO ELECTRONICS CORPORATION PO BOX 3608 HARRISBURG PA 17105-3608

For customer repair service, call 1-800-526-5136.

7. REVISION SUMMARY

- Updated document to corporate requirements
- Added new information to Figures 9 and 10



REPLACEMENT PARTS PART NUMBER FOR TOOL 306110-9 QTY PER **ITEM DESCRIPTION** TOOL 59239-4, 59239-8 59287-2 525692 2 300388 300388 300388 1 PIN, Retaining 2 4 21045-3 21045-3 525108 RING, Retaining 3 1 300389 300389 300389 PIN, Retaining 2 4 21045-6 21045-6 21045-6 RING, Retaining 303848-2 1 5 303848-2 303848-2 PIN ASSEMBLY, Adjustment 6 306110-9 306110-4 306110-9 LOCATOR, Stop 1 7 5-21028-7 5-21028-7 5-21028-7 PIN 1 8 7-59683-6 7-59683-6 7-59683-6 **SPRING** 1 9 6-306131-4 6-306131-4 6-306131-4 **SCREW** 2 10 306106-2 45891-8 306106-2 STATIONARY DIE, Insulation 1 45888-7 1 11 306107-2 306107-2 MOVING DIE, Insulation 12 21028-4 21028-5 21028-4 PIN 1

Figure 11

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